


2020 UX200, UX250h Pre-Delivery Service (PDS)

Service Category General

Section Pre-Delivery Service

Market USA

Lexus Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2020	UX200, UX250H	

Introduction

This bulletin contains the vehicle specific pre-delivery services for 2020 model year UX200 and UX250h vehicles. Additionally, refer to the applicable Pre-Delivery Service (PDS) Manual and Check Sheet for services to be performed.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–

Procedures

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Front License Plate and Mounting Bracket Installation

The front license plate mounting bracket and two self-tapping screws for the 2020 model year UX200 and UX250h are stored in the luggage compartment of the vehicle at the assembly plant. For states that require a front license plate, install the bracket and bolts on the bumper cover during PDS according to the following procedure.

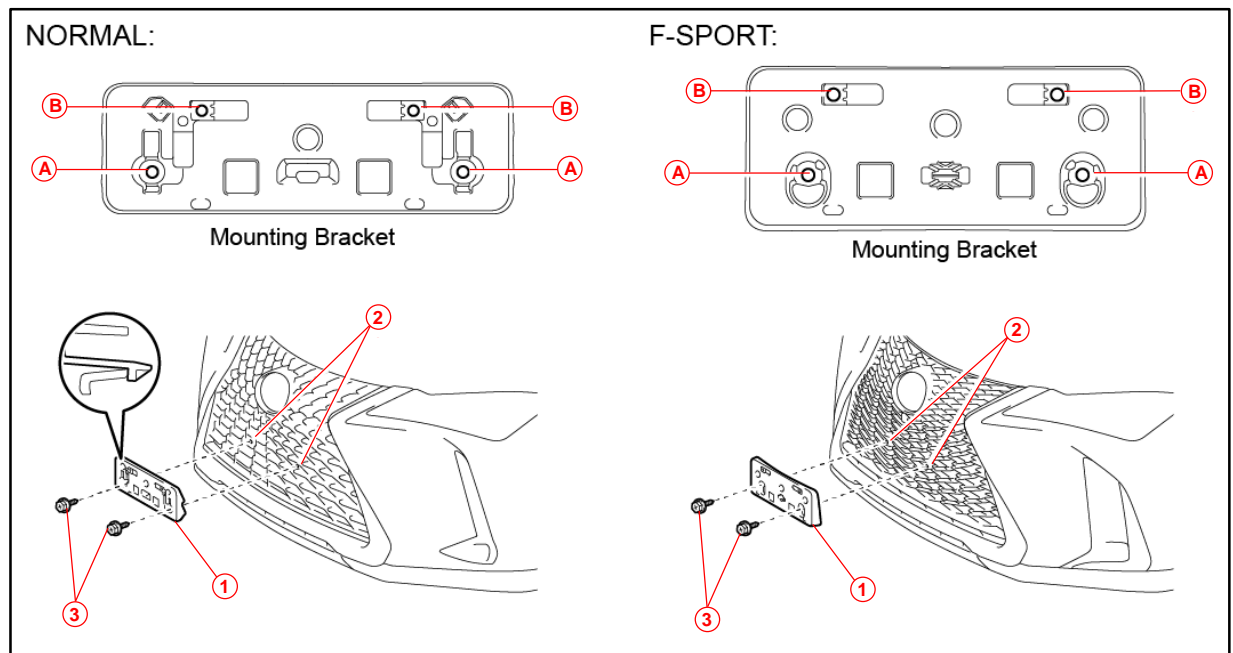
1. Align holes "A" of the mounting bracket with the lower set of dimples on the front bumper cover.

NOTE

- There are two sets of dimples on the front bumper cover. Use the lower set of dimples.
- Holes "A" are used to install the mounting bracket onto the radiator grille.
- Holes "B" are used to install the front license plate onto the mounting bracket.

2. Install the mounting bracket onto the front bumper cover at holes "A" using the two self-tapping screws.

Figure 1.



