



SIB 52 16 19

2019-08-02

RATTLING NOISE FROM THE 2ND ROW SEAT BACKREST

MODEL

Engineering Designation	Model Description	Production Date	Affected Option Code
G32	640i xDrive Gran Turismo	From SOP	All

SITUATION

A rattling noise can be heard from the backrest of the 2nd row bench seat. This noise can be heard over bumps while driving, or if someone is sitting in the seat.

Please refer to the attached video of the problem area.

CAUSE

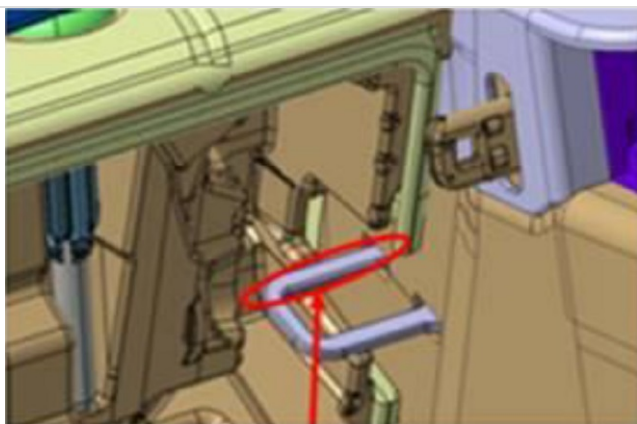
Excessive clearance between the seat backrest latch assembly and the locking bracket.

CORRECTION

Install anti-creak tape (P/N 83 19 9 407 798) to the locking bracket.

PROCEDURE

1. Fold down second row seat to access the locking bracket.
2. Use isopropyl alcohol to clean the locking bracket (the anti-creak tape will only stick to a clean dry surface). The tape will not stick to itself.



3. Apply anti-creak tape to the highlighted area of the locking bracket.
4. Use a heat gun (aka hair dryer) to heat the tape and help the adhesive set.
5. Test drive the vehicle and confirm the noise is gone.

PARTS INFORMATION

Part Number	Description	Quantity
83 19 9 407 798	Anti-Creak Tape (Film tape W=15mm,L=33m)	As needed in sublet

WARRANTY INFORMATION

This service information bulletin provides technical, diagnostic and/or repair-related information.

Eligible and Covered Work/Repairs

When used to repair a verified defect in materials or workmanship, the repair procedure information provided in this bulletin is covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5220153900	Backrest locking mechanism/adjustment, rear seat/cargo adjuster disruptive noises
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To submit a claim, please following the established and applicable warranty policy and procedures (Labor/Part/Sublet – bulk materials) that apply to the repair being performed.

Refer to AIR for the corresponding flat rate labor operations (including diagnosis) and flat rate unit (FRU) all

Supporting Materials

Videos

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