



Ceiling TV Lift Cover Fastening

Number: FT-ESB-0015
Issued Date: 09-JULY-2019

Issued by: Chase Hammons Approved by: Mark Harvey

Priority: Urgent X High _____ Low _____

1.0 Description of Affected Products:

Units with tv lift trim FT NO.148016 (A-15365 NO REV) installed.

2.0 Unit Numbers:

Realm: 9071-9078

IH: 6653-6659

3.0 Issue:

TV cover may come loose if cover is not installed to grabber catchers properly.

4.0 Solution:

Wood strip added to lift that allows for tv cover to be attached with screws.

5.0 Action:

Install wood strip (1/2" x 3" x 42" poplar wood) to tv lift. Screw the cover direct to poplar strips.

6.0 References:

Poplar wood 1/2" x 3" x 36-1/2" FT PART NO. 38870

1-1/2" metal screws FT PART NO. 143919

3/4" wood screws FT PART NO. 123681

Clinch type studs (figure 2) FT PART NO. 0539064

Color matching buttons FT PART NO. 25285 wrapped with FT PART NO. 144966 (OLYMPUS)

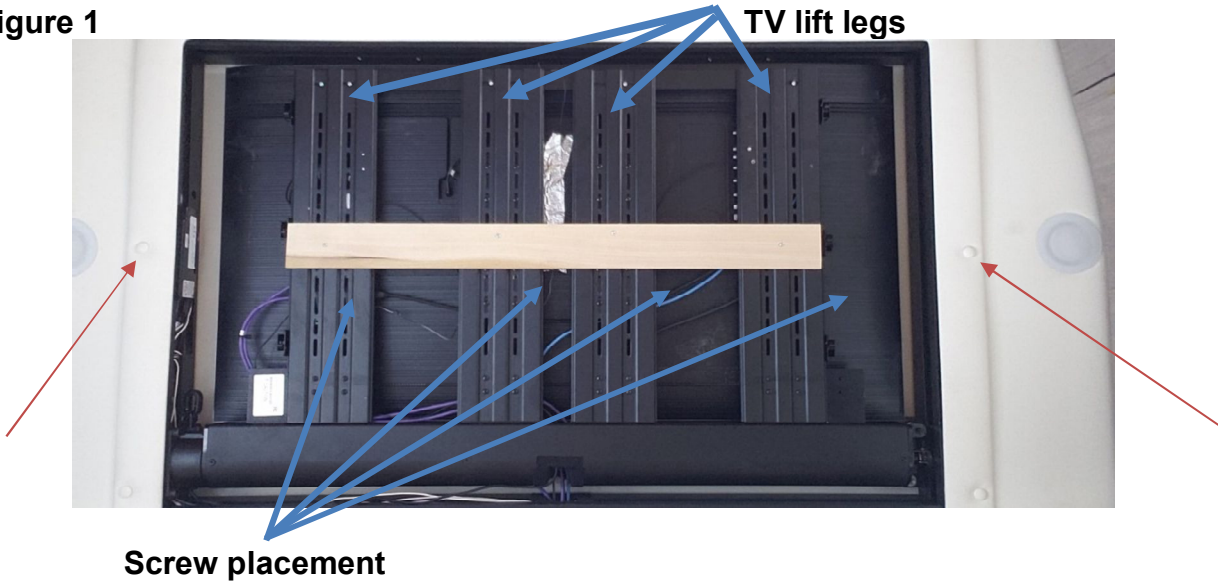
7.0 Instructions:

- 7.1** *Pull TV cover down. Cover is currently attached with (4) grabber catches and possibly center Velcro.*



7.2 *Predrill a hole through wood strip into each leg of tv lift. Align middle of wood plank with buttons on side of tv trim ring (shown by red arrows). Put one screw in each TV lift leg. (Verify that you will not screw into any tv components that are attached to the backside of the tv lift arm. Move screw placement accordingly)*

Figure 1



7.3 *Assemble poplar strip to tv lift using 1-1/2" long metal screws*

7.4 *Press TV cover in place with grabber catchers and screw to poplar strip by using 3/4" wood screws and stud snaps (shown in figure 3). (Align screws in line with buttons on front and side of trim ring as shown in figure 2)*

Figure 2

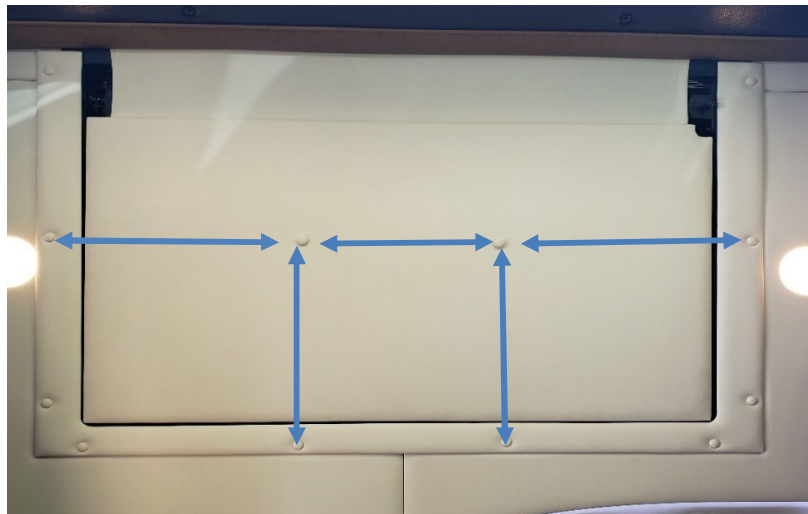




Figure 3



Figure 4

7.5 Snap on color matching button. (shown in figure 4)

BEFORE



AFTER



8.0 Contact Information:

**Foretravel Service Director
1221 NW Stallings Dr.
Nacogdoches, TX 75964**

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