



**SIB 51 27 19**  
**SIDE TRIM IS LOOSE OR COMES OFF**

**MODEL**

E-Series	Model Description	Production Date	Affected Option Code / Engine
G29	Z4 Roadster	From November 1, 2018- March 31, 2019.	337 M Sport Package, or 760 High gloss shadowline, or 7M9 individual high gloss shadowline

**SITUATION**



The side trim (1) may be loose or may have come off completely.

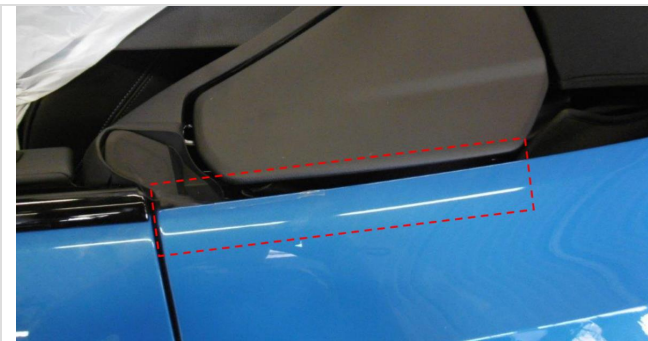
**CAUSE**

Only for vehicles with the option codes listed above, the curved shape of the side trim requires additional adhesive, which was not applied during production.

**CORRECTION**

Install side trim and apply additional adhesive.

**PROCEDURE**

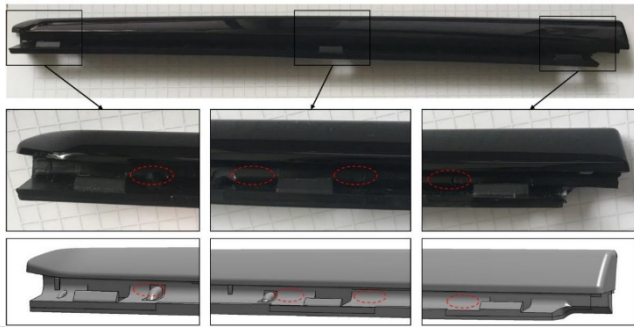


1. Clean the trim mounting area shown using Cleaner R2 (P/N 83 19 0 417 324) and a lint-free cloth.

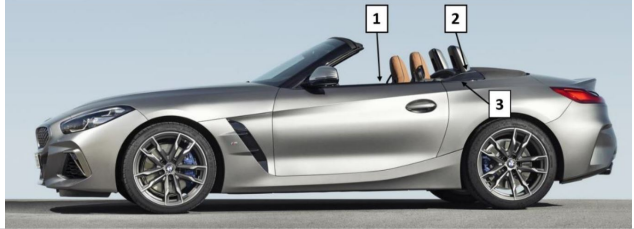
- Ensure that any residual adhesive is completely removed.

Note: Allow the cleaner to evaporate for at least 2 minutes.

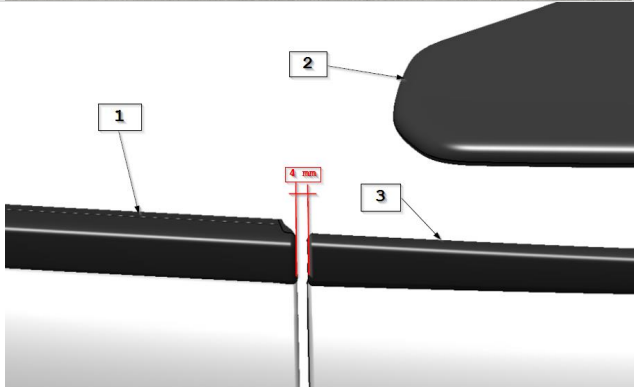
2. Apply 4 spots of window glass adhesive (P/N 83 19 2 289 181 or PN 83 19 2 289 180) to the underside of the side trim in the 4 positions shown to the left.



Note: Each spot of adhesive should be 5mm wide, roughly the size of a pea.



3. Numbers correspond to those in the operation below.



Firmly press the side trim onto the vehicle body, ensuring all 3 clips of the side trim are completely installed.

Note: When correctly positioned, a 4mm gap is present between the front (1) and rear side trim (3) as shown to the left.

Ensure that any additional window adhesive that spills over is immediately cleaned from the vehicle body.

The adhesive must be allowed to cure for 3 hours before driving, and 24 hours before being washed.

### PARTS INFORMATION

Trim replacement is only required if the trim strip is missing or damaged, otherwise the original trim can be re-installed.

Part Number:	Description:	Quantity:
83 19 2 289 181	Windscreen adhesive, cold, 1 hour	1
Or:		
83 19 2 289 180	Windscreen adhesive kit	1
83 19 0 417 324	Cleaner R2 (500ml)	Sublet, as needed
Refer to ETK/AIR	Strip, side panel (left or right)	1 or 2 only if required

### WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>5133900200</b>	<b>G29 M-decor strip on rear side wall detaches</b>
---------------------	-------------------	---

Vehicle is already in the workshop.

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 67 990	Remove and install or replace <b>one side panel decorative strip</b> (includes applying 4 spots of window glass adhesive)	2 FRU

Or:			
# 2	00 67 991	Remove and install or replace <b>both side panel decorative strips</b> , left and right (includes applying 4 spots of window glass adhesive)	3 FRU

Or:

**The vehicle arrives at your center and this repair performed (No other Main work will be performed/claimed during this workshop visit)**

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 67 366	Remove and install or replace <b>one side panel decorative strip</b> (includes applying 4 spots of window glass adhesive on each side)	3 FRU
Or:			
# 4	00 67 367	Remove and install or replace <b>both side panel decorative strips</b> , left and right (includes applying 4 spots of window glass adhesive on each side)	5 FRU

### Claim Repair Comments

Unless additional related/in conjunction work was required (not addressed and/or included in one of the options provided above), then only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and in the claim comments (For example: B51 27 19 WP 1), unless otherwise required by State law.