



SIB 51 18 19

REAR GLASS WINDOW DOES NOT FULLY OPEN

## MODEL

I12 (i8 Coupe)

## SITUATION

When opening the rear glass window to access the luggage compartment, the lid will release, but will not open high enough to grasp the window completely by hand.

## CAUSE

The lock pin is contaminated.

## CORRECTION

Remove and clean the lock pin.

**Only for vehicles produced before 5/2017- replace the spring.**

## PROCEDURE

For situations similar to those described:

1. Remove the lock pin from the rear glass window following repair instructions **41 62 230 “Removing and installing/replacing tailgate lock pin”**.
2. Follow the instructions within the repair instructions to disassemble, clean, and grease the lock pin.

**Additionally, only for vehicles produced before 5/2017, replace the lock pin spring.**

3. Retest and ensure the rear window is operating correctly.

## PARTS INFORMATION

Part Number	Description	Quantity
83 19 2 157 321	Special Grease RHF (20g)	As needed
<b>Only for vehicles produced before 5/2017:</b>		
51 00 7 336 413	Spiral Spring	1

## WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5124005200	Lock on the luggage compartment lid does not open
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
41 62 230	Refer to AIR	Removing and installing/replacing tailgate lock pin (Main work)
Or:		
41 62 605	Refer to AIR	Removing and installing/replacing tailgate lock pin (Plus work)
And:		
51 00 001	2 FRU	Work time to disassemble and clean/grease the lock pin (for vehicles produced before 5/2017, replace the lock pin spring also)

If you are using a Main labor code for another repair, use the Plus code labor operation 41 62 605 instead of 41 62 230.

Refer to AIR for the corresponding flat rate unit (FRU) allowance.

Work time labor operation code 51 00 001 is not considered a Main labor operation. Also, since the work time FRU allowance to be claimed is specified, a separate punch time is not required. However, it still requires an explanation on the repair order and in the claim comments section.

And, as needed:

#### **Sublet – Bulk Materials**

<b>Sublet Code 4</b>	Up to \$1.00	Reimbursement for the repair-related bulk material (Do not use the BMW part number for claim submission)
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Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.