



CAMPAIGN FOR:
Units not yet in service - Idler Gear
Replacement

Note:
If the unit sells prior to replacement, contact
corey.martin@volvo.com to report the sale.

DESCRIPTION:

Proactive replacement of idler gear on units not yet in service.

INSTRUCTIONS:

Remove Transmission. Remove Clutch and Flywheel. Remove Flywheel housing.

Replace Idler Gear assembly and Nut Bracket with kit # 85155174 (must be ordered VOR).
R&R Double Idler gear to replace nut bracket.

Reinstall all, perform oil change, check for proper operation.

CAUSAL PART NUMBER: 22025328

UCHP SCC CODE: S7408

PARTS MARK UP: 30%

EXPIRATION DATE: 12/31/2019

UCHP LABOR CODES:

PARTS LIST:

Labor Code - Description - Hours	Parts List - Description - Quantities
4311-01-01-01 Transmission, Removal - 1.2 SRT	85155174 - KIT, IDLER GEAR/NUT BRACKET
4311-02-01-01 Transmission, Installation - 1.7 SRT	22777560 - GASKET, LOWER VALVE COVER
2153-03-02-03 Idler Gear, Transmission and clutch removed - 9.0 SRT	22191895 - CRANKSHAFT SEAL
	21447682 - TIMING COVER GASKET
	20541940 - OIL PAN GASKET
	9853-10W30BULK, Engine oil, (X11)
	21707136 - OIL FILTER, (X2)
	21707135 - OIL FILTER,
	20483919 - HEX, SOCKET SCREW, (X6)

FOR MORE INFORMATION CONTACT:

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