



Service Bulletin

Bulletin No.: 19-NA-174

Date: August, 2019

TECHNICAL

Subject: Rear of Headliner Sagging, Rear Edge Visible Through Rear Window

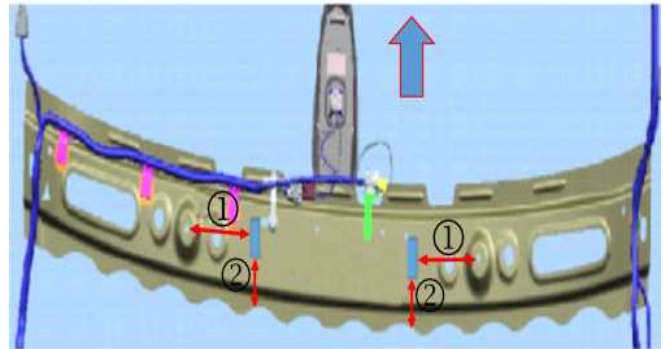
Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Camaro (Coupe only)	2016	2019			All	All

Involved Region or Country	North America, Europe, Russia, Middle East, Israel, South America, South Korea, China, Japan, Thailand
Additional Options (RPOs)	Coupe Model only.
Condition	Some customers may comment on the headliner sagging, and the rear edge of the headliner is visible through the rear window.
Cause	There may be various causes for this condition.
Correction	Following the steps in the Service Procedure below, add magnets to the rear of the headliner.

Service Procedure

1. It is only necessary to lower the rear of the headliner. Only do those steps in the headlining procedure that will allow access to the roof sheet metal and top side of headliner. Refer to the appropriate *Headlining Trim Panel Replacement* in SI.
2. Order two of the magnet service parts listed in the part table below and hot glue the magnets to the headliner following the steps below:
 - 2.1. Fold the rear seat back to the full downward position.

Note: Because this will be a mostly blind operation, applying tape on the topside of the headliner, to mark the location of the magnet installation, will be helpful.



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- 2.2. Position the tape edges at the locations dimensioned off of the rear crossmember in the graphic above. 153 mm (6.0 in) (1) inboard of the CENTER hole location and 51 mm (2.0 in) (2) from the rear edge of the crossmember.

- 2.3. To minimize risk of any glue dripping on interior trim, cover any exposed trim with an appropriate covering.

Tip: It may be helpful to have a 2nd person apply the hot glue to the magnet and hand it to the installer through the trunk/rear seat opening.

- 2.4. Apply the hot glue to each magnet, then press the magnets to the headliner at both tape edge mark locations.
- 2.5. Allow the glue to cure for a few minutes before repositioning the headliner and securing the magnets to the roof sheet metal.
3. Reinstall the headliner and any trim removed. Refer to the appropriate *Headlining Trim Panel Replacement* in SI.
4. Reposition the rear seat back.

Parts Information

Causal Part	Description	Part Number	Qty
N/A	MAGNET ASM-HDLNG T/PNL	84717479	2

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
1086078*	Rear Headliner Sag - Install Magnets	0.7 hr
*This is a unique Labor Operation for Bulletin use only.		

Version	1
Modified	Released July 31, 2019

