TI - 326 - PROGRAMMING THE SLIMRACK 366697 OR 404183 CONTROLLER AND 363984 TOUCHPAD SWITCH

SLIDE-OUTS

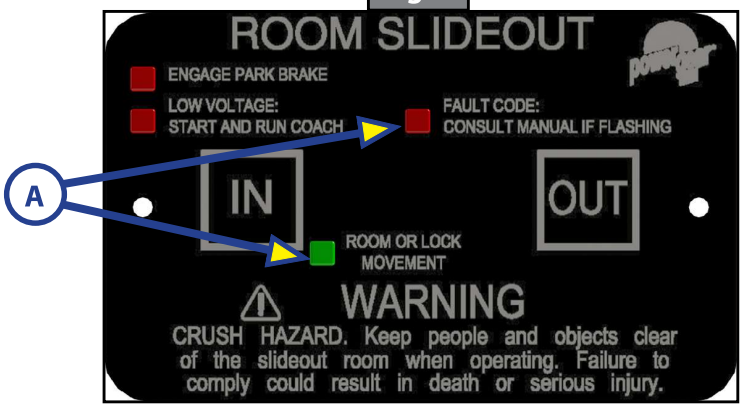
Programming Instructions

Use this procedure to initially set the IN and OUT stops or change the current stop settings.

NOTE: At any time during the program procedure, the unit will exit program mode if the slide-out has not been moved for two minutes or if a fault is detected during programming. The FAULT CODE and ROOM OR LOCK MOVEMENT LEDs will flash rapidly for 10 seconds to indicate that the programming procedure failed. After 10 seconds of flashing, the controller will automatically default to Fault Code 1—Troubleshooting section of the Slimrack OEM Installation Manual—and programming must be restarted.

1. If the touchpad switch (Fig. 1) is mounted to the wall, remove it to access the buttons (Figs. 2 and 3) on the backside.
2. Press and hold the set stops/clear fault (Fig. 2A) button on the back of the touchpad switch for five seconds.
   - **A.** The fault code and room or lock movement LEDs (Fig. 1A) will light while the button is held down.
   - **B.** After five seconds, the green LED (room or lock movement) will begin flashing and the red LED (fault code) will remain lit.
3. The retracted, or "in", stop is ready to be set. The "in" stop must be programmed first.
   - **A.** Press and hold the slide-out motor buttons (Motor 1 and Motor 2, Fig. 3), located on the back of the touchpad switch, that correspond to the slide-out motors to be moved.
   - **B.** Press the IN or OUT button on the front of the touchpad switch, depending upon direction of slide-out movement desired.
   - **C.** Move the slide-out to the fully retracted position.
     - **I.** Press and release the set stops/clear fault (Fig. 2A) button on the back of the touchpad switch to program the retracted stop position.
     - **II.** The red LED (FAULT CODE) will now start to flash and the green LED (ROOM OR LOCK MOVEMENT) will remain lit.

Fig. 1



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Fig. 2

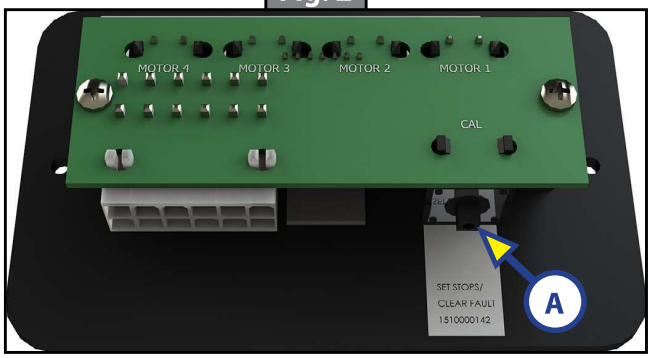
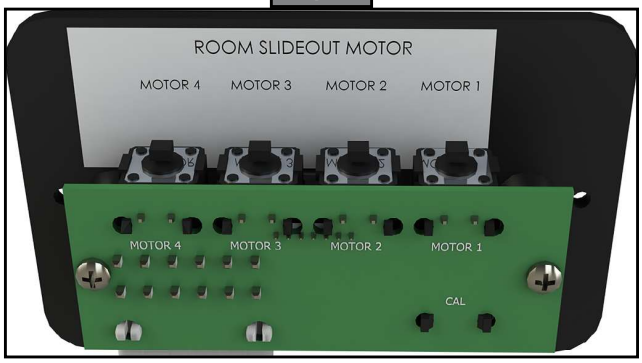


Fig. 3



4. The extended or "out" stop is ready to be set.
   - **A.** Press and hold the same slide-out motor buttons (Motor 1 and Motor 2, Fig. 3).
   - **B.** Press the IN or OUT button on the front of the touchpad switch (Fig. 1), depending upon direction of gear rack movement.
   - **C.** Move the slide-out to the fully extended position.
   - **D.** Press and release the SET STOPS/CLEAR FAULT button (Fig. 2A) located on the back of the touchpad switch to program the extended stop position.
     - **I.** If both LEDs flash rapidly for one second, then shut off, the controller has been programmed correctly and is now in normal operation mode.
     - **II.** If both LEDs flash rapidly for 20 seconds, the controller has not been programmed correctly or the system is wired incorrectly. The touchpad switch will flash the fault code that occurred during programming. Refer to the Controller 366697 or 404183 Fault Codes chart in the Troubleshooting section of the Slimrack OEM Installation Manual.
       - **a.** Repair the fault.
       - **b.** Repeat the program mode procedure starting with step 1.
     - **III.** The controller must be programmed correctly before it will operate in normal mode. The "in" stop must be programmed before the "out" stop.
5. Programming of the 366697 or 404183 controller is now complete.
6. Mount the touchpad switch to the wall with two screws.