

From:

Sent:

To:

Tuesday, July 23, 2019 1:21 PM

Cc:

Subject:

Attachments:

FW: Headlight Installation and Inspection

Freightliner Headlight Installation.pdf

Attached is [REDACTED] one pager on halogen bulb replacement and their training department made a video changing the P4 bulb.

<https://youtu.be/SVubd4WJbTw>

Also, per [REDACTED] -

We started inspections last week on Thursday, we created a one page installation document for drivers when they get a bulb from our parts, we also created a video for our shops and drivers to show them how to identify a good and bad install, our fuel lanes are inspecting them and if a truck comes to a shop we are going to inspect it, we have a recurring inspection that we assigned to the asset that is set for every 60 days but we can adjust as needed.

Let me know if you have any questions.

[REDACTED]
Fleet Service Manager
Daimler Trucks North America LLC
[REDACTED]

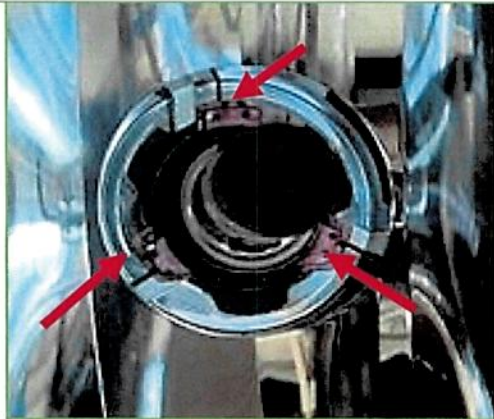
Subject: Headlamp Bulb Replacement for a New Cascadia MY 2018-2020

Bulletin#: 03-07192019D

When installing a headlight bulb on a New Cascadia model tractor, the bulb **MUST** be fully seated in the socket. The headlight bulb may damage or melt the headlight lens assembly if not installed correctly.

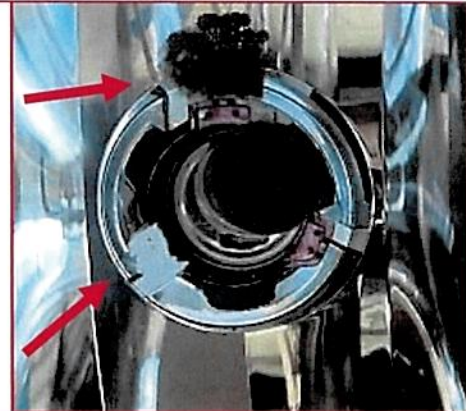
Correctly Installed

View from the front side; if the bulb is properly installed, you will see 3 metal pronged tabs of the bulb by looking from the lens of the headlamp. These are colored in red in the picture for clarity.



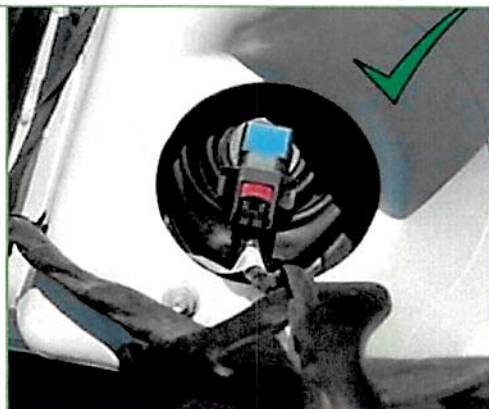
Incorrectly Installed

View from the front side; if the bulb is **NOT** properly installed, you might not see the 3 metal pronged tabs of the bulb by looking from the lens of the headlamp (image below) & possibly parts of the headlamp socket which may be melted. The bulb may be off centered or angled in the housing.



Correctly Installed

View from the back side; the light connector will be pointing down & the red seal on the bulb should not be visible, which will indicate that the light is properly installed.



Incorrectly Installed

View from the back side; the light will be oriented with the connector pointing to one side & part of the red seal on the bulb may be visible indicating that the light is **NOT** properly installed.



See the Swift shop if you have any concerns about installing your headlight bulb

Scan the QR Code for a demonstration video

