



# Service Bulletin

Bulletin No.: 18-NA-127

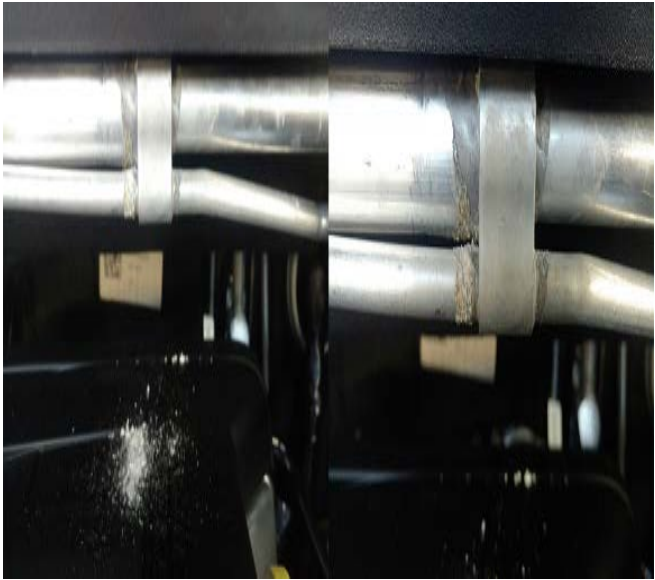
Date: October, 2019

## INFORMATION

**Subject: Corrosion and/or White Powder Build Up On the A/C Lines in the Engine Compartment**

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Colorado (VIN S, VIN T)	2017	2020				
GMC	Canyon						

<b>Involved Region or Country</b>	North America and NA Export vehicles
<b>Condition</b>	 <p data-bbox="1419 1402 1484 1419">5044650</p> <p data-bbox="537 1430 1463 1482">Some customers may comment on corrosion and/or white powder on the A/C lines in the engine compartment.</p>

<p><b>Cause</b></p>	 <p style="text-align: right;">5063802</p> <p>This condition may be caused by flux build up during the supplier brazing process of the A/C lines.</p>
<p><b>Correction</b></p>	<p>Check and verify that no leaks are found and clean the flux build up using a soft wire brush.</p> <p><b>Note:</b> DO NOT replace the A/C lines for this condition.</p>

**Warranty Information**

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
4481918*	Cleaning Off Flux Build Up On the A/C Lines Using a Soft Wire Brush	0.2 hr.
*This is a unique Labor Operation for Bulletin use only.		

<b>Version</b>	4
<b>Modified</b>	Released April 20, 2018 Revised May 10, 2018 – Added Warranty Information. Revised April 30, 2019 – Added 2019 Model Year Revised October 23, 2019 – Added 2020 Model Year and Updated bulletin.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



WE SUPPORT VOLUNTARY  
TECHNICIAN  
CERTIFICATION