



Service

Category Engine/Hybrid System

Section Engine Control Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2016 - 2019	RX350	

REVISION NOTICE

September 26, 2019 Rev1:

• The Warranty Information, Parts Information, and Calibration Information sections have been updated.

Any previous printed versions of this bulletin should be discarded.

Introduction

Some 2016 – 2019 model year RX350 and RX350L vehicles may exhibit one or both of the following conditions:

- A bucking feeling (back and forth jerking that comes right after a shift but then dissipates quickly after 1 – 2 and/or 2 – 3 upshifts)
- A surge feeling (back and forth rocking that is not associated with transmission shifts)
 when the vehicle is traveling between 0 46 mph, transmission is in 3rd 8th gear, and
 torque converter is in full lock-up

The Engine Control Module/ECM (SAE Term: Powertrain Control Module/PCM) logic has been modified to reduce the possibility of these conditions. Follow the Repair Procedure in this bulletin to address these conditions.



Warranty Information

OP CODE	DESCRIPTION	TIME	MODEL NAME	MODEL YEAR	WMI	DRIVETRAIN	OFP	T1	T2											
						2WD Non F-Sport	89661-0E76#													
				-		2016 - 2017	ото	2WD F-Sport	89661-0EA4#											
					-		_	_	_	_	_	_	- 400D 89661-0	89661-0E81#						
		2017	2011	2017	4WD F-Sport	89661-0E77#														
	(FRM) Reprogramming (0.7 (per FRM))			JTJ	4WD Non F-Sport	89661-48N7# 89661-0E814														
800269 (FRM)		0.7	RX350			2WD 89661-0EF0#	89661-0EE8#	03	74											
(* 1)					OT 2		89661-0EF0#													
							2018	2018	2018	2018	2018	2018	2018	2018	2018	2018	2T2	4WD Non F-Sport	89661-0EE9#	
		2019	2019		4WD F-Sport	89661-0EF1#														
				4WD Non F-Sport	89661-48X0#															
			RX350L		JTJ	2WD	89661-48X1#													
			LVOOL			4WD	89661-48X2#													

APPLICABLE WARRANTY

- This repair is covered under the Lexus Federal Emissions Warranty. This warranty is in effect for 96 months or 80,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.



Parts Information

MODEL NAME	MODEL NAME MODEL YEAR WMI		DDIVETD AIN	PART N	UMBER	DARTNAME	QTY		
WODEL NAME			DRIVETRAIN	PREVIOUS	NEW	PARTNAME	QIT		
			2WD Non F-Sport	89661-0E76#	89661-0E765				
			2WD F-Sport	89661-0EA4#	89661-0EA44				
	2016 – 2017	2T2	4WD Non F-Sport	89661-0E81#	89661-0E815				
			4WD F-Sport	89661-0E77#	89661-0E775	Computer, Engine			
RX350		JTJ	4WD Non F-Sport	89661-48N7# 89661-0E814	89661-0E815				
KA330		2T2	2WD Non F-Sport	89661-0EE8#	89661-0EE82	Control (ECM)	_		
			этэ	2WD F-Sport	89661-0EF0#	89661-0EF02			
			4WD Non F-Sport	89661-0EE9#	89661-0EE92				
	2018 – 2019		2018 – 2019		4WD F-Sport	89661-0EF1#	89661-0EF12		
			4WD Non F-Sport	89661-48X0#	89661-48X02				
DV2EOL	X350L JTJ		2WD	89661-48X1#	89661-48X12	Computer, Engine			
KAJOUL			4WD	89661-48X2#	89661-48X22	Control (ECM)			
	_	_	-	00451-00	0001-LBL	Authorized Modifications Labels	1		

NOTE

- The ECM (PCM) should NOT be replaced as part of the Repair Procedure.
- Authorized Modifications Labels may be ordered in packages of 25 from the Materials Distribution Center (MDC) through *Dealer Daily Parts Dealer Support Materials Orders*.



Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVi*		TSADVUNIT	
Techstream 2.0	ADE	TS2UNIT	1
Techstream Lite	ADE	TSLITEPDLR01	
Techstream Lite (Green Cable)		TSLP2DLR01	

^{*}Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 14.20.019 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.
- Use Techstream or an approved J2534 interface to perform flash reprogramming updates. Visit <u>techinfo.toyota.com</u> for more information regarding J2534 reprogramming.

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Battery Diagnostic Tool*	DCA-8000P T	1

^{*}Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.



