# **Service Alert**

Mazda North American Operations Irvine, CA 92618-2922



Subject:

FORCED IGNITION ON PROCEDURE

Service Alert No.: SA-044/19

Last Issued: 10/24/2019

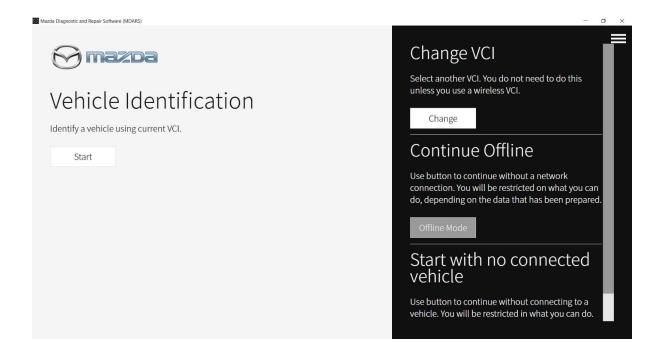
#### APPLICABLE MODEL(S)/VINS

2019-2020 Mazda3

## **DESCRIPTION**

Click

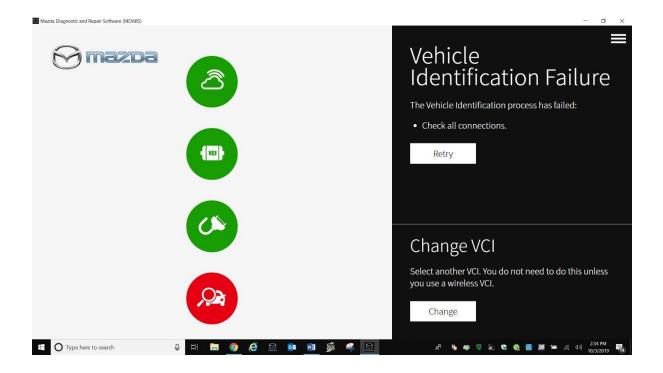
	C	-	-		
	31	di	II.		
	31	ÇE I	4		



Vehicle Identification will Fail. Click

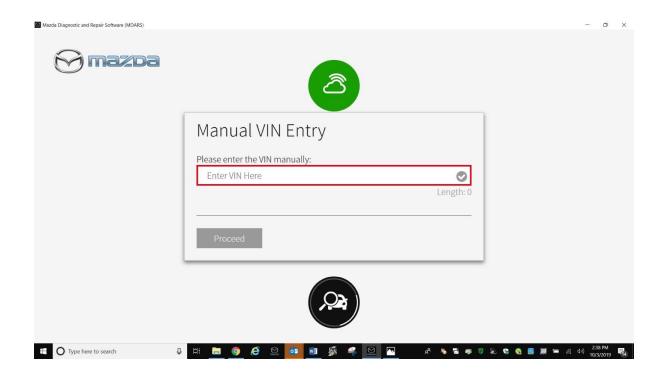
Page **1** of **11** 





Enter the VIN (17 Characters)

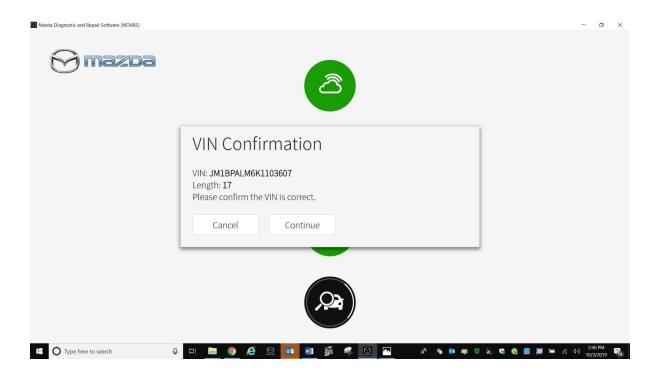
# Page 2 of 11



## Click

Continue

# Page **3** of **11**



Locate PCM Software Number on the back of the PCM and write it down.

