July 17, 2019 Version 1

Rattle/Squeak from the Head Up Display (HUD) Area

AFFECTED VEHICLES

Year	Model	Trim	VIN Range
2018-19	Accord	Touring	ALL
2018-19	Accord Hybrid	ALL	ALL

SYMPTOM

There is a rattle/squeak coming from the HUD area while driving.

POSSIBLE CAUSES

The HUD cover may come in contact with the HUD display trim.

CORRECTIVE ACTION

Remove the dashboard, and apply wool felt to the HUD display trim and plastic lens.

PARTS INFORMATION

Part Name	Part Number	Quantity
Flange Bolt (front passenger's airbag)	90134-T5A-J01	1

REQUIRED MATERIALS

Part Name	Part Number	Quantity
Wool Felt (One roll repairs three vehicles)	06993-SA5-000	1

WARRANTY CLAIM INFORMATION

The normal warranty applies.

CUSTOMER INFORMATION: The information in this bulletin is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely maintain your vehicle. These procedures should not be attempted by “do-it-yourselfers,” and you should not assume this bulletin applies to your vehicle, or that your vehicle has the condition described. To determine whether this information applies, contact an authorized Honda automobile dealer.

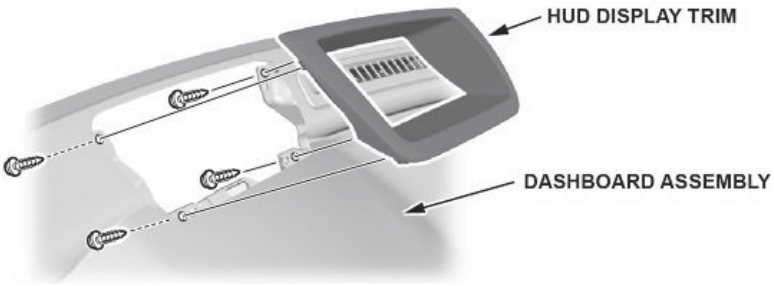
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Operation Number	Description	Flat Rate Time	Defect Code	Symptom Code	Template ID	Failed Part Number
7381C7	Remove the dashboard, to access the Head Up Display.	2.6 hrs	07406	04201	A19083A	78200-TVA-A01
A	Apply wool felt to the HUD display trim and plastic lens.	0.3 hr				

Skill Level: Repair Technician

REPAIR PROCEDURE

1. Do the following according to the service information:
   - Do the 12 volt battery disconnect procedure.
   - Remove the column cover.
   - Remove the dashboard center lower cover.
   - Remove the center display unit assembly.
   - Remove the driver's inner dashboard trim.
   - Remove the gauge control module.
   - Remove both A-pillar trims. (Check the clips for stress-whitening.)
   - Remove the sunlight sensor.
   - Remove the front seat heater control unit.
   - Remove the GPS antenna.
   - Disconnect the front passenger's airbag inflator connector.
   - Remove the front passenger's airbag bolt. (Flange Bolt- must replace, P/N 90134-T5A-J01).
   - Remove the dashboard.
2. Remove the HUD display trim.

