

October 2, 2019

Version 2

## Warranty Extension: Engine Oil Consumption Exceeds Client Expectations

Supercedes 19-052, dated August 31, 2019, to revise the information highlighted in **yellow**

### AFFECTED VEHICLES

Year	Model	Trim	VIN Range
2010-13	MDX	ALL	Check the iN VIN status for eligibility
2011-12	RL	ALL	Check the iN VIN status for eligibility
2009-14	TL	SH-AWD	Check the iN VIN status for eligibility
2010-13	ZDX	ALL	Check the iN VIN status for eligibility

### REVISION SUMMARY

Under WARRANTY CLAIM INFORMATION, a note was added.

### CLIENT NOTIFICATION

Owners of affected vehicles will be sent a notification of this campaign. Warranty claims submitted will be covered regardless of mileage or vehicle age. Do an iN VIN status inquiry to make sure the vehicle is shown as eligible.

### BACKGROUND

Due to high demand for repairs under this warranty extension, pistons and rings required to complete this repair are currently backordered. Acura has provided this service bulletin (19-052) as a mechanism to cover clients that were not able to have repairs completed during the initial 6-month eligibility period on service bulletin (19-006).

The oil control rings may become clogged with carbon deposits. These deposits restrict the ring's ability to scrape and return oil from the cylinder wall to the crankcase, which can result in excessive engine oil consumption that may exceed client expectations.

To ensure client satisfaction and confidence, Acura is extending the deadline to file claims for the following conditions:

- Vehicles with confirmed oil consumption that cannot be repaired at this time due to parts supply.
- Repairs resulting from oil consumption tests that are currently in process as of August 31, 2019.

This warranty extension does not apply to any vehicle that has ever been declared a total loss or sold for salvage by a financial institution or insurer, or has a branded or similar title under any states law. **To check for vehicle eligibility, you must do a VIN status inquiry.**

**CLIENT INFORMATION:** The information in this bulletin is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely maintain your vehicle. These procedures should not be attempted by "do-it-yourselfers," and you should not assume this bulletin applies to your vehicle, or that your vehicle has the condition described. To determine whether this information applies, contact an authorized Acura automobile dealer.

## CORRECTIVE ACTION

If the client complains of oil consumption, do the oil consumption test. If the test shows excessive oil consumption, contact your DPSM for approval, then disassemble and inspect the engine. In most cases, you will need to replace the pistons, piston pins, and rings.

## PARTS INFORMATION ALL MODELS

Part Name	Part Number	Quantity
Oil Filter	15400-PLM-A01	1
EGR Pipe Gasket A	18716-R70-A01	1
EGR Pipe Gasket B	18719-R70-A01	1
Head Cover Gasket Set	12030-R70-A00	1
Head Cover Gasket Set RR	12050-R70-A00	1
Cylinder Head Gasket	12251-RKG-004	2
Exhaust Chamber Gasket	18115-R70-A01	2
Exhaust Pipe Gasket	18212-SA7-003	2
Front Injector Base Gasket	17055-RYE-A01	1
Front Water Passage Gasket	19411-P8A-A03	1
Intake Manifold Gasket	17105-RCJ-A01	1
Intake Manifold Cover Gasket (upper)	17146-R70-A01	1
Pre Chamber Gasket	18393-SDB-A00	1
Injector Base Gasket	17065-RYE-A01	1
Water Passage Gasket	19412-P8A-A02	1
Oil Seal (41 mm X 56 mm X 7 mm)	91212-5MR-A01	1
O-Ring	15221-RYE-A01	1
O-Ring (31.2 X 4.1)	91314-PH7-003	2
O-Ring (7.47 X 3.6)	91301-PLC-000	2
Bore Plate Seal	17112-RKB-003	1
Self-Lock Nut (8 mm)	90212-RCA-A01	8
Self-Lock Nut (10 mm)	90212-SA5-003	12
Piston Set	13010-RKG-305	6
Piston Ring Set	13011-RKG-305	6
Drain Washer (14 mm)	94109-14000	1

**PARTS INFORMATION ADDITIONAL (MDX)**

Part Name	Part Number	Quantity
Pre Chamber Gasket	18393-SJA-A01	1

**PARTS INFORMATION ADDITIONAL (RL)**

Part Name	Part Number	Quantity
Flange Nut (10 mm)	90310-TK5-A00	4
Hex Cap Nut (10 mm)	90310-SJA-000	4

**PARTS INFORMATION ADDITIONAL (TL)**

Part Name	Part Number	Quantity
Hex Cap Nut (10 mm)	90310-SJA-000	1

**PARTS INFORMATION ADDITIONAL (ZDX)**

Part Name	Part Number	Quantity
Pre Chamber Gasket	18393-SJA-A01	1

**REQUIRED MATERIALS**

Part Name	Part Number	Quantity
Acura Long-Life Antifreeze/Coolant Type 2	OL999-9011	3
Acura Genuine Motor Oil 5W-20	08798-9033	6
Hondabond HT (1 tube repairs 4 vehicles)	08718-0004	1

**TOOL INFORMATION**

Part Name	Part Number	Quantity
Tapered Piston Ring Compressor (90mm)	ARP 901-9000 (commercially available or equivalent)	1

## WARRANTY CLAIM INFORMATION

### NOTE

Make sure the repair order references the original oil consumption test results. Once repairs are completed, submit a warranty claim using the original repair order date and attach the oil consumption test and original repair order to the warranty claim. **A repair order must be opened to initiate the oil consumption test. The initial oil consumption repair order and test results must be included for claim reimbursement.**

Operation Number	Description	Flat Rate Time	Defect Code	Symptom Code	Template ID	Failed Part Number
1111EH	2010-13 MDX: Do the engine oil consumption test, and replace the pistons, pins, and rings.	13.1 hrs	6E300	S6D00	B19052A	10002-RYE-A10
1111EH	2009-14 TL: Do the engine oil consumption test, and replace the pistons, pins, and rings.	11.0 hrs			B19052B	10002-RK2-A03
1111EH	2011-12 RL: Do the engine oil consumption test, and replace the pistons, pins, and rings.	10.4 hrs			B19052C	10002-RKG-A06
1111EH	2010-13 ZDX: Do the engine oil consumption test, and replace the pistons, pins, and rings.	11.0 hrs			B19052D	10002-RP6-A01

Skill Level: Repair Technician

## DIAGNOSIS

1. Do an engine oil consumption test. Refer to job aid *Engine Oil Consumption Test*.
2. Review the results of the engine oil consumption test.
  - If the engine is consuming an unusually high amount of oil, contact your DPSM for approval, then go to REPAIR PROCEDURE.
  - If the engine is consuming a normal amount of engine oil, the vehicle is OK. Have the service consultant explain to the client that the vehicle is OK and the consumption of oil is within a normal range.

### NOTE

Have the service consultant remind the client to check the engine oil level every time the fuel tank is filled. Modern engines require less frequent oil changes, which may impact the amount of oil used between oil changes.

## REPAIR PROCEDURE

### NOTE

The following service information procedures have been used in full or in part within this service bulletin. For more detail on these procedures and torque specifications for some components, refer to the service information.

