

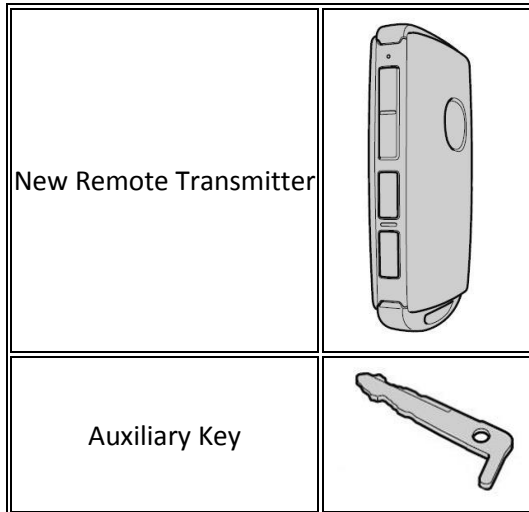
Subject: AUXILIARY KEY CUTTING TEMPORARY PROCEDURE	Service Alert No.: SA-045/19
	Last Issued: 10/30/2019

APPLICABLE MODEL(S)/VINS

2019-2020 Mazda3	2020 CX-5	2020 CX-30
2020 Mazda6	2020 CX-9	2020 MX-5

DESCRIPTION

Currently, Mazda does not have a way to cut the auxiliary keys for the new style remote transmitter as they use a different key code than the previous transmitter key. Follow the repair procedure if one or both auxiliary keys are lost:



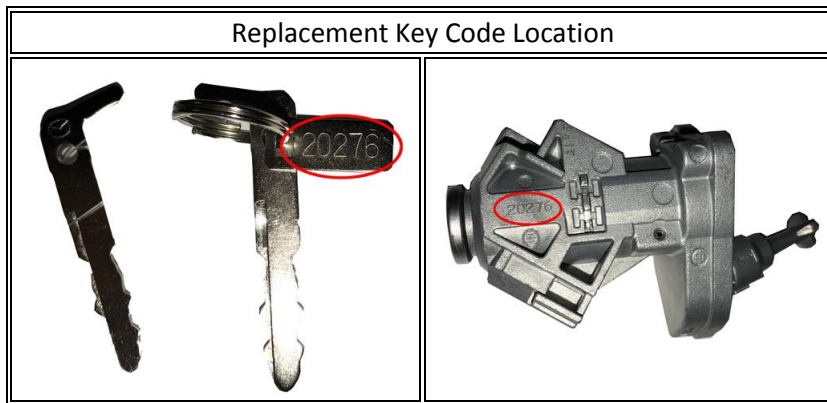
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REPAIR PROCEDURE

One Auxiliary Key is Lost	All Auxiliary Keys are Lost
Some key cutting machines can trace cut a new replacement key from the remaining auxiliary key. Trace cut a new blank auxiliary key.	Key cutting machines cannot cut new replacement key blanks using vehicle key code. Replace the door key cylinder set. Refer to the instructions on MGSS (FRONT DOOR KEY CYLINDER REMOVAL/INSTALLATION).

NOTE: If the door key cylinder is replaced, contact the Helpdesk by phone (949-727-6434) or email (HelpDesk@mazdausa.com) and provide the following information so that the key code can be updated in the eMDCS system:

- VIN
- Replacement part key code



NOTE: This procedure is temporary until Mazda finds a permanent solution.

PARTS INFORMATION

Part Number	Description	Qty.	Notes
BCY0-76-201	Key, Blank	1	Blank key for trace cutting

NOTE: Refer to the GEPC for the correct P/N for Key Sub Set (L), Door.

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