

<b>Subject:</b>  <b>Stop bolt on the sofa roll-over bracket is missing.</b>					Number	<b>TSB 19-005</b>
					Date	<b>10/4/2019</b>
					Model	All Momentum FW & TT, Imagine XLS 17MKE, 19BWE, 21BHE, 24MPR & Transcend 247BH
<b>Circulate To:</b>	x	Service Manager	x	Parts Manager	Build Date	<b>7/1/19 thru 9/1/19</b>
	x	Warranty Processor		Sales Manager	Technician	

**Concern:** If the stop bolt is not in place, the back rest portion can tip below "level" when converted into a bed.

**Remedy:** Install 8mm-1.25 x 12 8.8HCS Z bolts (x2 p/n 682605) with M8-1.25 DIN985 LN Z (x2 p/n 682306) locking nuts (1 bolt/nut on each side) to support back rest portion in a horizontal position when converted into a bed.

**Flat Rate Code:** 680047 - Repair Hinge Mechanism - Authorized for .5

Missing Stop Bolt Example



Stop Bolt Installed Example



If you have any further questions or need assistance please contact our technical service team at 574- 825-9679