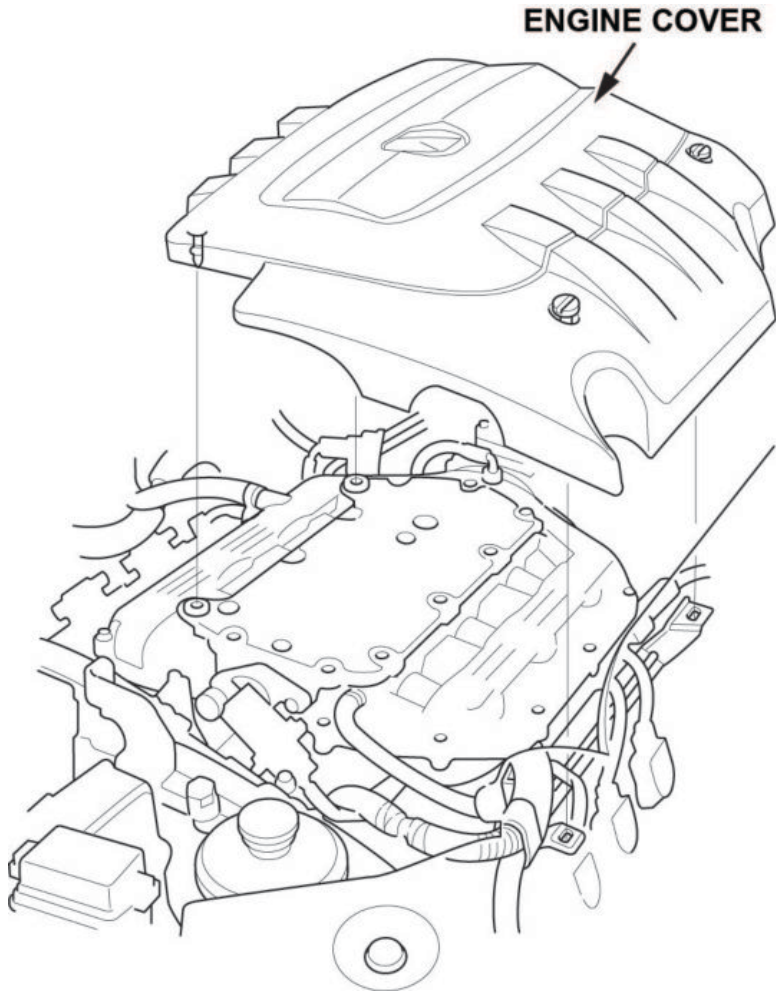
- Engine Oil Replacement
- Battery Terminal Disconnection and Reconnection

- Fuel Pressure Relieving
  - Coolant Replacement
  - Drive Belt Removal/Installation
  - Hydraulic Power Steering Fluid Check/Replacement
  - Air Cleaner Removal/Installation
  - Fuel Line/Quick-Connect Fitting Removal
  - Front Bulkhead Cover Replacement
  - Cylinder Head Cover Removal
  - Intake Manifold Removal and Installation
  - Warm Up TWC Removal/Installation
  - Cylinder Head Removal and Installation
  - Cam Chain Removal and Installation
  - Valve Adjustment
  - Propeller Shaft Removal
  - Alternator Removal and Installation
  - Ignition coil and Spark Plug Removal and Installation
  - Exhaust Pipe and Muffler Replacement
  - Strut Brace Removal/Installation
1. Relieve the fuel pressure.

#### NOTES

- Use fender covers to avoid damaging painted surfaces.
  - To avoid damaging any wires and terminals, unplug the circuit connectors carefully while holding the connector portion.
  - Connect the i-HDS to the DLC, and monitor the ECT SENSOR 1. To avoid damaging the cylinder head, wait until the engine coolant temperature drops below 100°F (38°C) before loosening the cylinder head bolts.
  - Mark all wiring and hoses to avoid misconnection. Also, be sure that they do not contact any other wiring or hoses or interfere with any other parts.
2. Wait until the engine is cool, then carefully remove the radiator cap.
  3. Loosen the drain plug on the radiator, and drain the engine coolant.
  4. Plug the power steering hoses at the reservoir, and move them out of the way.
  5. Do the battery removal procedure.

6. Remove the engine cover. (TL has multiple covers.)



7. Disconnect the A/C suction line bracket at the right strut tower to allow for more clearance.

8. Remove the alternator.

9. Remove the intake manifold.

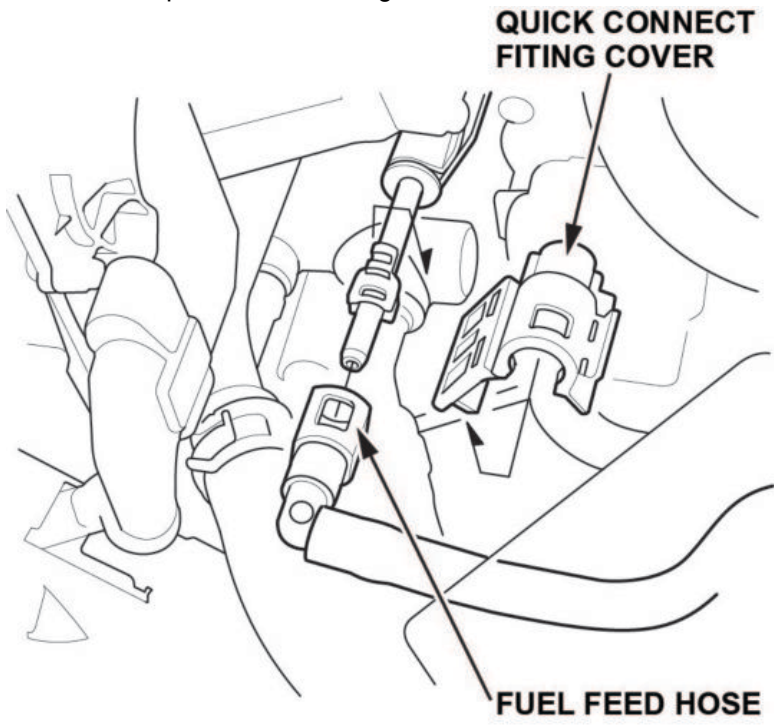
10. Remove the six ignition coils.

11. Remove the timing belt.

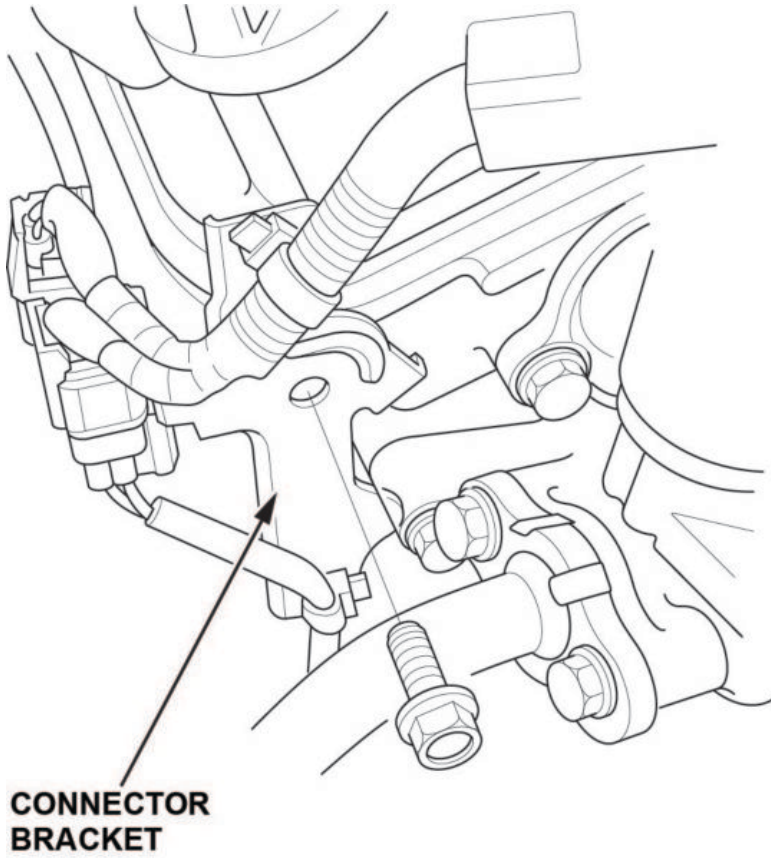
12. Disconnect the following engine wire harness connectors, and remove the wire harness clamps from the cylinder head:

- Six injector connectors
- Knock sensor connector
- ECT sensor 1 connector
- Engine mount control solenoid valve connector
- EGR valve connector
- CMP sensor connector
- Rocker arm oil control solenoid connector
- Rocker arm oil pressure switch connector
- Two A/F sensor connectors
- Two secondary HO2S connectors

- 13. Remove the front warm up TWC and the rear warm up TWC.
- 14. Remove the quick-connect fitting cover, then disconnect the fuel feed hose.

