

SIL 22-WT-19
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SUBJECT: 3K4K TIDB – Aluminum Main Valve Body

MODELS AFFECTED: 3000, 4000 – TIDB Only

Introduction:

As a continuous product improvement, main valve body P/N 29557154 is now anodized to further enhance long-term durability.

Assembly:

The anodized main valve body is fully compatible with all existing mating parts.



NOTE: Be aware that the clearance of mating valves and valve stops/plugs is reduced as a result of anodizing. Take care to ensure proper alignment of mating parts when assembling to prevent damage. Lubricating parts before installation aids in assembly.

Availability:

As anodized main valve bodies become available, they will fill existing and on-going orders for each part number. The six-speed (P/N 29557154) will be available first.

Identification:

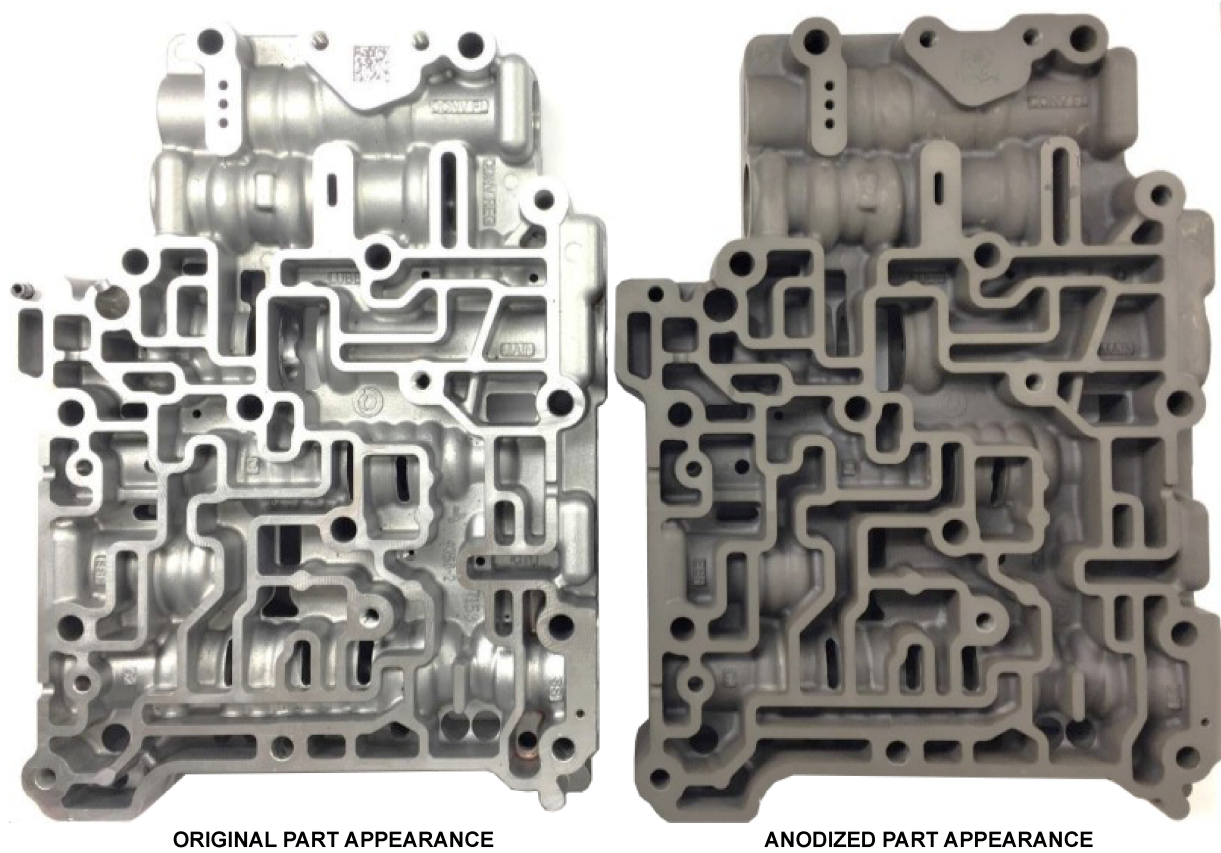
The anodized part is visibly darker in color from its predecessor. See [Figure 1](#).

MC / SL8539EN

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Please Note: Allison Transmission Service Information Letters are intended for use by professional, trained technicians, not for the “do-it-yourselfer.” They are written to inform those technicians of conditions that may occur on some transmission models (or serial numbers ranges) or to provide information that could assist in the proper servicing of a specific Allison transmission. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, do not assume that the Service Information Letter applies to your transmission, or that your transmission has the condition described. Product evolution and information updates are inevitable. Please see your authorized Allison Transmission service dealer or distributor to understand if your particular transmission may benefit from the information contained within the Service Information Letter.



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Figure 1. Visual Part Identification – Original Part Appearance (left) Anodized Part Appearance (right) – Six-Speed (P/N 29557154) model shown