



Service Information

May 2019

Lights


M63 01 19

Technical Service

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

DELIVERY STOP: REWORK TAIL LIGHTS

This Service Information bulletin replaces SI M63 01 19 **dated March 2019**.

New information provided by this revision is preceded by this symbol. 



What's New:

- Forwarding of tail light photos is no longer required as of April 29, 2019
- Warranty information changed

MODEL

F60 (MINI Countryman)

AFFECTED VEHICLES

This Service Action involves 1,929 MINI F60s produced from 10/23/2018 to 1/23/2019.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

SITUATION

The tail light mounting brackets may be cracked or broken.

CAUSE

During assembly, oil may have contaminated the mounting points of the tail light assembly.

CORRECTION

Inspect the rear tail light assemblies for signs of oil or cracking. Vehicles that pass the inspection process require no further correction.

PROCEDURE

1. Unclip the water channel cover from the side of the rear taillight. Reference repair instructions **63 21 275 "Remove and install rear left light of side panel"** for instructions on removal of this water channel **only**. **Do not remove the complete tail light.**



Note: Both tail lights require visual inspection.

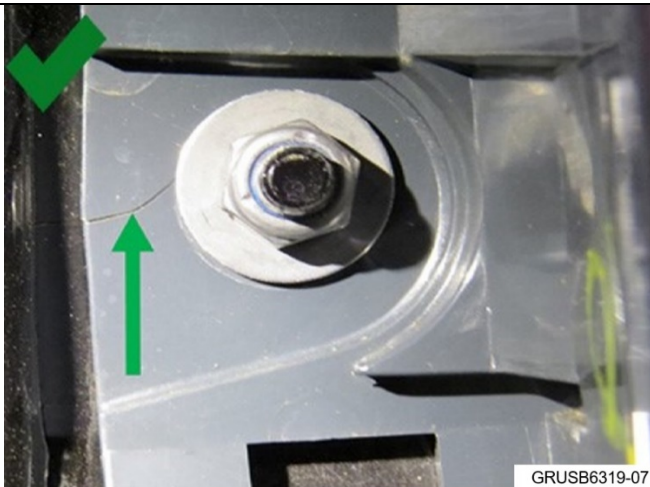


Warning: **DO NOT REMOVE THE MOUNTING NUTS OF THE TAIL LIGHT. THE TAIL LIGHTS WILL BE INSPECTED VISUALLY WITHOUT REMOVAL OF THE MOUNTING NUTS.**



GRUSB6319-11

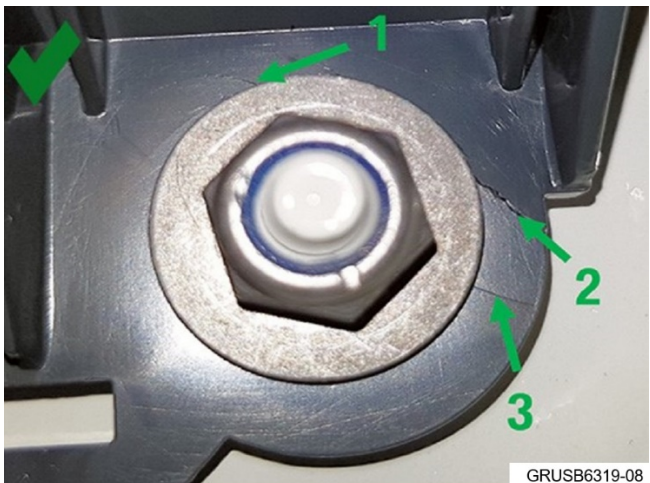
2. Visually inspect the mounting area of the tail light as shown to the left.



GRUSB6319-07

3. Reference the photos shown to the left, which demonstrate **acceptable** cracking and which require no further correction.

Single cracks are acceptable.