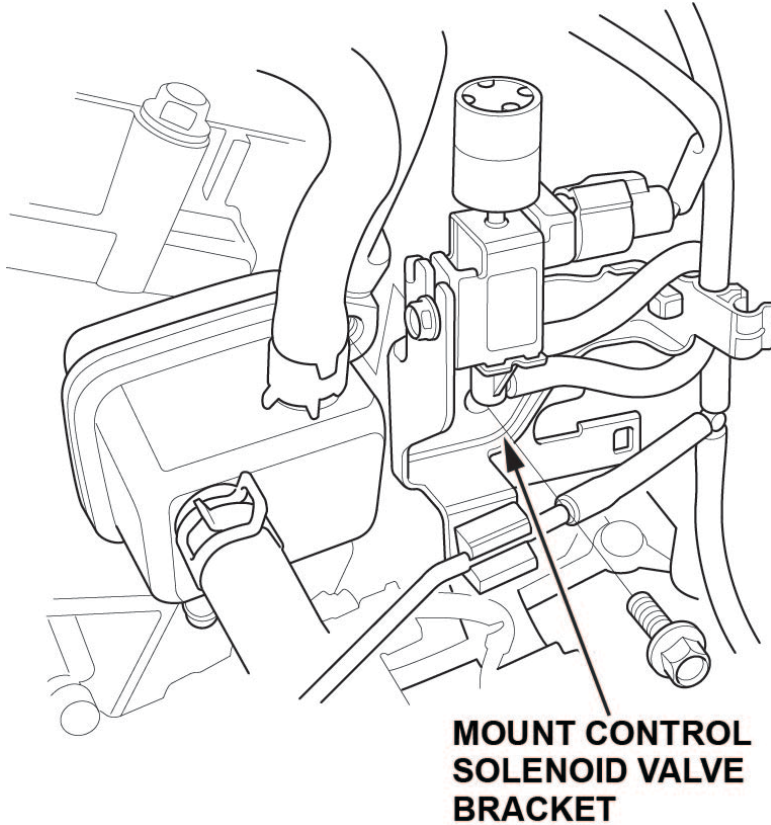


15. Remove the connector bracket from the front cylinder head.





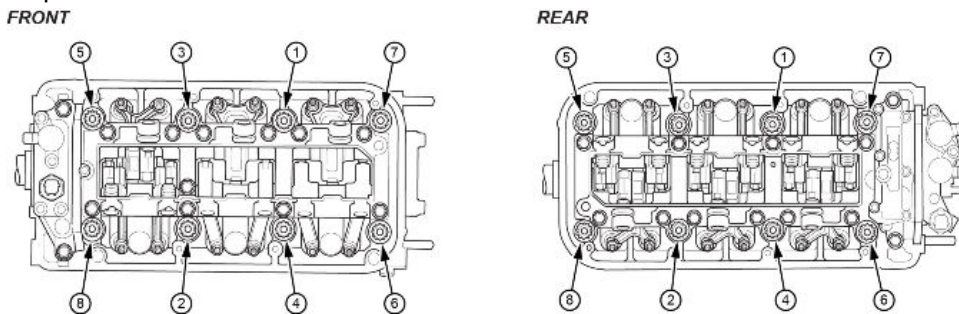
16. Remove the mount control solenoid valve bracket from the rear cylinder head.



- 17. Remove the injector bases.
- 18. Remove the water passage.
- 19. Remove the camshaft pulleys and the back covers.

**CYLINDER HEAD REMOVAL**

- 1. Remove the cylinder head covers.
- 2. Remove the cylinder head bolts. To prevent warpage, loosen the bolts in sequence 1/3 turn at a time; repeat the sequence until all the bolts are loosened.



- 3. Remove the cylinder heads, and visually inspect the head of the valves on the combustion side of the cylinder head for damage.

## CYLINDER BORE INSPECTION

### NOTES

**IMPORTANT** – When inspecting cylinder bores on engines related to this service bulletin, keep in mind that blocks were produced with aluminum cylinder sleeves. These sleeves will look characteristically different from most other engines that you have done service on. Additionally, just because a defect can be felt by a fingernail or pencil, does not necessarily require the block to be changed.

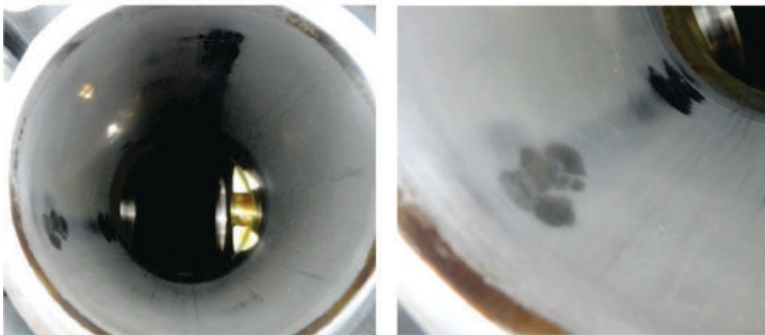
Inspect the cylinder for any obvious concerns. Listed below are examples of concerns that may be found during your inspection, which have been proven by factory testing to not create a functional issue.

- During piston assembly at the factory, there may have been a vertical scratch created. This scratch can run the entire length of the cylinder bore and can be felt by a fingernail. Potentially, each bore could be effected; however, the cylinder block is OK. Go to OIL PAN REMOVAL.
- In some cases, there is a discoloration of the cylinder bore. Examples are shown below. The cylinder block is OK. Go to OIL PAN REMOVAL.
- Additionally, blocks that have an area of light bore scuffing, also shown below, have been confirmed by testing that the cylinder block is OK. Go to OIL PAN REMOVAL.
- If the concern that you observe is different from these examples, contact your DPSM for evaluation.

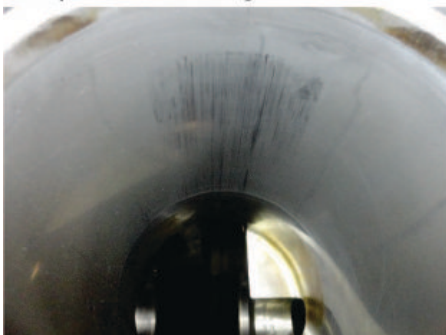
*Example of ring install scratch*



*Examples of bore discoloration*



*Example of bore scuffing*



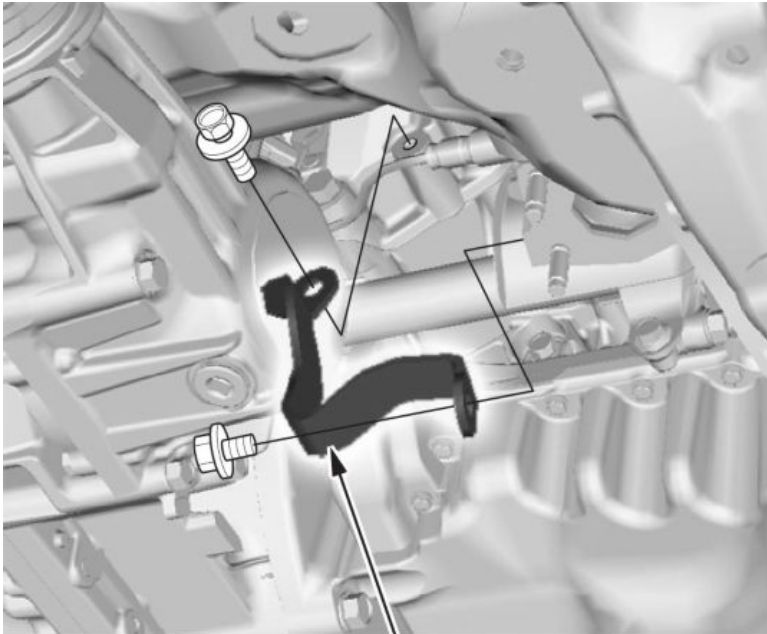
## ENGINE OIL PAN REMOVAL

1. Drain the engine oil.
2. Disconnect the secondary HO2S.
3. Remove the under-floor TWC.

### NOTE

Do not remove the front and rear secondary HO2S sensor.