1	Mounting Bracket
2	Lower Dimple
3	Self-tapping Screw

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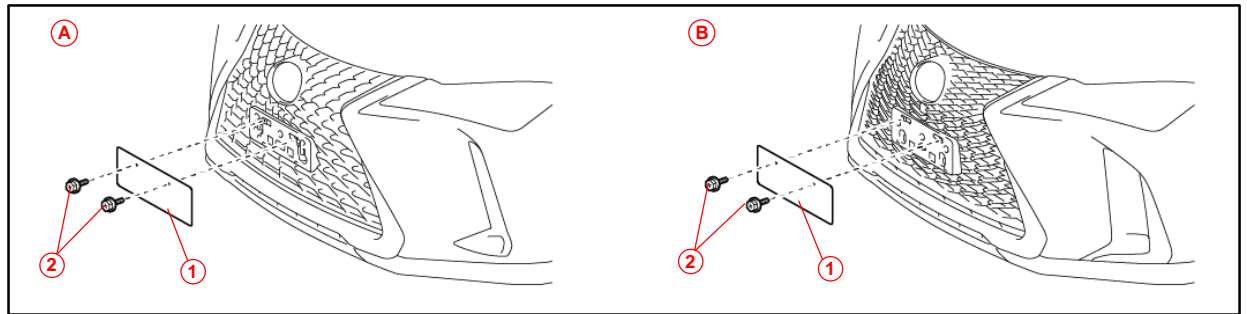
Front License Plate and Mounting Bracket Installation (continued)

- Install the front license plate onto the mounting bracket at holes "B" using two noncorroding bolts with the following dimensions:

Nominal Length: 15.0 mm (0.59 in.)

Diameter: 6.0 mm (0.24 in.)

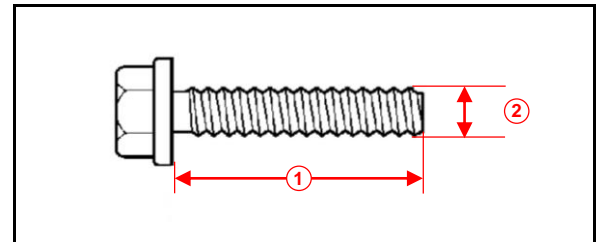
Figure 2.



A	Normal
B	F-Sport

1	Relay Block
2	Remove These D/C Cut Fuses (30A)

Figure 3.



1	Nominal Length
2	Diameter

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D/C Cut Fuse (30A) Installation

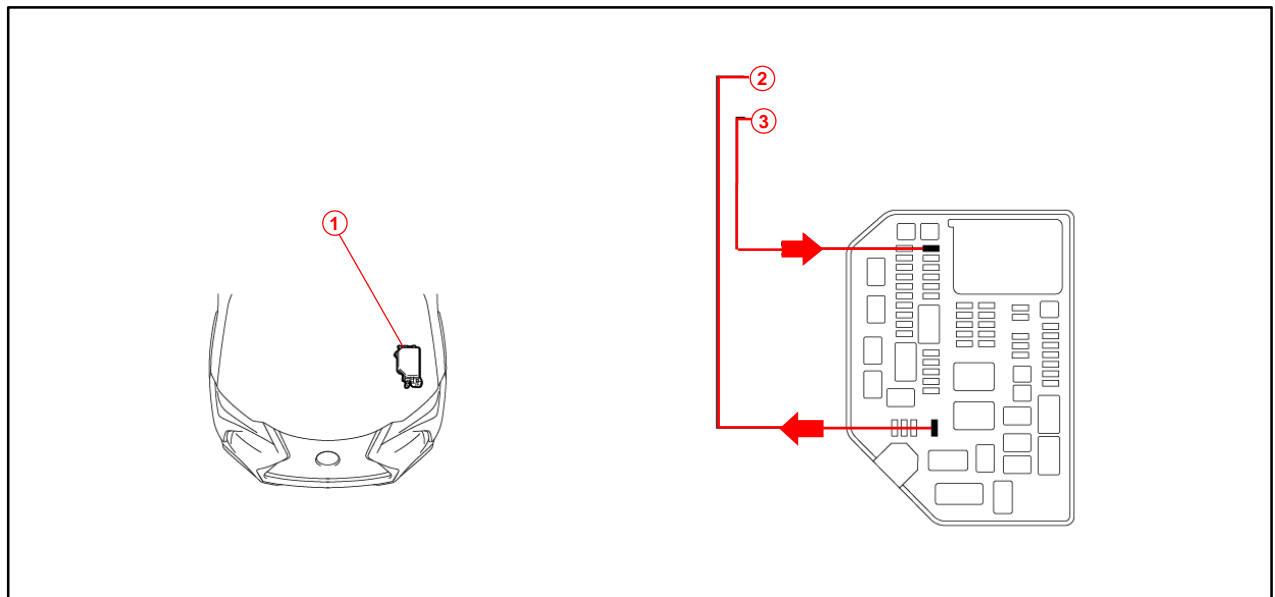
To minimize battery discharge during transportation and storage, the D/C cut fuses (30A) have been removed at the assembly plant and temporarily stored in the blank spaces of the relay block in the engine compartment.