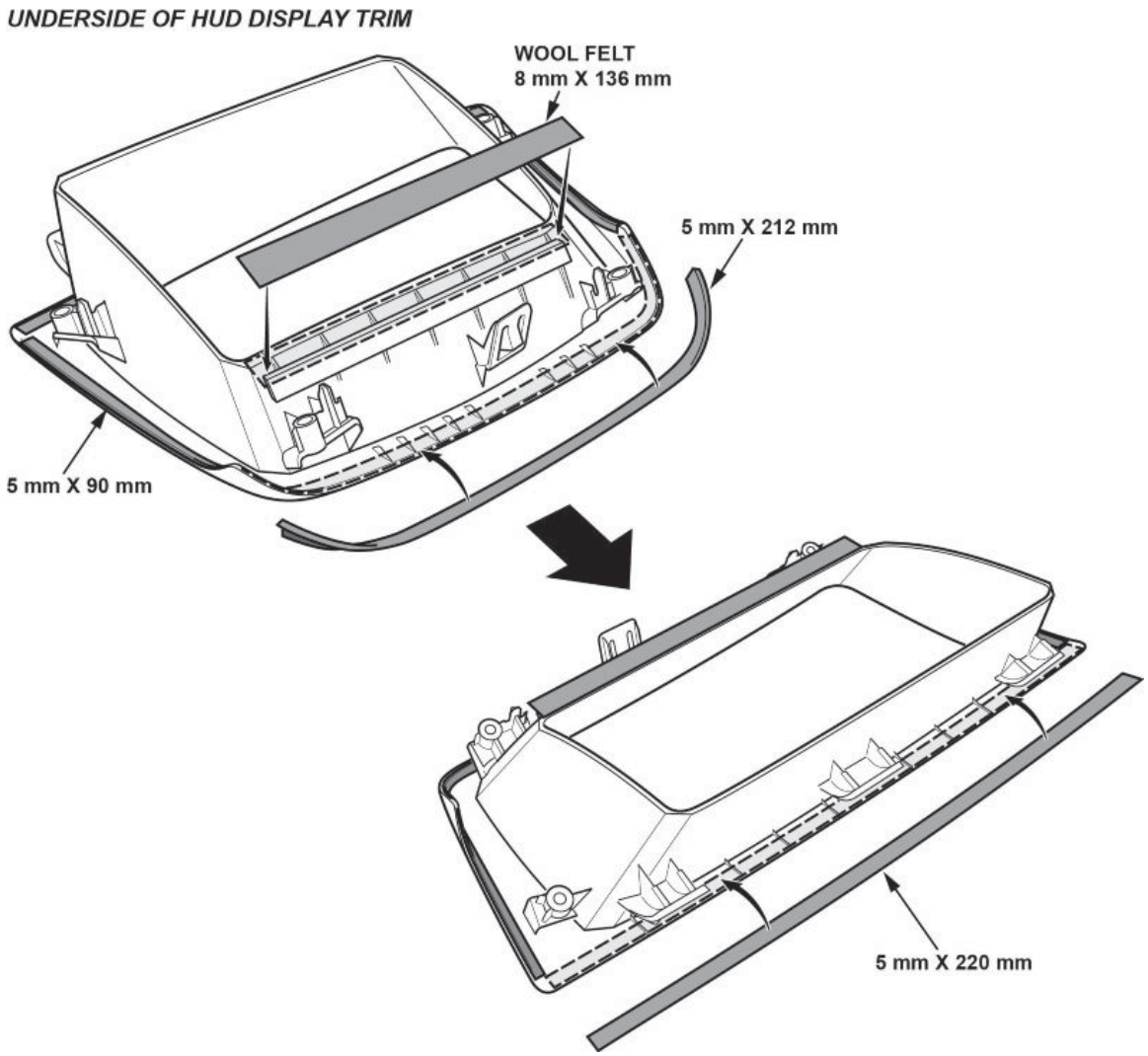


3. Cut four pieces of wool felt: 5 mm x 90 mm, 5 mm x 212 mm, 5 mm x 220 mm, 8 mm x 136 mm.

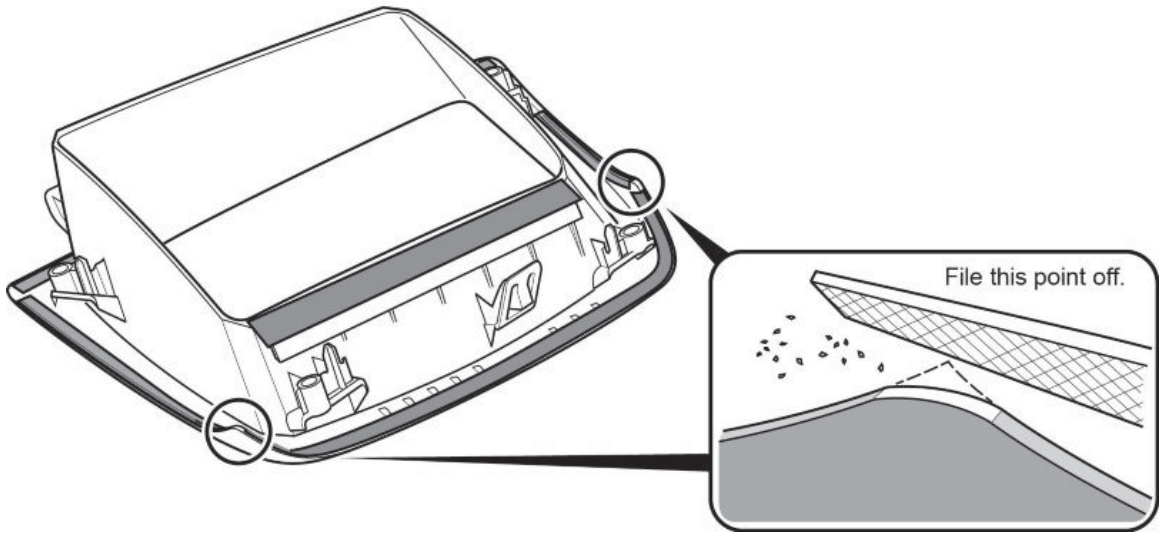
NOTE

Some HUD display trims may come with EPT tape, if it does, examine the EPT tape for any damage or wear, and replace any damaged area with wool felt. damage or wear.

