



Service Bulletin

02-154

Section

02 - Cab Exterior

Description

Model 520 Right Hand Stand-Up Vehicles Washer Fluid Leak at Vent Hose

Release Date

10/17/2019

Introduction

Some model 520 right hand stand up vehicles built before 07/16/19 are experiencing washer fluid leakage from the windshield reservoir through the vent line.

Resolution

Fix-as-Fail

The current vent line in model 520 right hand stand-up vehicles may be too short and allow fluid to leak from the hose connection to reservoir. To correct this issue, replace the current hose as documented in the procedure section.

Warranty

- 0.5 hours to remove and replace the current hose.
- File a long claim form referencing 02154.

For Field...	Enter...
Failure Location	002-035-022
Failure Type	235
Claim Type	N
Campaign Number	02-154
Labor	B02-154 0.5 hours of labor to remove and replace the washer reservoir hose.

Parts

Source parts locally.

Quantity	Part Number	Description
1	N/A	Hose, 3/16" EPDM

Procedure

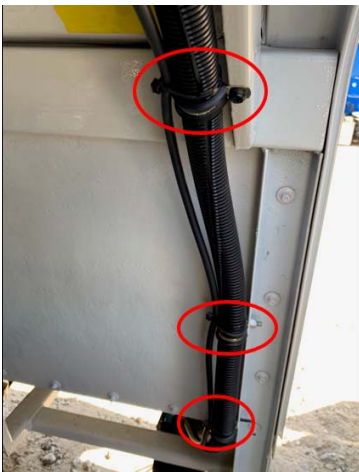
NOTE

To prevent kinks in the hose, do not over-tighten the zip ties when securing the line hose.

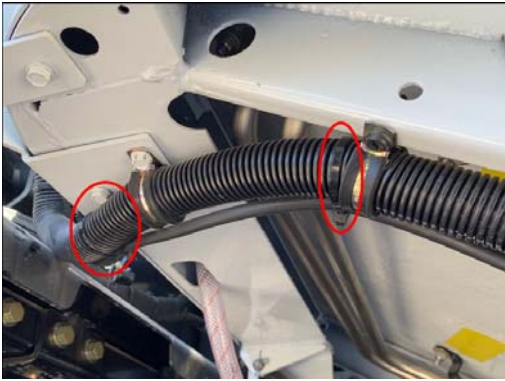
1. Remove the current vent line hose.



2. Replace with 150" long 3/16" ID EPDM vent line.



3. Route the new vent line hose by following the bottle fill hose routing.



4. Check that the end of the vent line hose is next to the fill bottle once complete.



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