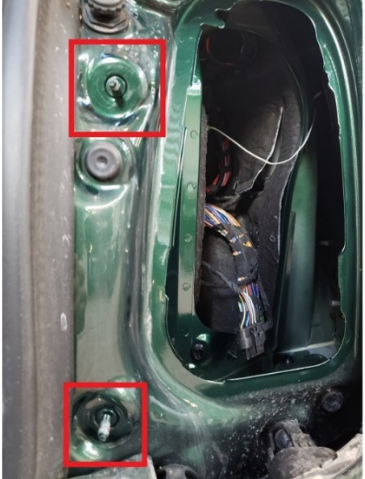

GRUSB6319-08

Description to picture:

1 – small crack, not circulating, no net of cracks, **OK**

2 – small crack, not circulating, no net of cracks, **OK**

3 – weld line, **OK Attention**: the position of the weld line can vary from model to model

	 <p>Warning: The tail light mounting nuts are contaminated and can NOT be reused. Reusing a contaminated mounting nut will cause the new tail light to fail.</p>
 <p>GRUSB6319-14</p>	<p>8. With the damaged tail light removed from the vehicle, the tail light mounting studs and vehicle body MUST be cleaned to remove residual manufacturing oil.</p> <p>Using an 80% ethanol/20% water mixture on a clean cloth, clean the mounting studs and body area shown to the left.</p> <p> Warning: 80% Ethanol/ 20% water is the only suitable cleaning solution that is safe for the vehicle body. Do NOT use any alternative cleaning solution.</p> <p>Ethanol can be locally sourced in the form of denatured alcohol.</p> <p>Using any other cleaning solution will cause damage to the vehicle.</p>
<p>9. Once the vehicle body has completely dried, install a new tail light on the affected side(s). The tail light mounting nuts MUST BE REPLACED when replacing a tail light.</p>	
<p>10. Completely reassemble the vehicle.</p>	

PARTS INFORMATION

Please refer to the Parts Matrix for Parts Ordering.

Only replace the tail light assemblies if required after inspection. Not all vehicles require tail light replacement.

Part Number	Description	Quantity
64 50 9 123 157	Self-locking Hex-nut	2 or 4 if needed
If required:		
Refer to ETK/AIR	Rear light in the side panel, left	1 if needed
And/Or:		
Refer to ETK/AIR	Rear light in the side panel, right	1 if needed
And:		
NPN	Denatured alcohol (Ethanol-Local Purchase)	As needed

WARRANTY INFORMATION

Note: Claims with repair dates on or after April 29, 2019 that contain the additional labor operation (00 67 795) for taking photos and emailing them to BMW will not be accepted.

Reimbursement for this campaign will be via normal claim entry utilizing the following information:

Defect Code:	00 63 59 01 00	
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Completion “before” the first vehicle delivery to a customer or the vehicle is already in the workshop-

Labor Operation:	Labor Allowance:	Description:
00 67 800	3 FRU	Perform inspection of the rear tail lights (No repair is necessary) (Plus Work)
Or:		
00 67 801	3 FRU	Perform inspection of the rear tail lights, one rear light is replaced, vehicle body cleaned (Plus Work)
Or:		
00 67 802	6 FRU	Perform inspection of the rear tail lights, both rear lights are replaced, vehicle body cleaned (Plus Work)

Or:

The vehicle arrives at your center for this campaign repair (No other Main work will be performed/claimed during this workshop visit)-

Labor Operation:	Labor Allowance:	Description:
00 67 220	5 FRU	Perform inspection of the rear tail lights (No repair is necessary) (Main Work)
Or:		
00 67 221	5 FRU	Perform inspection of the rear tail lights, one rear light is replaced, vehicle body cleaned (Main Work)
Or:		
00 67 222	8 FRU	Perform inspection of the rear tail lights, both rear lights are replaced, vehicle body cleaned (Main Work)

And, as applicable:

Sublet – Bulk Materials

Sublet Code 4	Up to \$1.00	Reimbursement for the repair-related bulk material (Local Purchase)
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Sublet reimbursement for the applicable repair-related bulk material (Denatured alcohol).

Itemize the sublet amount on the repair order and in claim comment section.