

Corrosion on the Body Behind the Back Window Moulding

Service Category Vehicle Exterior

Section Exterior Panels/Trim

Market USA

Toyota Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2007 - 2020	Tundra	Body Type(s): Crew Max

Introduction

Some 2007 – 2020 model year Tundra (Crew Max) vehicles may exhibit a rust or perforation condition on the vehicle's body behind the back window moulding. Follow the Repair Procedure in this bulletin to address this condition.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	ENGINE	PRODUCTION CHANGE EFFECTIVE VIN
Tundra	TMMTX	2WD	3UR	5TFRY5F1#LX259204
				5TFTY5F1#LX010975
				5TFSY5F1#LX259604
				5TFEY5F1#LX259194
				5TFFY5F1#LX259212
				5TFGY5F1#LX259262

Corrosion on the Body Behind the Back Window Moulding

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	ENGINE	PRODUCTION CHANGE EFFECTIVE VIN
Tundra	TMMTX	4WD	3UR	5TFUY5F1#LX888436
				5TFCY5F1#LX025913
				5TFBY5F1#LX888392
				5TFDY5F1#LX889269
				5TFHY5F1#LX888352
				5TFAY5F1#LX887405

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD1907*	Confirm Condition – Sublet Repair to Body Shop	0.2	75573-0C020	67	17

*Use sublet type "ZZ" for body shop repair amount.

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

PART NUMBER		PART NAME	QUANTITY
PREVIOUS	NEW		
75573-0C020		Moulding, Back Window, Outside	1
90269-04048		Rivet	16

Corrosion on the Body Behind the Back Window Moulding

Required Tools & Equipment

REQUIRED TOOLS & MATERIAL	QUANTITY
Air or Hand Riveter With Nose Piece	1
4mm Drill Bit (1/8 in.)	1
Drill	1
Masking Tape	1

Repair Procedure

1. Confirm the condition exists.

With the back glass moulding installed, does the vehicle exhibit a visible rust or perforation condition emanating from behind the back window moulding?

- **YES** — Continue to step 2.
- **NO** — This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

NOTE

- If rust or perforation is found, sublet the vehicle to a body shop for steps 2 – 5.
- Provide the body shop a copy of this Repair Procedure.

2. Remove the back window moulding.

Refer to TIS, applicable model and model year Repair Manual:

- [2007](#) / [2008](#) / [2009](#) / [2010](#) / [2011](#) / [2012](#) / [2013](#) / [2014](#) / [2015](#) / [2016](#) / [2017](#) / [2018](#) / [2019](#) / [2020](#) Tundra: *Vehicle Exterior – Windshield / WindowGlass* – “Windshield / Window glass: Back Window Glass (For CrewMax): Removal”

3. Repair the affected body panel.

4. Install the NEW back window moulding.

Refer to TIS, applicable model and model year Repair Manual:

- [2007](#) / [2008](#) / [2009](#) / [2010](#) / [2011](#) / [2012](#) / [2013](#) / [2014](#) / [2015](#) / [2016](#) / [2017](#) / [2018](#) / [2019](#) / [2020](#) Tundra: *Vehicle Exterior – Windshield / WindowGlass* – “Windshield / Window glass: Back Window Glass (For CrewMax): Installation”

NOTE

Do NOT reuse the original moulding.

5. Confirm the vehicle no longer exhibits rust or perforation.