During PDS, remove the D/C cut fuses (30A) from the blank spaces of the relay block in the engine compartment and install them in the locations shown.

Gasoline Vehicles

With the ignition switch OFF, install the D/C cut fuses (30A) into their original locations in the engine compartment relay block.

Figure 4. UX200



1	Relay Block
2	Remove These D/C Cut Fuses (30A)

3	Install D/C Cut Fuses (30A) Here (Original Location)
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NOTE

- While the vehicle is stored at the dealership, disconnect the negative (-) battery terminal to prevent battery discharge. Refer to Service Bulletin No. [L-SB-0013-19](#), *Battery Maintenance During PDS*.
- If the D/C cut fuses (30A) are installed with the ignition switch in the "IG-ON" position, Diagnostic Trouble Codes (DTCs) will be detected. Clear the DTCs.

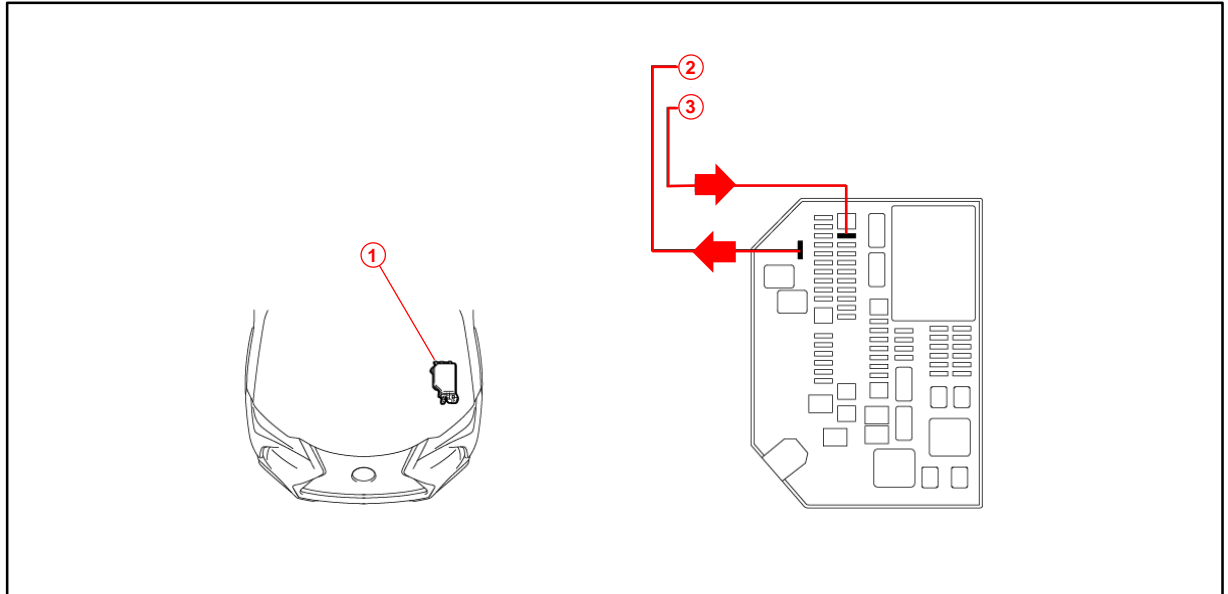
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D/C Cut Fuse (30A) Installation (continued)

Hybrid Vehicles

With the ignition switch OFF, install the D/C cut fuses (30A) into their original locations in the engine compartment relay block.