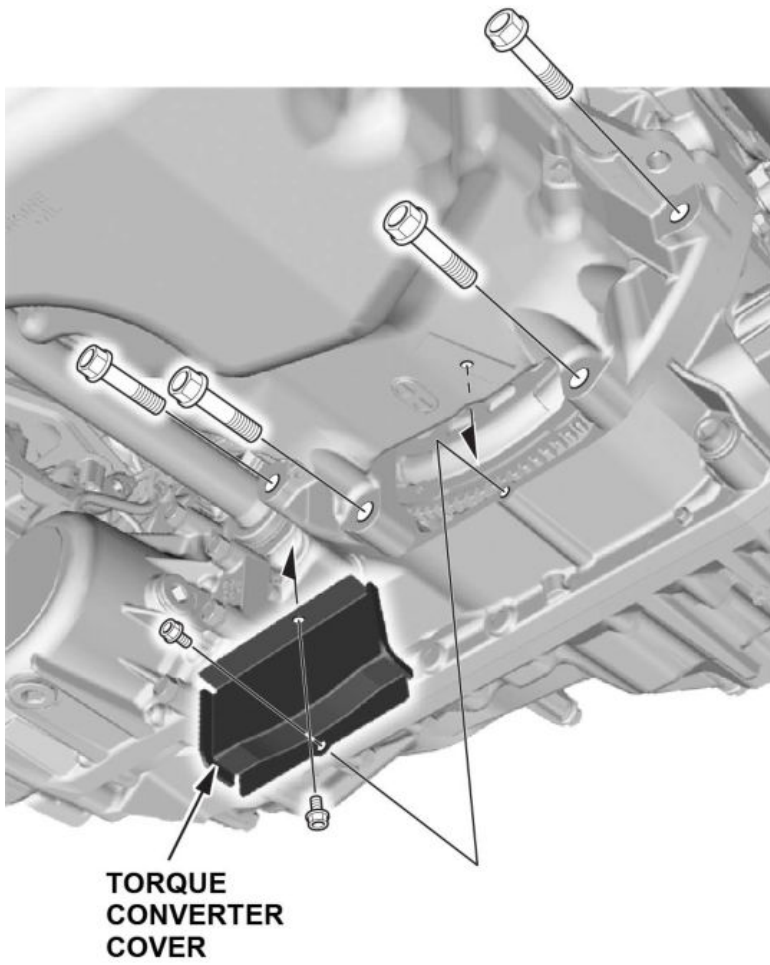
4. Remove the rear warm up TWC bracket.



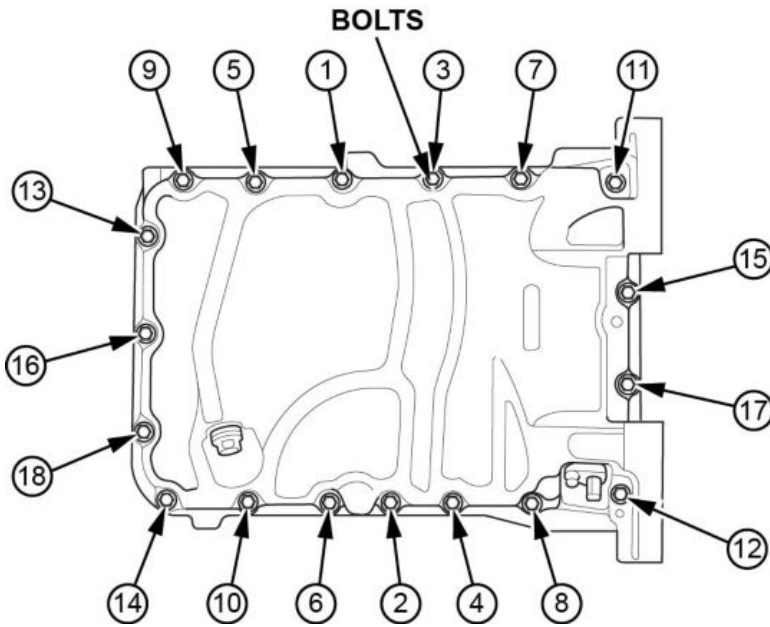
**REAR WARM UP  
TWC BRACKET**

5. Disconnect the CKP sensor connector.
6. Remove the torque converter cover.

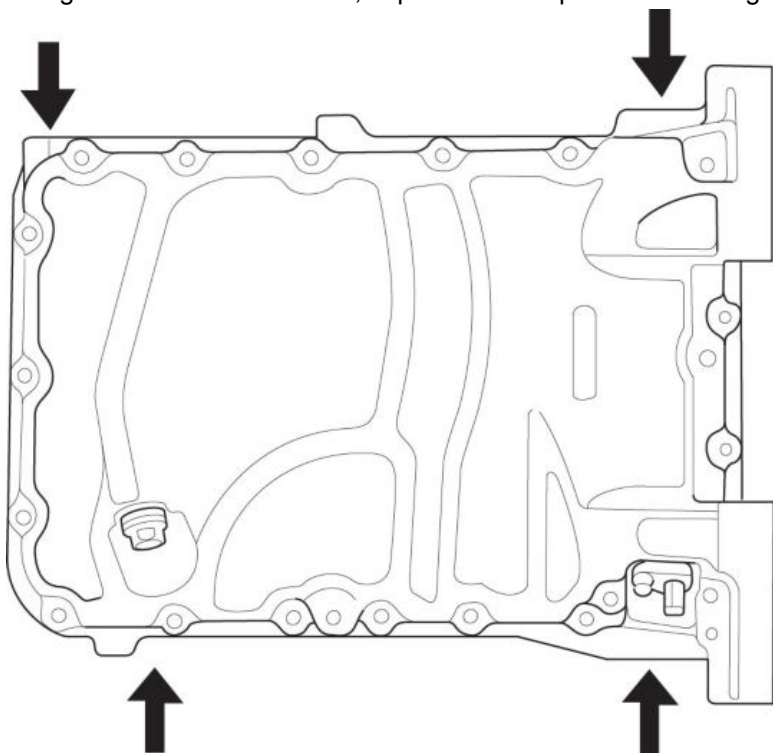
7. Remove the transmission assembly mounting bolts attached to the oil pan.



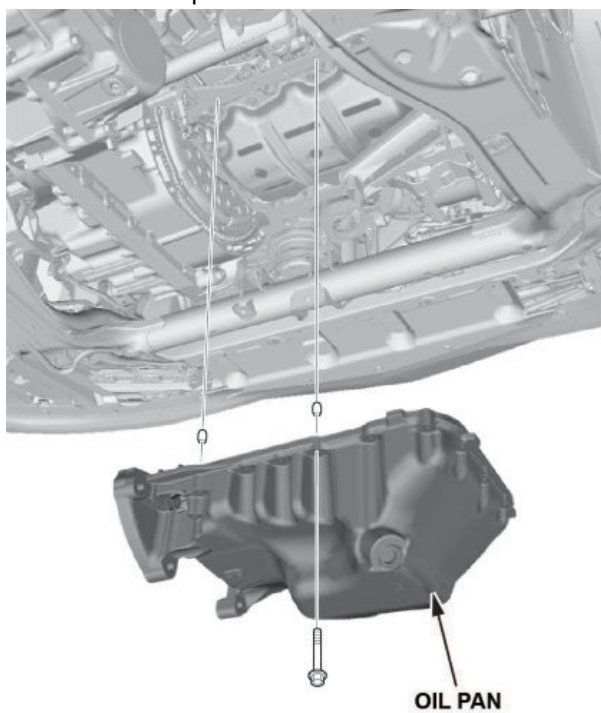
8. Remove the bolts securing the oil pan.