**NOTE:** Use a mirror if necessary.



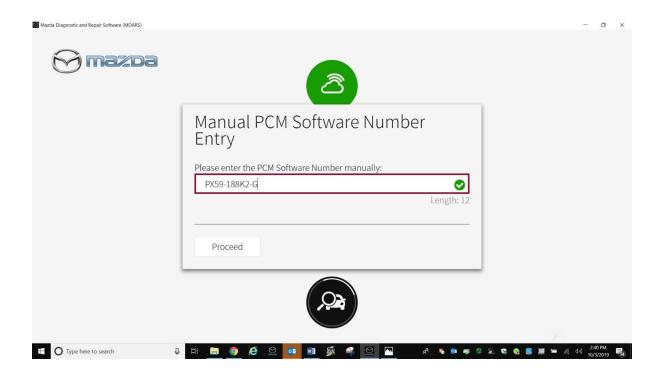
Denso PCM



Mitsubishi PCM

YOU MUST ENTER THE NUMBER IN THIS ORDER: EXAMPLE# XXXX-188K2-X

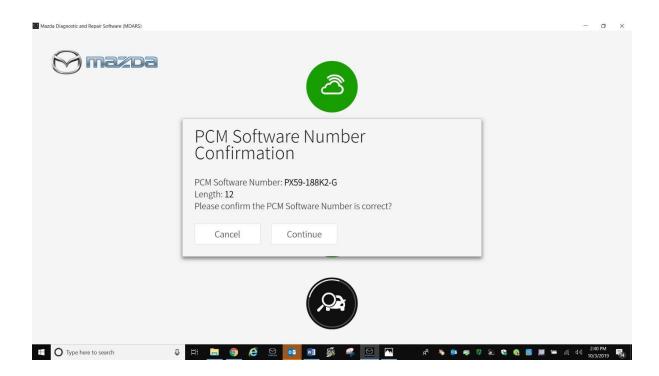
# Page 4 of 11



#### Click

Continue

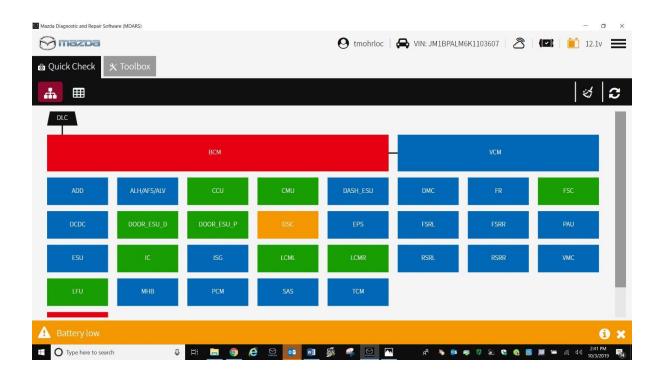
# Page **5** of **11**



#### Click



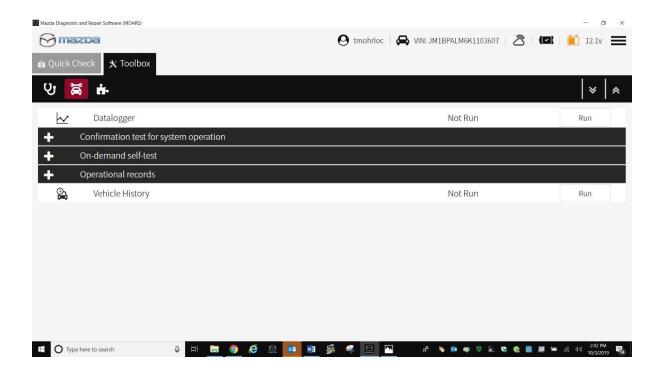
# Page **6** of **11**



## Click



# Page **7** of **11**



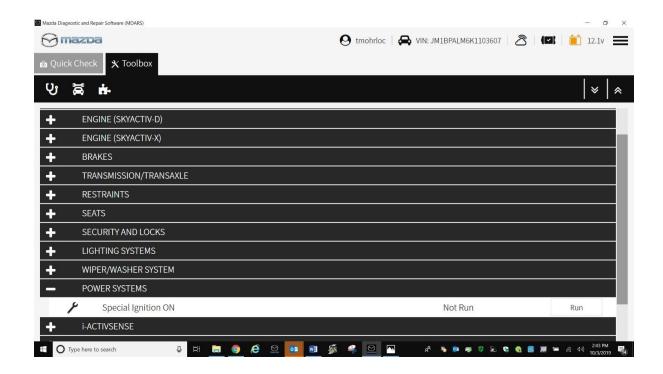
Scroll down and click on the plus sign



(Expand) on

POWER SYSTEMS

# Page 8 of 11



## Click on "Special Ignition ON", then Click

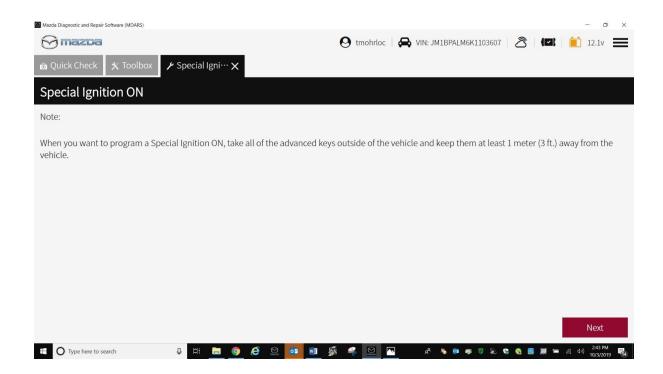




Make sure all advanced keys are at least 3 feet from vehicle and click



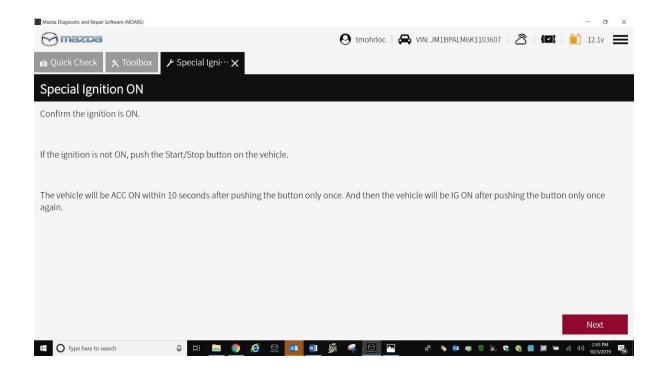
# Page **9** of **11**



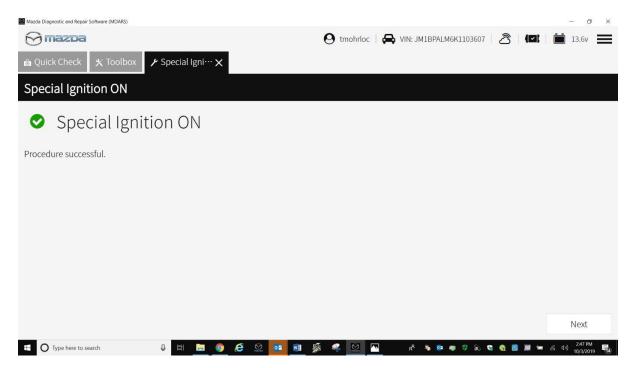
Press the Start button on the Start Stop Unit (SSU) to turn ignition on, then click



# Page **10** of **11**



Once you reach this screen start a new session and perform key programing if needed.



Page **11** of **11**