Figure 5. UX250h



1	Relay Block
2	Remove These D/C Cut Fuses (30A)

3	Install D/C Cut Fuses (30A) Here (Original Location)
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NOTE

- While the vehicle is stored at the dealership, disconnect the negative (–) battery terminal to prevent battery discharge. Refer to Service Bulletin No. [L-SB-0013-19](#), *Battery Maintenance During PDS*.
- If the D/C cut fuses (30A) are installed with the ignition switch in the “IG-ON” position, DTCs will be detected. Clear the DTCs.

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Deletion of Vehicle Alert History

As the D/C cut fuse is removed, the communication between the various ECUs is interrupted. When the D/C fuse is reinstalled, the communication status is restored, but Lexus Enform Service Connect may store malfunction history in the form of vehicle alert history.

Therefore, it is necessary to operate the multi-display and delete the vehicle alert history after installing the D/C cut fuse during PDS at the dealership.

1. Deletion procedure.
 - A. Turn the engine switch (power switch) to the "ON" position ("ON" mode).
 - B. Push the Menu switch on the remote touch device.
 - C. On the multi-display, enter the following menus: *Info – Vehicle Alert History*.
 - D. If there is vehicle alert history, perform the Delete History operation.

HINT

If there is no vehicle alert history stored, the system will display a message stating that "There is no vehicle alert history."

- E. When the vehicle alert history deletion confirmation screen is displayed, select Yes.

HINT

When deletion of the vehicle alert history is complete, the system will display a message stating that "There is no vehicle alert history."

- F. Turn the engine switch (power switch) to the "OFF" position ("OFF" mode).

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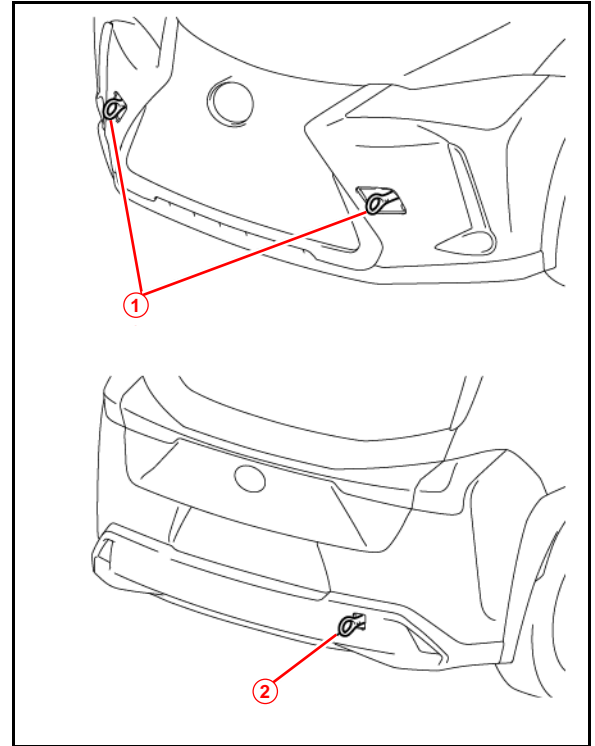
Front and Rear Emergency Towing Eyelet Removal

1. Remove the front and rear emergency towing eyelets from the front and rear bumpers by turning them counterclockwise.

HINT

If it is difficult to loosen the front emergency towing eyelet, use a steel bar.

Figure 6.