9. Using a flat blade screwdriver, separate the oil pan from the engine block as shown.



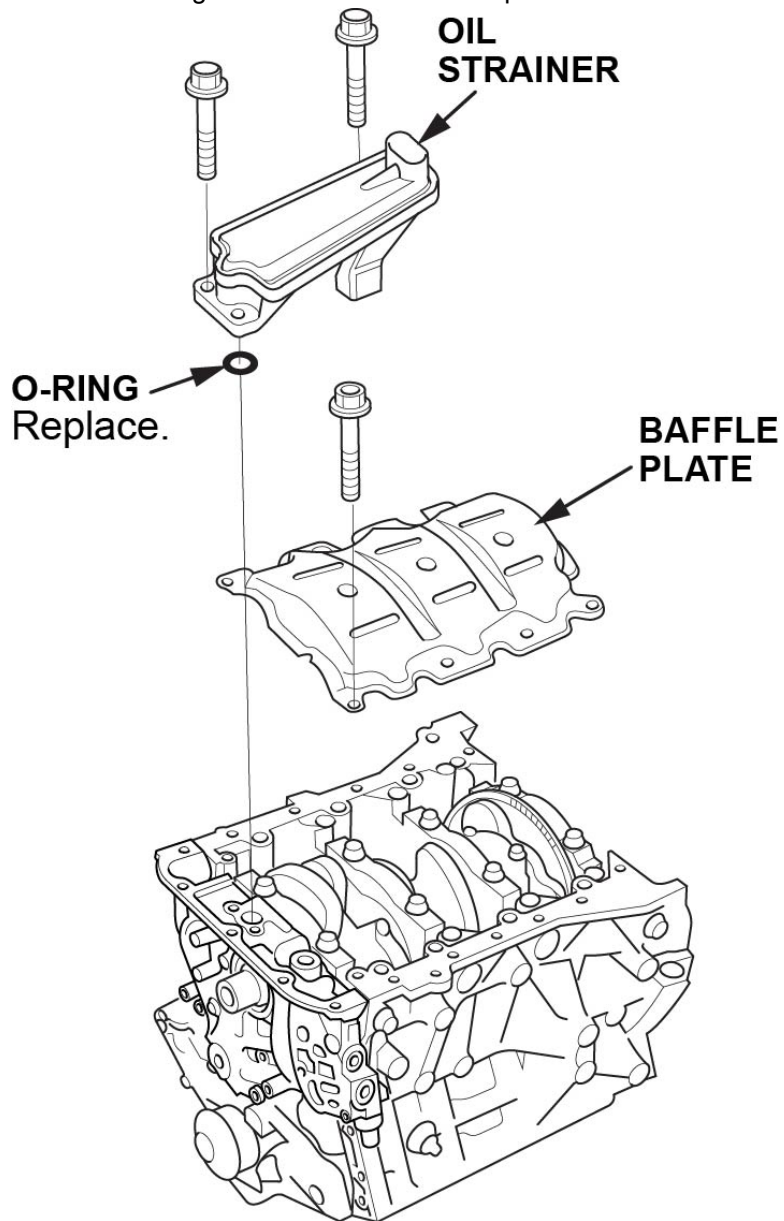
10. Remove the oil pan.





## REMOVAL OF PISTONS AND RODS

1. Remove the engine oil strainer and baffle plate.

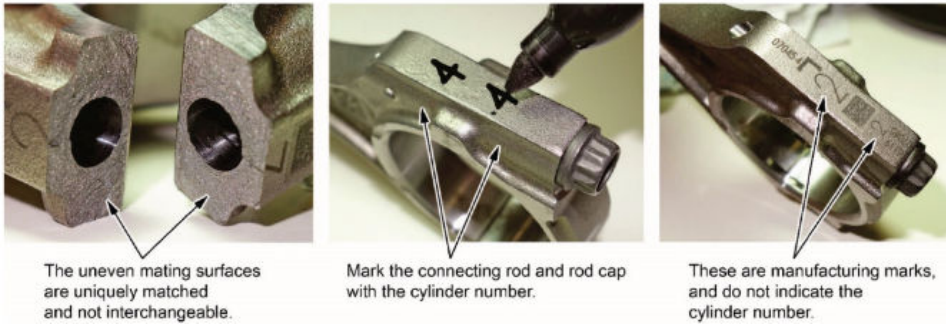


2. Remove the rod caps and the bearings.

**NOTES**

- Before removing the rod caps, use a grease pencil or suitable marking pen to mark each cap and its corresponding connecting rod with the cylinder number it came from. This ensures you are putting the same rod and cap back together with the right orientation.
- Do not confuse the existing markings on the side of the connecting rod and rod cap with a cylinder number. They're just manufacturing marks referring to the size of the big end of the rod.
- Installing a rod cap incorrectly will result in engine knock and/or engine failure. Remove and mark one rod assembly at a time to make sure it is assembled correctly.
- When torquing the rod cap bolts, refer to the service information for details.

If you would like to see a video on this subject, we have added one to *Tech2Tech*®. Look for "Tips When Working With Fracture Rods."



3. Gently use the handle of a wooden hammer to push out the pistons and connecting rod assemblies.

**NOTE**

Be careful not to damage the oil jets, cylinder walls, or the crankshaft when pushing out the pistons and the connecting rod assemblies.

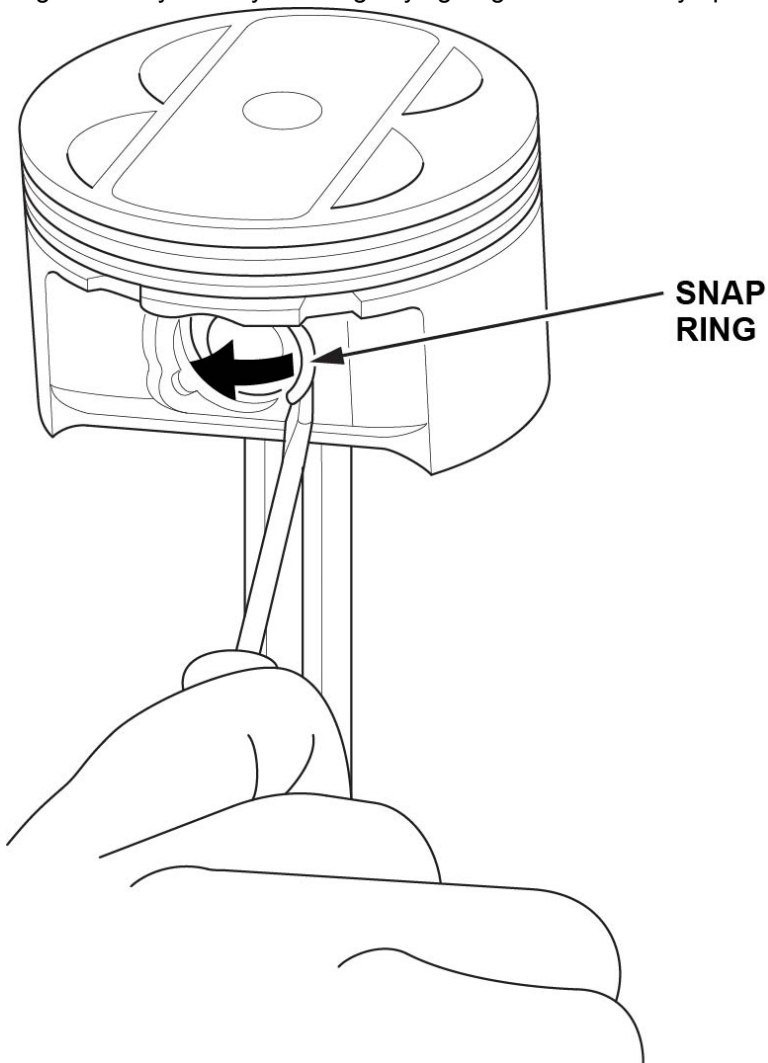
4. Visually inspect all the connecting rod bearings for signs of damage.

**NOTES**

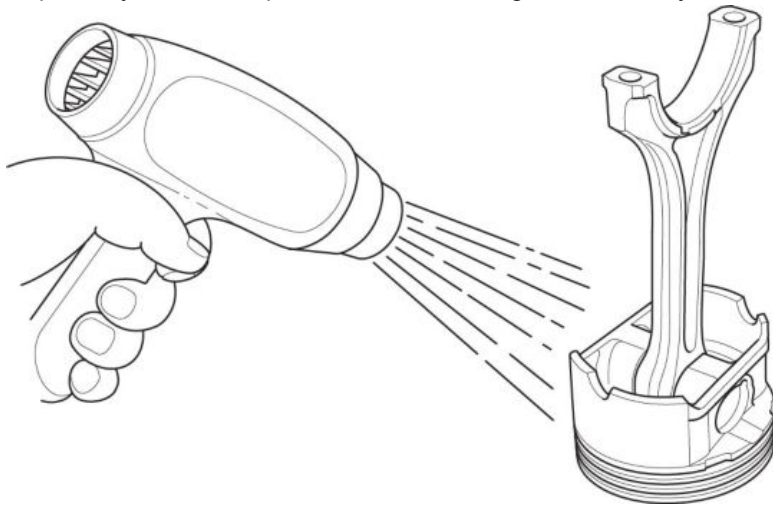
- If your fingernail catches on a scratch or groove in the bearing, replace it. Pictured are normal, reusable rod bearings after about 35,000 miles. Some discoloration is normal and does not require replacement.
- If the bearings look like they must be replaced, contact your DPSM for authorization.



