

JLRTB02006NAS1

TECHNICAL BULLETIN

11 OCT 2019



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION**SECTION:**

412-01A

SUBJECT/CONCERN:

Reduced Air flow From Front Air Vents

AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
Range Rover Velar (LY)	2018 Onwards	700125 Onwards	Solihull
F-PACE (X761)	2017 Onwards	045000 Onwards	Solihull
XE (X760)	2017	921222-979442	Solihull
XF (X260)	2016 Onwards	Y00001 Onwards	Castle Bromwich
XE (X760)	2017 Onwards	P10186 Onwards	Castle Bromwich

MARKETS:

NORTH AMERICA except Guam, Puerto Rico

CONDITION SUMMARY:**SITUATION:**

The air flow from the front air vents has become reduced.

CAUSE:

Premature blockage of the interior air filter causing a restriction.

ACTION:

Follow the instructions below.

PARTS:

PART NUMBER	DESCRIPTION	QUANTITY
F-PACE		
T4A8418	Body sealing plug	2
C2P13231	Sealing patch	1
C2S52338	Interior air filter	1
XE and XF		
T4A8418	Body sealing plug	2
C2S52338	Interior air filter	1
Velar		
LR132021	Body sealing plug	2
CKE500090	Sealing patch	1
LR036369	Interior air filter	1

WARRANTY:

NOTES:

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
F-PACE - Interior air filter - Modification	80.20.89.01	0.9	55	LR036369/C2S52338
XE and XF - Interior air filter - Modification	80.20.89.01	0.6	55	LR036369/C2S52338
Velar - Interior air filter - Modification	80.20.89.01	0.5	55	LR036369/C2S52338

NOTE:

Normal Warranty procedures apply.

SERVICE INSTRUCTION:**All vehicles**

1. Remove the cowl panel for access (see TOPIx Workshop Manul section 501-02: Front End Body Panels - Removal and Installation - Cowl Panel).

2.



Reposition the engine compartment wiring harness on the right of the engine compartment.

3.



Locate the hole on the right suspension top mount assembly, highlighted in the illustration.

4.



Install a body sealing plug (T4A8418/LR132021) into the hole on the right suspension top mount assembly, highlighted in the illustration.

5.

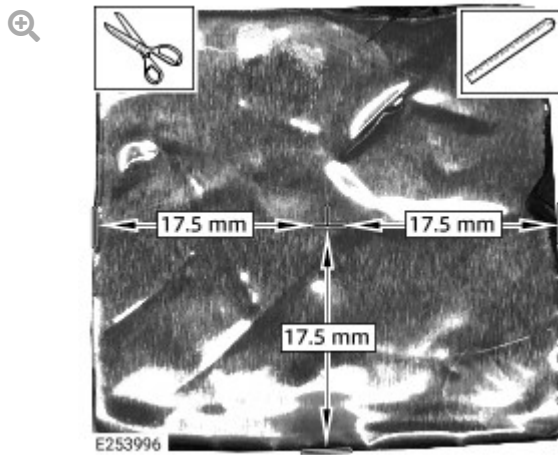


Reposition the engine compartment wiring harness to the original position.

6. Repeat steps **2 to 5** for the left suspension top mount assembly.

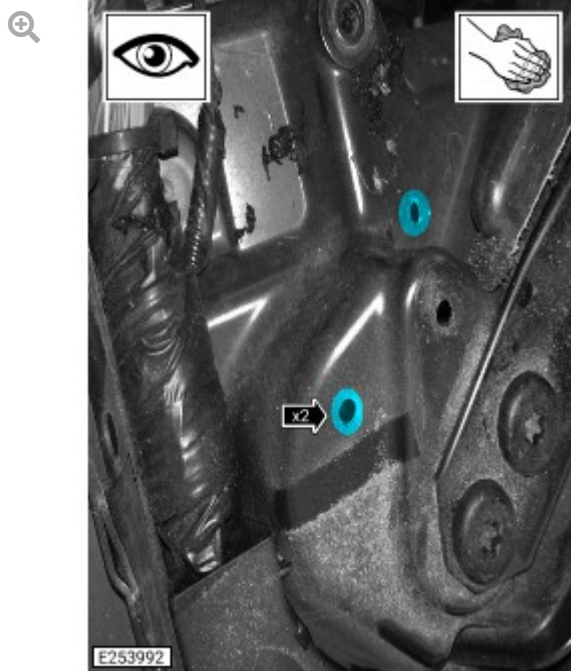
F-PACE and Velar vehicles

7.



Measure and cut 2, 17.5 mm x 17.5 mm squares from the sealing patch (C2P13231/CKE500090).

8.



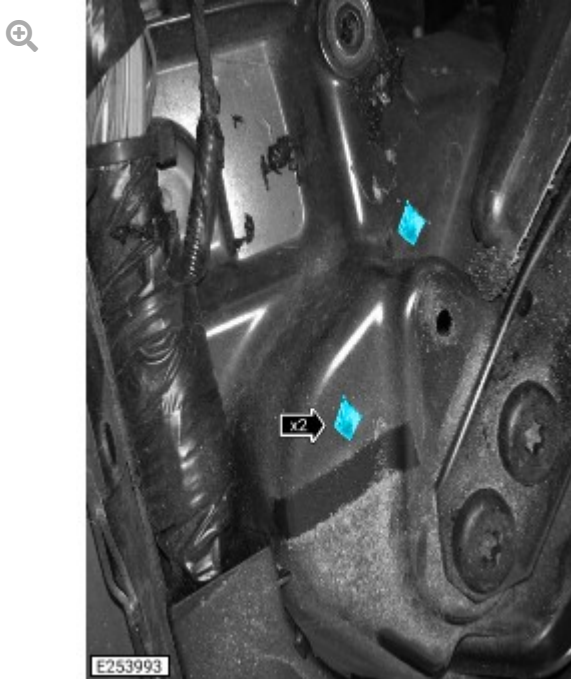
Locate the 2 small holes on the right suspension top mount assembly.

- ■ Clean the area highlighted in the illustration.

9.

NOTE:

Make sure the hole for the cowl retaining clip is not covered.



Remove the backing and install a sealing patch over each small hole.

All vehicles

10. Install the cowl panel (see TOPlx Workshop Manul section 501-02: Front End Body Panels - Removal and Installation - Cowl Panel).

11.

NOTES:

- The interior air filter is also known as a pollen filter in TOPlx.
- Remove any debris found when renewing the interior air filter.

Renew the interior air filter (see TOPlx Workshop Manual section 412-01: Climate Control - Removal and Installation - Pollen Filter).