



Ferrari North America

Technical Information

Date: June 2019
Bulletin #: 2590
Campaign #:
Supersedes: 2515
Section: 9

**This Technical Information Cancels and Replaces
the previous T.I. 2515 of July 2018**

Subject: New paintwork polishing cycle

Please note that the paintwork polishing cycle has been revised due to the introduction of a new type of clear coat. The **siaAbrasives** part numbers for all the materials to be used in the cycle are indicated in the following table.

Description	Part No.	Quantity per package
Siachrome Cut scratch-remover paste	0020.6663.01	q.ty 6
Siachrome Finish microfine finishing paste	0020.6664.01	q.ty 6
Siachrome Magic heavy-duty cleaner	0020.6666.01	q.ty 6
Brown polishing sponge 85 mm diam.	0020.9404.01	q.ty 4
Brown polishing sponge 145 mm diam.	0020.9405.01	q.ty 20
Black polishing sponge 85 mm diam.	0020.6675.02	q.ty 4
Black polishing sponge 145 mm diam.	0020.6676.02	q.ty 20

The safety data sheets for the aforementioned products may be downloaded in PDF from the address: <https://www.siaabrasives.com/safety/>.

Procedure

- Prepare the surface by wet-sanding with distilled water and 150 mm diameter **3M P3000** finishing discs – Fig.1.





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- IMPORTANT -

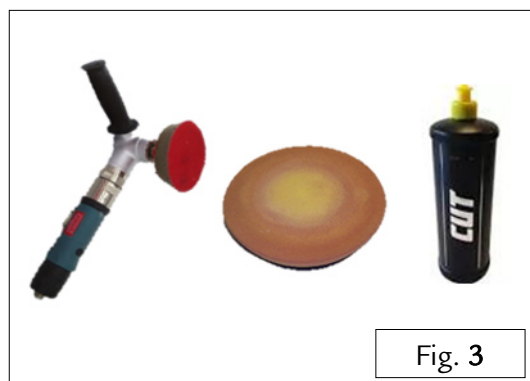
To prevent damage to the paint finish, do not allow the surface you are working on to become excessively warm at any point in the entire polishing procedure. Never hold the polishing machine in the same spot for more than 20 seconds at a time. Stop and wait for the paintwork to cool before resuming.

- Finish preparing the surface by wet-sanding with distilled water and 150 mm diameter **3M P6000** finishing discs – Fig.2.



- Clean the sanded area thoroughly with a microfiber cloth.

- Polish the prepared surface with a pneumatic rotary polisher fitted with the 145 mm diameter **SIA brown pad**, using **SIACHROME CUT** cutting compound – Fig.3.





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- Buff away any imperfections with the orbital polisher fitted with the 85 mm **SIA black sponge**, using **SIACHROME FINISH** polishing compound – Fig.4.



- Clean the polished area thoroughly with a microfiber cloth.

Thank you for your co-operation.