5. Remove the snap rings from both sides of each piston. Start at the cut-out in the piston pin bore. Remove the snap rings carefully so they do not go flying or get lost. Wear eye protection.



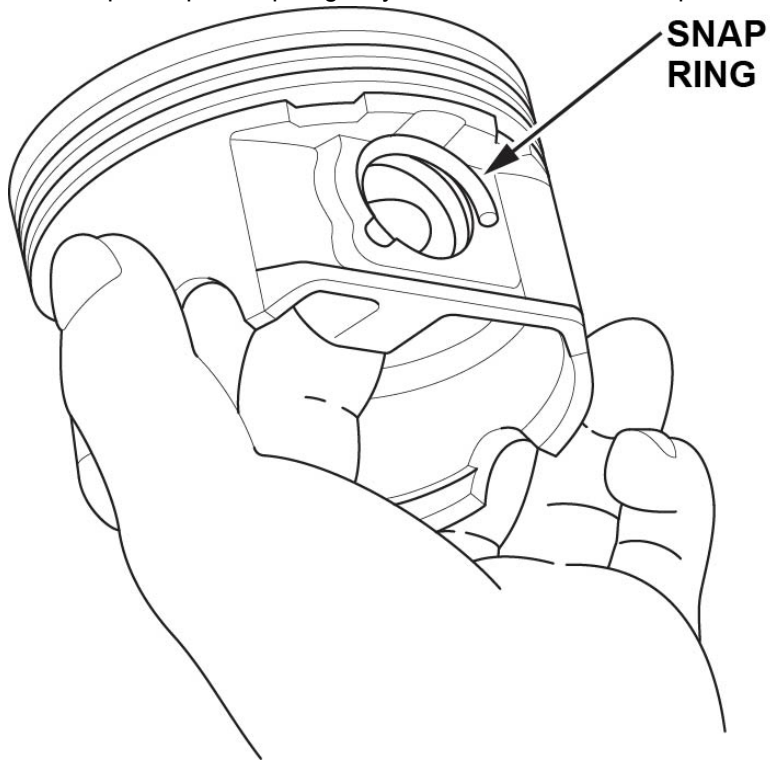
6. Separately heat each piston and connecting rod assembly to about 158 °F (70 °C), then remove the piston pin.



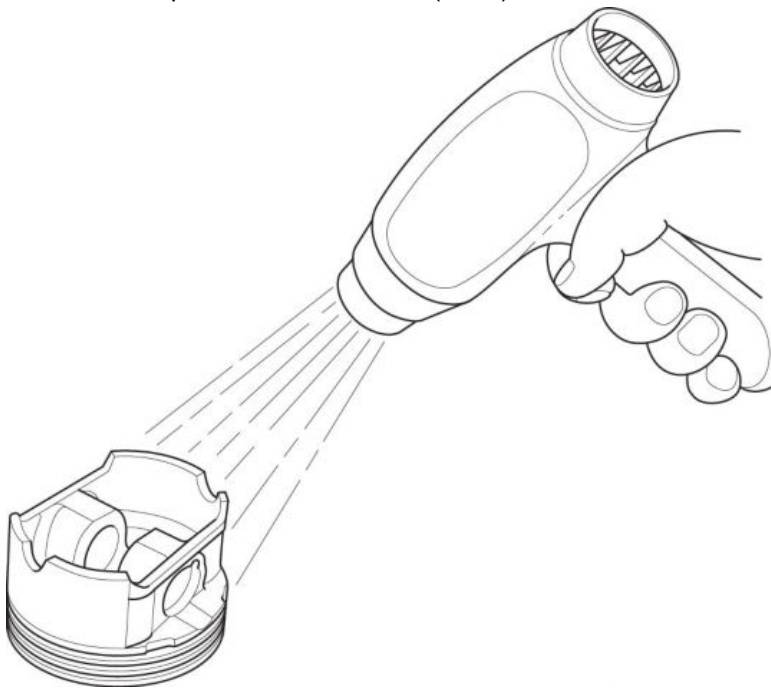


## INSTALLATION OF PISTONS, RODS, AND RINGS

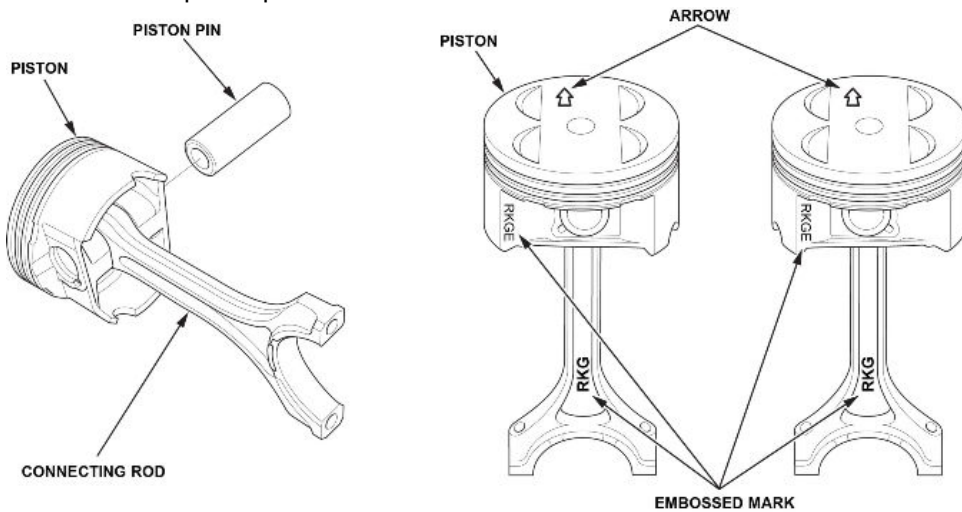
1. Install a piston pin snap ring only on one side of the new piston.



2. Coat the new piston pin bore in the piston, the bore in the connecting rod, and the piston pin with new engine oil.
3. Heat the new piston to about 158°F (70°C).



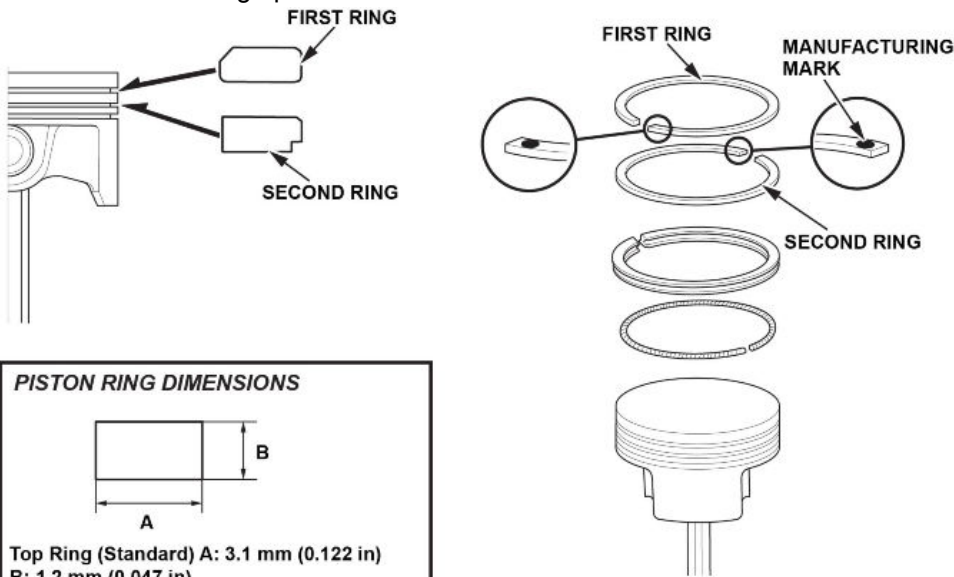
- Assemble the new piston and the connecting rod with the embossed marks on the same side, as shown below. Install the new piston pin.