1	Front Emergency Towing Eyelet
2	Rear Emergency Towing Eyelet

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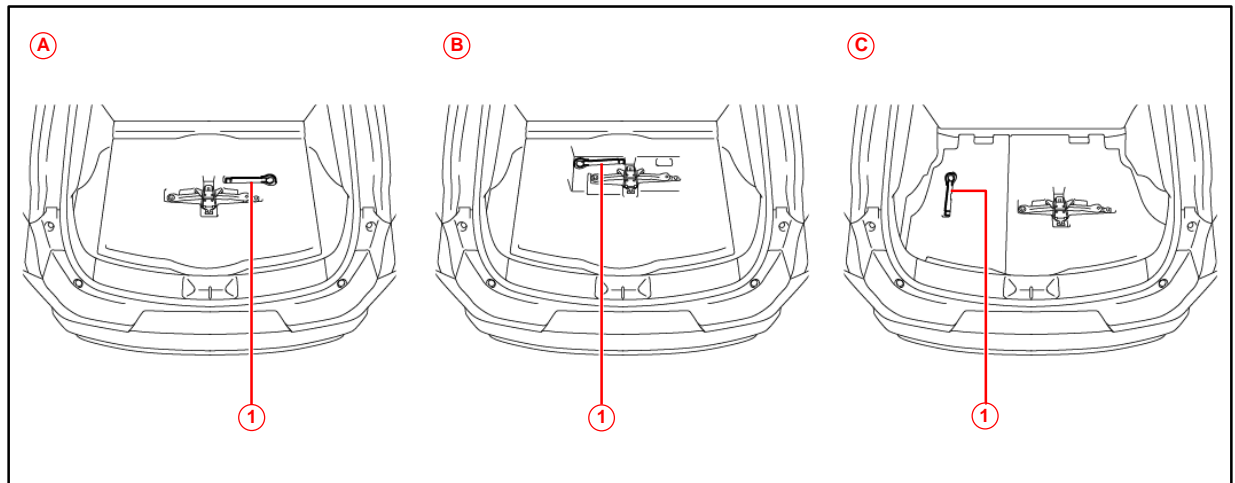
Front and Rear Emergency Towing Eyelet Removal (continued)

- Place one of the removed emergency towing eyelets into the luggage tray in the luggage compartment.

HINT

Dispose of the other removed emergency towing eyelets.

Figure 7.



1	Emergency Towing Eyelet
A	Type A

B	Type B
C	Type C

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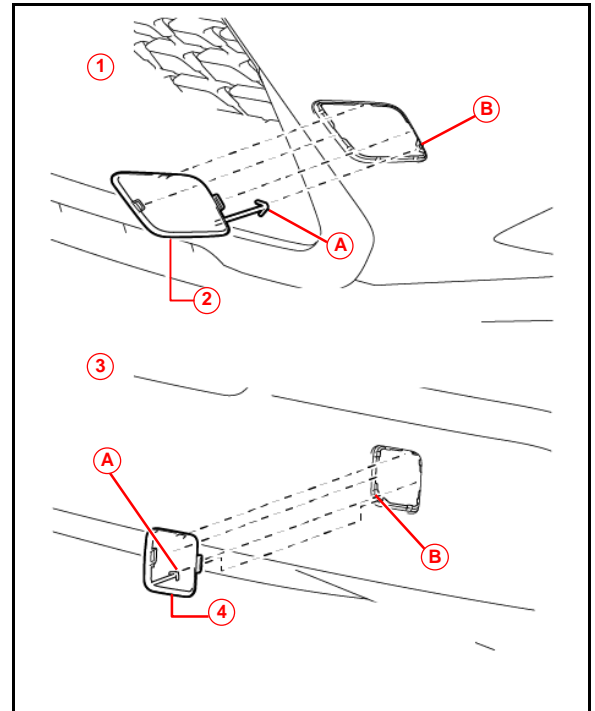
Front and Rear Emergency Towing Eyelet Hole Cover Installation

1. Install the front and rear emergency towing eyelet hole covers, which are stored in the glove compartment, onto the front and rear bumpers.
 - A. Insert the arrow-shaped part of the emergency towing eyelet hole cover "A" into the eyelet hole "B" as shown.
 - B. Install the emergency towing eyelet hole cover to the hole of the bumper.

HINT

Make sure the front emergency eyelet towing cover is installed in the front, and the rear emergency eyelet towing cover is installed in the rear.

Figure 8.



A	Arrow-shaped Part
B	Eyelet Hole
1	Front
2	Front Emergency Towing Eyelet Hole Cover
3	Rear
4	Rear Emergency Towing Eyelet Hole Cover