Calibration Information

MODEL	DEL MODEL YEAR WMI D		DDIVETDAIN	CALIBRA	TION ID	
MODEL	MODEL YEAR	VVIVII	DRIVETRAIN	PREVIOUS	NEW	
			2WD Non F-Sport	896630E36100 896630E36200 896630E36300 896630E36400 896630E36500	896630E36600 / 896650E05400	
				896650E05100 896650E05200 896650E05300		
	RX350 2016 – 2017 2T2		2WD F-Sport	896630E54000 896630E54100 896630E54200 896630E54300	896630E54400 / 896650E05400	
				896650E05200 896650E05300 896650E05100	<u>890030E03400</u>	
RX350			212	4WD Non F-Sport	896630E41000 896630E41100 896630E41200 896630E41300 896630E41400	896630E41500 / 896650E05400
				896650E05100 896650E05200 896650E05300		
			4WD F-Sport	896630E37100 896630E37200 896630E37300 896630E37400 896630E37500	896630E37600 / 896650E05400	
		Т-ороп	896650E05100 896650E05200 896650E05300			



Calibration Information (continued)

MODEL	MODEL YEAR	WMI	DRIVETRAIN	CALIBRA	TION ID
MODEL	ANALL I LAIV WINII		DRIVETRAIN	PREVIOUS	NEW
	2016 – 2017	JTJ	4WD Non F-Sport	896630E41000 896630E41100 896630E41200 896630E41300 896630E41400	896630E41500 / 896650E05400
				896650E05100 896650E05200 896650E05300	
		0.70	2WD Non F-Sport	896630E58000 896630EA3000 896630EA3100	896630EA3200 /
				896650E24000 896650E48000 896650E48100	896650E48200
RX350			2WD F-Sport	896630E59000 896630EA5000 896630EA5100	896630EA5200 /
	2018 2010			896650E24000 896650E48000 896650E48100	896650E48200
	2018 – 2019 2T2	212	4WD Non F-Sport	896630E60000 896630EA4000 896630EA4100	896630EA4200 /
				896650E24000 896650E48000 896650E48100	896650E48200
			4WD	896630E61000 896630EA6000 896630EA6100	896630EA6200 /
		F-Sport	896650E24000 896650E48000 896650E48100	896650E48200	



Calibration Information (continued)

MODEL	MODEL YEAR	WMI	DRIVETRAIN	CALIBRA	TION ID
MODEL	MODEL YEAR	VVIVII		PREVIOUS	NEW
	RX350		4WD Non F-Sport	896630E60000 896630EA4000 896630EA4100	896630EA4200 /
KA330				896650E24000 896650E48000 896650E48100	896650E48200
2018 RX350L		2018 – 2019 JTJ	2WD	8966348S6000 8966348W1000 8966348W1100	8966348W1200 /
	2016 – 2019			896654843000 896654852000 896654852100	<u>896654852200</u>
			4WD	8966348S7000 8966348W2000 8966348W2100	8966348W2200 /
				896654843000 896654852000 896654852100	<u>896654852200</u>

Repair Procedure

- 1. Confirm the condition exists.
 - A. Is there a bucking feeling following 1 2 and/or 2 3 upshifts?
 - **YES** Go to step 2.
 - NO Continue to substep B.
 - B. Is there a surge feeling?
 - YES Continue to substep C.
 - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
 - C. Using Techstream, does the surge feeling occur while meeting ALL the following criteria?
 - Vehicle is traveling between 0 46 mph
 - Transmission is in 3rd 8th gear
 - Torque converter in full lock-up
 - YES Continue to step 2.
 - **NO** This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.



Repair Procedure (continued)

2. Use Techstream to confirm if the ECM (PCM) calibration has been updated and check for the Authorized Modifications Label affixed to the vehicle in the location shown below.

Is the calibration ID listed in Techstream and on the label the latest ECM (PCM) calibration?

- **YES** This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- NO Continue to step 3.

Figure 1. Location of Authorized Modifications Label on 2016 - 2019 RX350 and RX350L



1	Replacement ECM (PCM) Part Number (e.g., 89661-0E765)
2	New Calibration ID (e.g., 896630E36600)
3	Dealer Code

4	Date Completed
5	This SB Number



Repair Procedure (continued)

3. Flash reprogram the ECM (PCM).

NOTE

- The battery diagnostic tool MUST be used in Power Supply Mode to maintain battery voltage at 13.5V while flash reprogramming the vehicle.
- For details on how to use the battery diagnostic tool, refer to the <u>DCA-8000 Instruction Manual</u> located at *TIS Diagnostics Tools & Equipment Battery Diagnostics*.

Follow the procedures outlined in Service Bulletin <u>T-SB-0134-16</u>, *Techstream ECU Flash Reprogramming Procedure*, and flash the ECM (PCM) with the NEW calibration file update.

- 4. Prepare and install the Authorized Modifications Label.
 - A. Using a permanent marker, enter the following information on the label:
 - ECM (PCM) part number [Refer to the Parts Information section for the NEW PART NUMBER]
 - Calibration ID(s) [Refer to the Calibration Information section for the NEW CALIBRATION ID]
 - Dealer Code
 - Repair Date
 - Change Authority [This bulletin number]
 - B. Install the Authorized Modifications Label onto the vehicle at the location shown in Figure 1. The Authorized Modifications Label is available through the MDC, P/N 00451-00001-LBL.
- 5. Test-drive the vehicle to confirm proper operation.