**NOTE**

Apply new engine oil to the new piston pin.

- Install the remaining snap rings.
- Assemble the other new pistons the same way.
- Install the rings as shown. The top ring has a 1E mark and the second ring has a 2E mark. The manufacturing marks must be facing upward.



**PISTON RING DIMENSIONS**

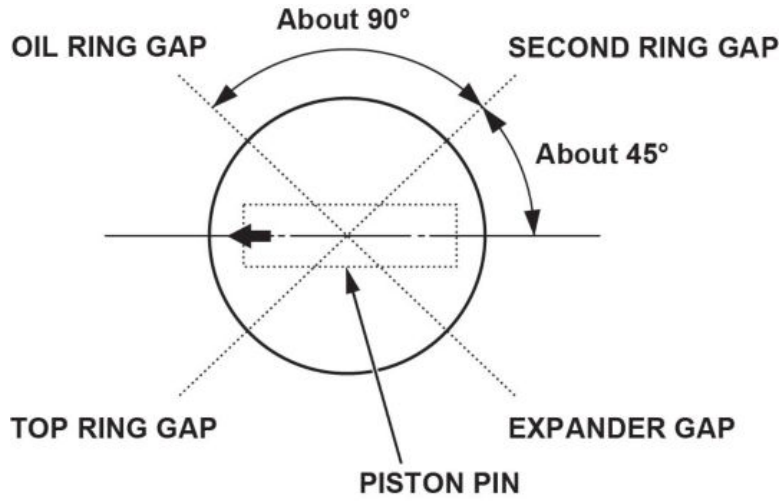
A: 3.1 mm (0.122 in)  
 B: 1.2 mm (0.047 in)

A: 3.4 mm (0.134 in)  
 B: 1.2 mm (0.047 in)

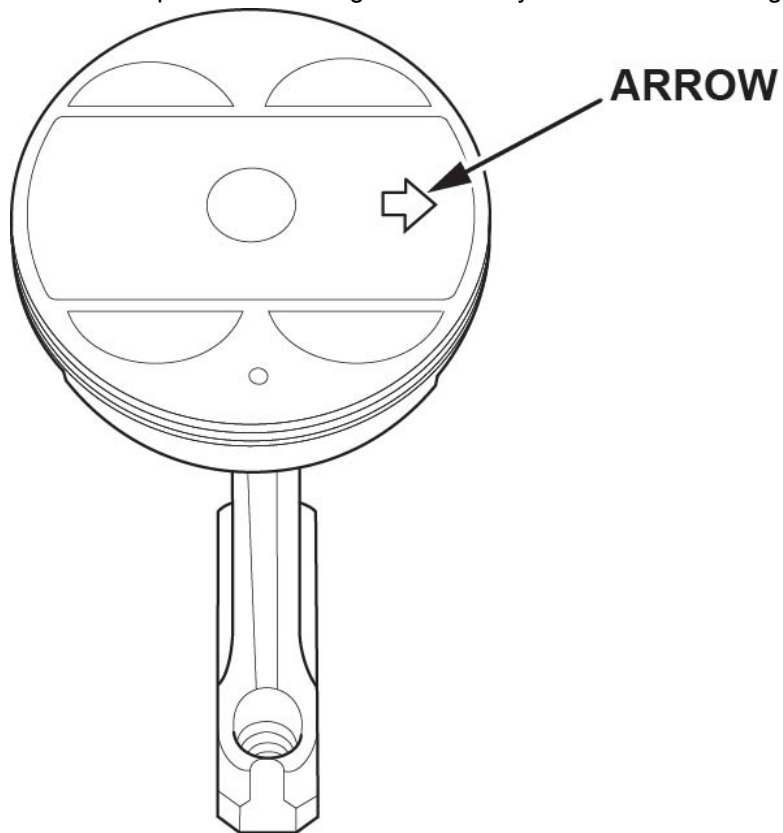
The diagram shows a rectangular piston ring with dimension 'A' representing the width and 'B' representing the height.

- Rotate the rings in their grooves to make sure they do not bind.

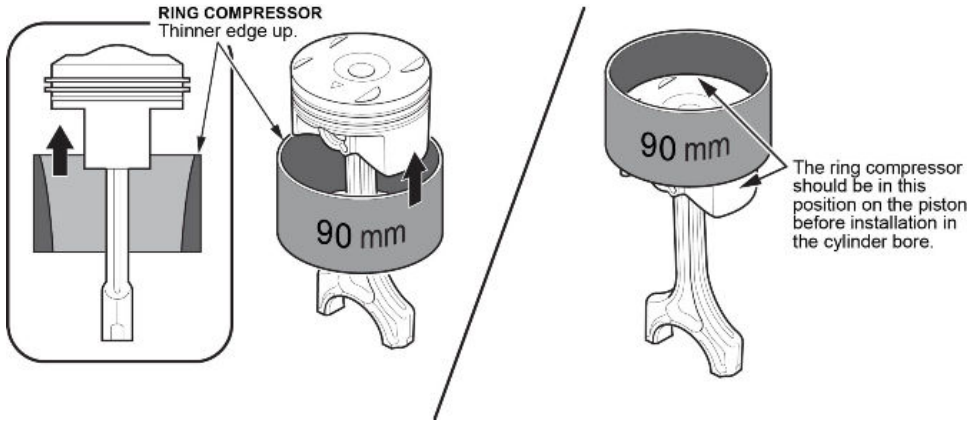
9. Position the ring end gaps as shown.



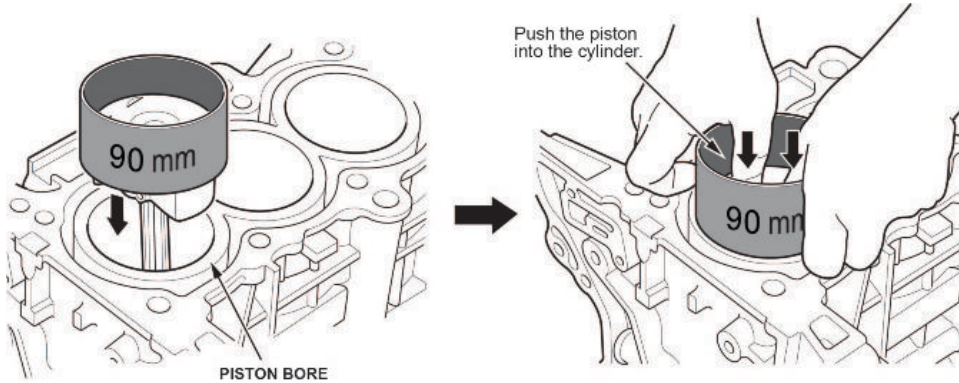
10. Position the piston/connecting rod assembly with the arrow facing the timing belt side of the engine block.



11. Set the piston in the ring compressor, and position it in the cylinder.



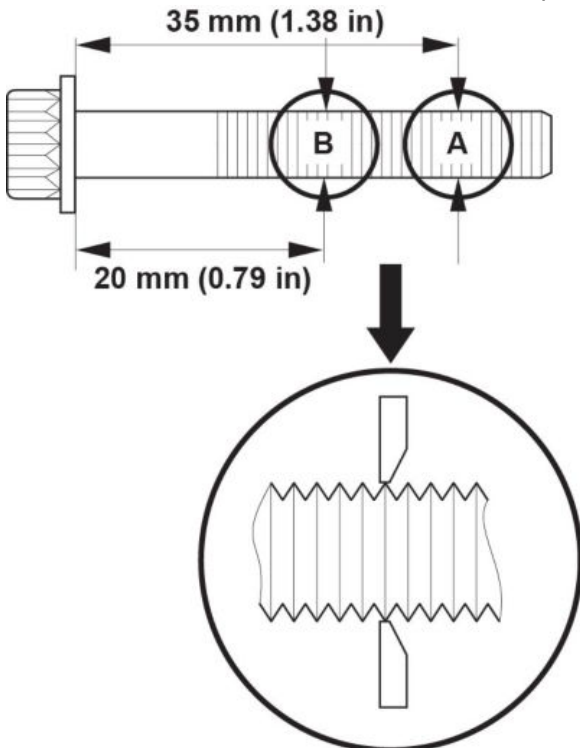
12. Set the ring compressor on the piston bore, then push the piston in with your hands.