4. Apply the four cut pieces of wool felt to the areas shown.

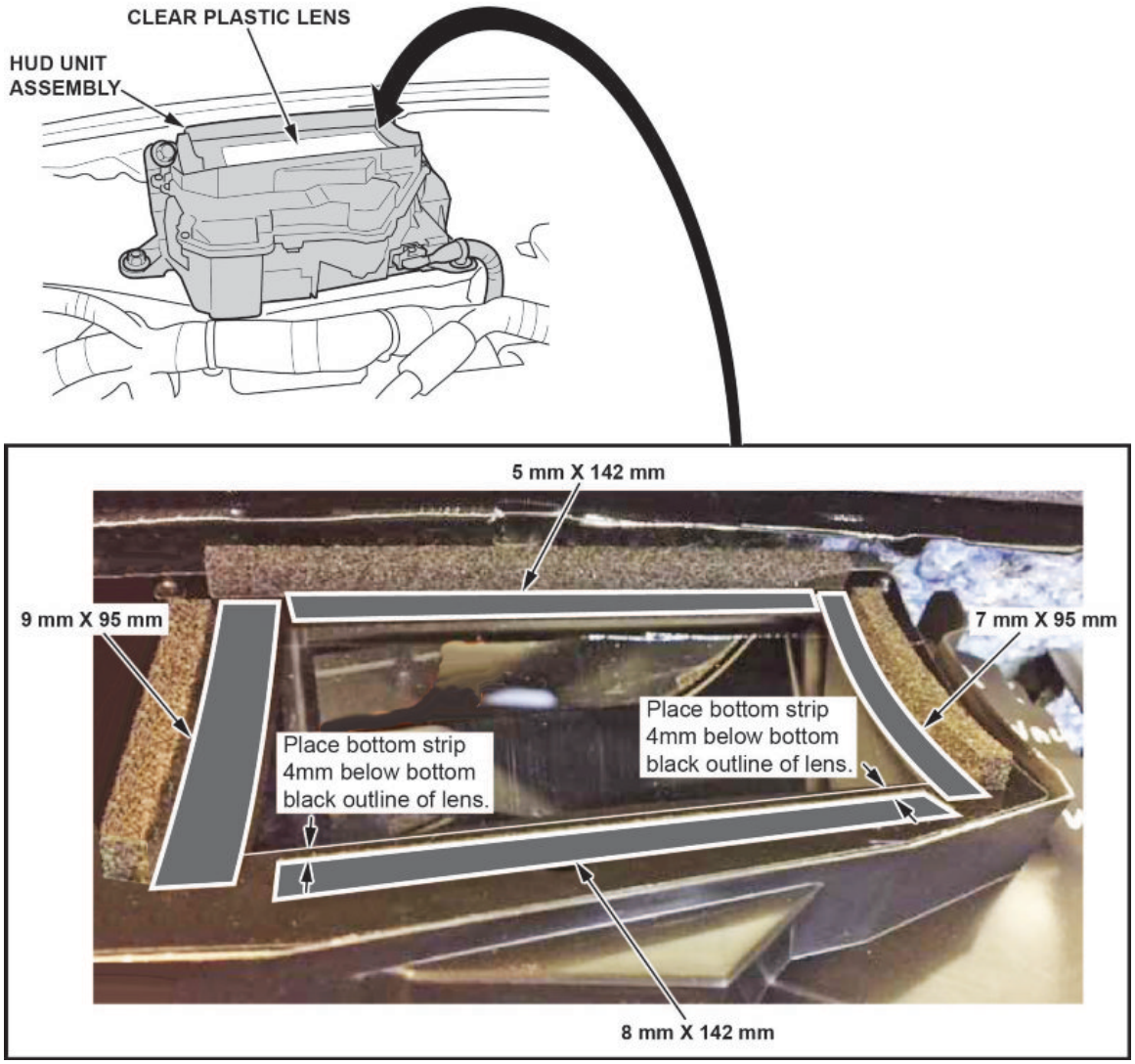


5. Lightly file the corners as shown to round them off.



6. Cut four more pieces of wool felt: 5 mm x 142 mm, 7 mm x 95 mm, 8 mm x 142 mm, 9 mm x 95 mm.

7. Apply the four cut pieces of wool felt to the outside of the clear plastic lens as shown.



8. Install all parts in the reverse order of removal.
9. With the i-HDS, do the VSA neutral position memorization procedure.

END