

"DOCUMENT UNCONTROLLED IF PRINTED"						
DOC #	PROCESS NAME	PAGE	REVISION	STATION	BY	DATE
AR870	Braun T-Handle Securement	1 of 1	-	SER-E	C. Ward	10/11/2019

Read process before beginning. If you do not understand any part please contact: Chris Ward, VP of Parts and Warranty at 1-866-953-5555 or by E-mail @ cward@ARBOCsv.com.

Good Mechanics safety practice must be followed on any repairs.

Safety practices should include but not be limited to properly supporting the chassis, axles, blocking tires, and a work area free of clutter.

Complaint: Braun T-Handle moves dash plastic during operation.

Cause: Missing retaining clamp

Correction: Add clamp for securement.

Vehicles Affected: 2019 Spirit of America

Labor Operation Code: 0210001

Labor Time Allowance: .2 hours per unit

Parts Returned: No

Tools Required

Screw Gun

Parts Required

- | | | |
|---|---------|---|
| 1 | 1057595 | Clamp, Closed 1/2" Vinyl Coated |
| 1 | 2004265 | Screw, 10-16 x 1" HWH SDS Lightening Point Zinc |

Repair Instruction

Step 1: Open Curb Side Front Door



Step 2: Locate the Braun Manual Release Cable going through the firewall.

Step 3: Add P-Clamp with 3/8" Fastener