13. Stop after the ring compressor pops free, and check the connecting rod-to-rod journal alignment before pushing the piston into place.

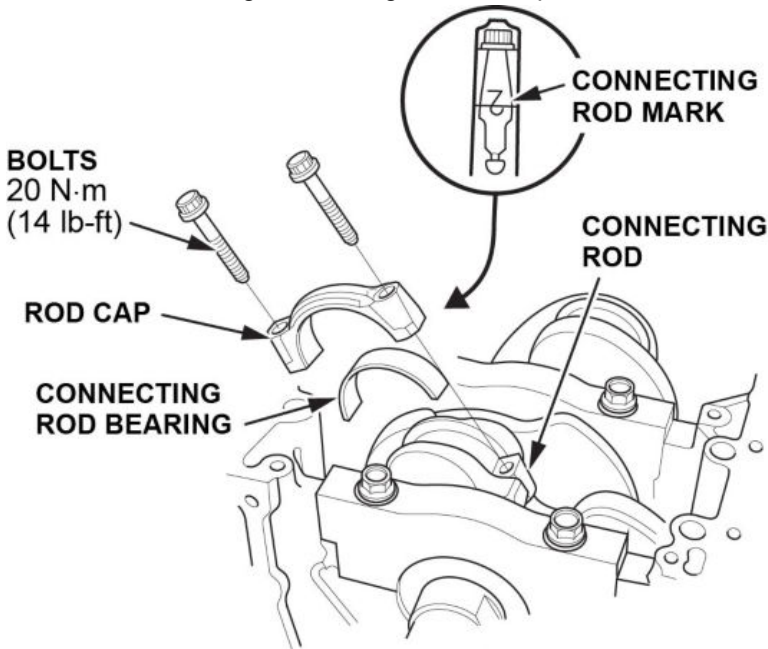
14. Before installing the rod bolts, measure the diameter of each connecting rod bolt at point A and point B.

15. Calculate the difference in diameter between point A and point B.

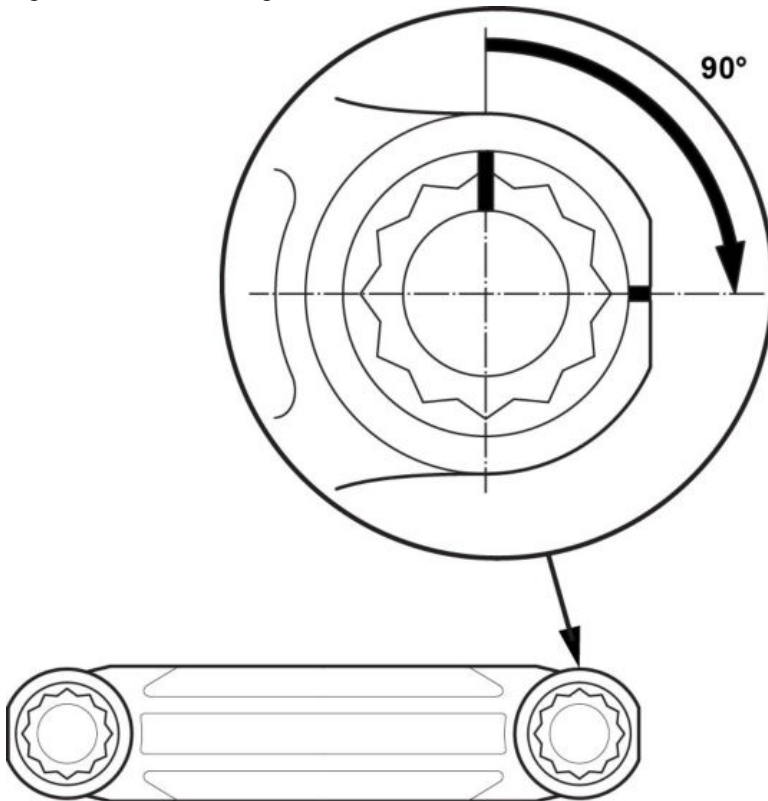


**Point A-Point B = Difference in Diameter. Difference in Diameter Specification: 0-0.1 mm (0-0.004 in)**

16. If the difference in diameter is out of tolerance, replace the connecting rod bolt.
17. Install the connecting rod bearing, then line up the mark on the connecting rod and the rod cap.



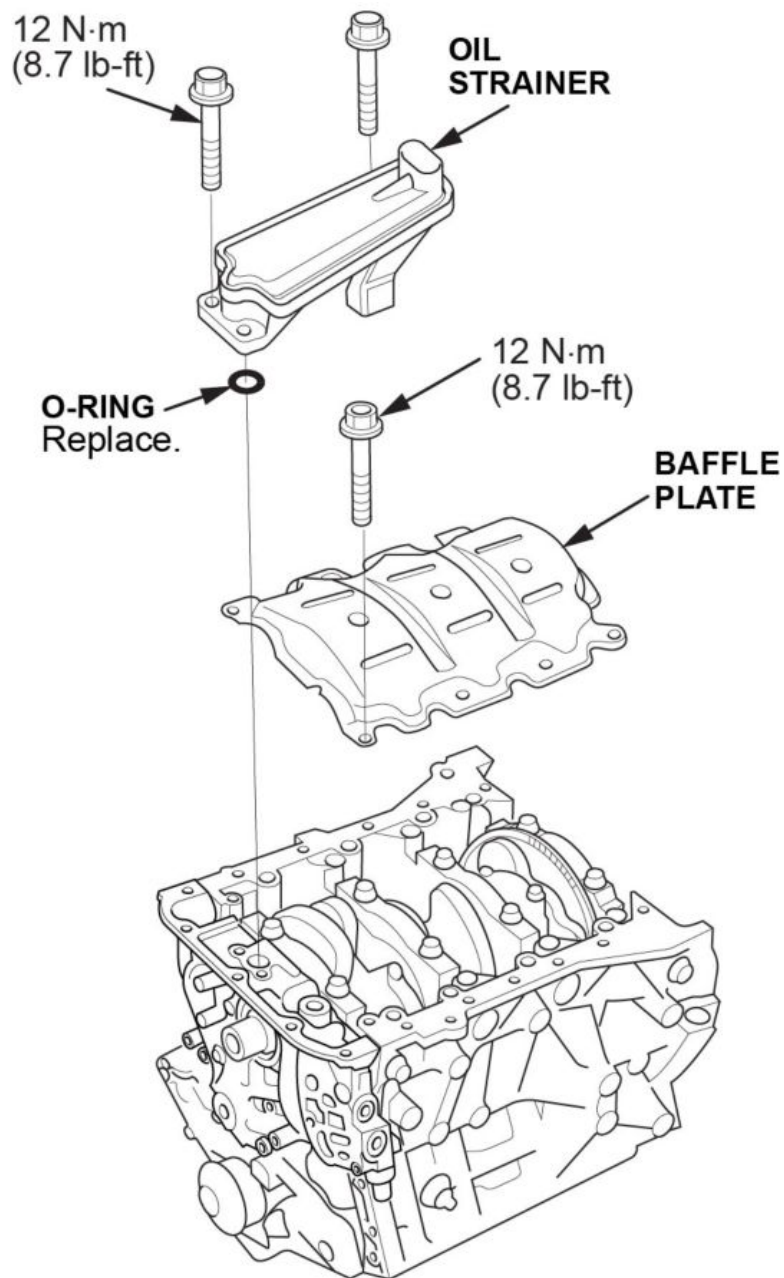
18. Apply new engine oil to the bolt threads and flanges. Torque the bolts to **20 N·m (14 lb·ft)**.
19. Tighten the connecting rod bolt an additional 90°.



**NOTE**

Remove the connecting rod bolt if you tightened it beyond the specified angle, and inspect the connecting rod bolt. Do not loosen it back to the specified angle.

20. Install the engine oil strainer and baffle plate.



21. Reinstall remaining components in the reverse order of removal and refill all fluids.

END