

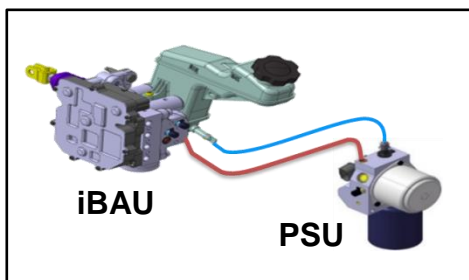


GROUP CHA	MODEL 2014-2019MY All Listed Models
NUMBER 098	DATE August 2019

TECHNICAL SERVICE BULLETIN

**SUBJECT: IBAU SYSTEM REPAIR GUIDE FOR NOISE
AND AIR BLEEDING**

This bulletin provides the repair guide for the Integrated Brake Actuation Unit (iBAU) system on some 2014-2019MY Kia EV/Hybrid/Plug-In Hybrid vehicles listed (see table), which may exhibit a “Honking” (hissing) noise due to air remaining in the brake fluid system. Perform the air bleeding procedure outlined in this bulletin for the “Honking (Hissing) noise” concern when operating the brake pedal. Note: It is not recommended to replace the iBAU, Pressure Source Unit (PSU) or other related Active Hydraulic Boost (AHB) brake system components for this noise concern.



iBAU Repair Application Table	
Model Vehicle	Model Year
Niro (HEV/PHEV)	2017-2019MY
Optima (HEV/PHEV)	2014-2019MY
Soul (EV)	2015-2019MY

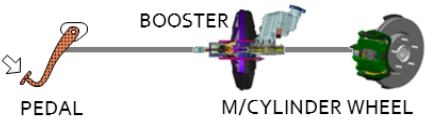
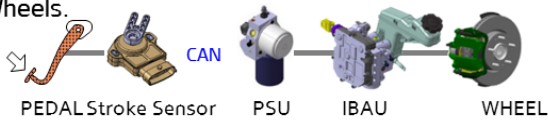
Audio Media Files: Click for [“Honk”](#) sample noise.
Video Media File: Click for [“iBAU Air Bleeding”](#) procedure.

Type	‘Honking’ (Hissing)	‘CLICK’ (Snap/Tok)	Beep	‘Grrr’(Motor oper.)
Cause	Remain fine air in the fluid line	When high pressure fluid pass the valve	Coil Vib. Noise when operating	PSU motor operating Noise, when charging the pressure
Content	<p>‘honk’ Elec. Valve</p>	<p>High Pres. Fluid Elec. Valve Crash with high pressure fluid</p>	<p>Coil Coil Elec. Valve Coil on/off 2-4 rev/s “Beep” “Beep”</p>	
Service Guide	Air bleeding	Explain to customer about normal system operation noise. (The iBAU should not be replaced for this phenomenon)		

File Under: <Chassis>

Circulate To: General Manager Service Manager Parts Manager
 Service Advisors Technicians Body Shop Manager Fleet Repair

Comparison between General and iBAU brake systems:

Type	General Brake system (Using Vacuum)	iBAU Brake system (keeping High Pressure / Using Elec. Valve)
Comp.	1) Booster : Using Engine Vacuum, help braking 2) Master Cylinder : Distribute brake pressure	1) PSU : Keeping high pressure by motor operation. 2) iBAU : Distribute brake pressure by Valve ON/OFF
Char.	▪ Brake pressure is decided by driver. 	▪ With driver's intention, iBAU decides the Valve's ON/OFF to Wheels. 

Intergrated Brake Actuation Unit (iBAU):

When a driver presses the brake pedal, the IBAU delivers brake fluid charged in the PSU to the calipers by opening a valve. When pressing the brake pedal, high pressure brake fluid passes through the internal IBAU valve. Then, the valve operating sound “click” will be heard.

Pressure Source Unit (PSU):

The PSU continuously charges and stores brake fluid at high pressure (160~180 Bar) by operating the PSU motor. When a driver presses the brake pedal, the brake fluid is then delivered to the calipers through the iBAU valve. After pressing the brake pedal, the normal PSU motor operating sound “grrr” will be heard while it recharges the lowered pressure.

Air Bleeding Procedure:

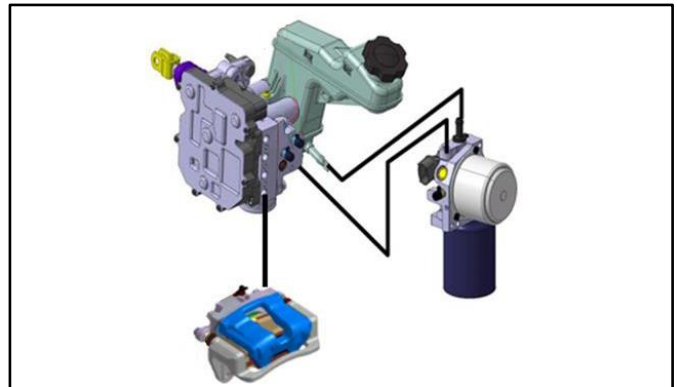
*** NOTICE**

The iBAU consists of 3 brake fluid lines in total (low/high pressure and pedal simulator lines), therefore, air bleeding should be made sequentially following the procedure below.

Procedure	Step	Repair	iBAU ECU
AHB Brake System Bleeding	1	Low Pressure and Simulator Fluid Lines	OFF
	2	High Pressure Brake Fluid Line	ON
	3	Fluid Circulation Mode with KDS	ON

1. Refer to the “Brake System → Brake Bleeding Procedure” chapter in the applicable Shop Manual on KGIS.


- Air Bleeding Tool Installation Procedure
- AHB Brake System Bleeding (Steps 1, 2 and 3)
- Air Bleeding Tool Removal Procedure



SUBJECT: IBAU SYSTEM REPAIR GUIDE FOR NOISE AND AIR BLEEDING**AFFECTED VEHICLE RANGE:**

Model	Production Date Range
Niro (HEV)	2017MY through 2019MY
Niro (PHEV)	2018MY through 2019MY
Optima (HEV)	2014MY through 2019MY
Optima (PHEV)	2017MY through 2019MY
Soul (EV)	2015MY through 2019MY

REQUIRED TOOL:

Tool Name	Figure	Comments
SST 09580 3D100		Located in Kia SST Cabinet Drawer #7

WARRANTY INFORMATION:**N Code: Q55 C Code: ZZ3**

Model	Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
Niro (DE) EV, PHEV	W	58732 Q4000	0	iBAU System AHB Brake System Bleeding	58700A1H	1.5 M/H	N/A	0
Optima (JF) EV, PHEV		58732 2T500		iBAU System AHB Brake System Bleeding				
Soul (PS) EV		58732 B2000		iBAU System AHB Brake System Bleeding				