



SIM 71 01 19

2019-10-15

## SERVICE ACTION: REPLACE UNDERHOOD EMISSIONS LABEL

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

### MODEL

E-Series	Model Description	Production Date	Affected Option Code / Engine
F55	MINI Hardtop 4 Door	6/26/19 to 9/9/19	B36C and B46C
F56	MINI Hardtop 2 Door	3/22/19 to 9/10/19	B36C, B46C, and B46D
F57	MINI Convertible	6/28/19 to 9/9/18	B36C, B46C, and B46D

### AFFECTED VEHICLES

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

### SITUATION

An incorrect "Group" number may be listed on the underhood emissions label for certain model year 2020 vehicles.

### CORRECTION

Replace the current emissions label with a corrected emissions label.

### PROCEDURE

For all affected vehicles:



1. Access the engine compartment area.
2. Locate the under-hood emissions label.
3. Remove the label. Clean off any glue residue from the surface area with BMW Group Cleanser R2 or equivalent.
4. Apply the corrected 2020 emissions label.
  - Press firmly over the entire label surface for maximum adhesion

The B36C emissions label information is shown to the left.



- Incorrect: "Group: LBMXV01.5H60"

**Wrong**

			
<b>Bayerische Motoren Werke AG</b>			
<b>VEHICLE EMISSION CONTROL INFORMATION</b>			
Conforms to regulations:		MY 2020	
U.S. EPA: Tier 3 - Bin 30 LDV	CA OBD II	Fuel: gasoline	
EVAP: Tier 3 - 300 LDV			
California: LEV III - SULEV 30 PC	CA OBD II	Fuel: gasoline	
EVAP: LEV III - 300 PC			
No adjustments needed.	WU-TWC, TWC, WR-HO2S, HO2S, DFI, TC, CAC		
Group: LBMXV01.5H60			
Evap: LBMXR0100F5X			
		8 602 439	

- Correct: "Group: LBMXV01.5B36"

**Correct**

			
<b>Bayerische Motoren Werke AG</b>			
<b>VEHICLE EMISSION CONTROL INFORMATION</b>			
Conforms to regulations:		MY 2020	
U.S. EPA: Tier 3 - Bin 30 LDV	CA OBD II	Fuel: gasoline	
EVAP: Tier 3 - 300 LDV			
California: LEV III - SULEV 30 PC	CA OBD II	Fuel: gasoline	
EVAP: LEV III - 300 PC			
No adjustments needed.	WU-TWC, TWC, WR-HO2S, HO2S, DFI, TC, CAC		
Group: LBMXV01.5B36			
Evap: LBMXR0100F5X			
		8 602 439	


**Wrong**

			
<b>Bayerische Motoren Werke AG</b>			
<b>VEHICLE EMISSION CONTROL INFORMATION</b>			
Conforms to regulations:		MY 2020	
U.S. EPA: Tier 3 - Bin 30 LDV	CA OBD II	Fuel: gasoline	
EVAP: Tier 3 - 300 LDV			
California: LEV III - SULEV 30 PC	CA OBD II	Fuel: gasoline	
EVAP: LEV III - 300 PC			
No adjustments needed.	WU-TWC, TWC, WR-HO2S, HO2S, DFI, TC, CAC		
Group: LBMXV01.5B36			
Evap: LBMXR0100F5X			
		8 602 441	

The B46C and B46D emissions label information is shown to the left.

- Incorrect: "Group: LBMXV01.5B36"
- Correct: "Group: LBMXV02.0B46"

**Correct**

			
<b>Bayerische Motoren Werke AG</b>			
<b>VEHICLE EMISSION CONTROL INFORMATION</b>			
Conforms to regulations:		MY 2020	
U.S. EPA: Tier 3 - Bin 30 LDV	CA OBD II	Fuel: gasoline	
EVAP: Tier 3 - 300 LDV			
California: LEV III - SULEV 30 PC	CA OBD II	Fuel: gasoline	
EVAP: LEV III - 300 PC			
No adjustments needed.	WU-TWC, TWC, WR-HO2S, HO2S, DFI, TC, CAC		
Group: LBMXV02.0B46			
Evap: LBMXR0100F5X			
		8 602 441	

## PARTS INFORMATION

Performing a part number look-up in ETK or AIR by VIN or model in place of using/invoicing the part numbers in this bulletin may result with the wrong parts being invoiced and installed.

Part Number:	Description:	Quantity:
71 22 8 602 439	Emissions label for B36	1
Or:		
71 22 8 602 441	Emissions label for B46	1
83 19 0 417 324	BMW Group Cleanser R2 (500ml)	Sublet as noted

## WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

<b>Defect Code:</b>	<b>0071650200</b>		
<b>Work Pkg</b>	<b>Labor Operation</b>	<b>Description (Plus work)</b>	<b>Labor Allowance</b>
# 1	00 68 649	Replace the emissions label	3 FRU

### Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and in the claim comments (For example: M71 01 19 WP 1), unless otherwise required by State law.

And, as needed:

### Sublet – Bulk Materials (RO and Claim Comments Required)

<b>Sublet Code 4</b>	Up to \$1.00	Reimbursement for the repair-related bulk materials (Do not use the BMW part number for claim submission)
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Sublet reimbursement calculation for claiming the applicable repair-related bulk material (BMW part number) is at the dealer net price amount for the quantity used plus your center's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.