

SERVICE BULLETIN

Reference number:	SB-03-1304	Issued: 7 October, 2019
Subject:	Change of Flywheel Bolts for V8 Engines	
Model(s):	DB11 V8, Vantage (19MY)	
VIN Range:	DB11 from M09171, Vantage (19MY) from N03870	
Applicable to:	All Dealers	
Distribute to:	After Sales Manager Executive Manager Service Manager Sales Manager	Warranty Staff Technician(s) Parts Staff

Reason for this Service Bulletin

A new flywheel adaptor is available for the V8 engine, which uses a new type of bolt. The mounting flange of the new flywheel adaptor is thinner and the new bolt type is shorter.

This procedure applies when the flywheel adaptor is removed or replaced.

Workshop Procedure

1. Remove the flywheel adaptor (refer to Workshop Manual Procedure 03.06.AD).
2. Do a check on the flywheel adaptor part number. Refer to Part Data to do a check on the replacement parts.

Note: *Bolts must not be re-used.*

3. If the flywheel adaptor is the old type, use the old type of bolt. Go to step 5.
4. If the flywheel adaptor is the new type, use the new type of bolt.
5. Install the flywheel with the applicable bolts. The same torque (78 Nm) is used for the two bolt types (refer to Workshop Manual Procedure 03.06.AD).

Part Data

Description	Part Number	Quantity
Old Parts		
FLYWHEEL ADAPTOR	JY53-6375-BB	1
SCREW, HEX HEAD, M10 x 30 [packet of 5]	697786-PK	2
New Parts		
FLYWHEEL ADAPTOR	JY53-6375-BC	1
BOLT M10 x 1 x 28.5 SOCKET HEAD	LY63-611B74-AC	8