

WORK DESCRIPTION FOR FIELD MEASURE

Code: 19P8891102

Version: 2.0

Replace lower part of rear bumper

Model 167 without code 772

i The codes correspond to:

- 235 – ACTIVE PARKING ASSIST WITH PARKTRONIC.
- 772 – AMG STYLING – FRONT SPOILER, SIDE SKIRT.
- 871 – SENSOR SYSTEM FOR TRUNK LID OPENER/CLOSER (HANDS-FREE ACCESS).

Work procedure

1. Remove rear bumper.

i For basic data, see AR88.20-P-2200ME.

2. Disassemble rear bumper.

2.1. Remove rear switch module.

i For basic data, see AR80.61-P-0011ME.

i For vehicles with code 871!

2.2. Remove sensors for rear switch module with holder.

i For basic data, see AR80.61-P-0012ME.

i For vehicles with code 871!

2.3. Remove/install two sensors for Parktronic system (PTS) in lower part of rear bumper (figure 1).

i For basic data, see AR54.65-P-0002ME.

i For vehicles with code 235!

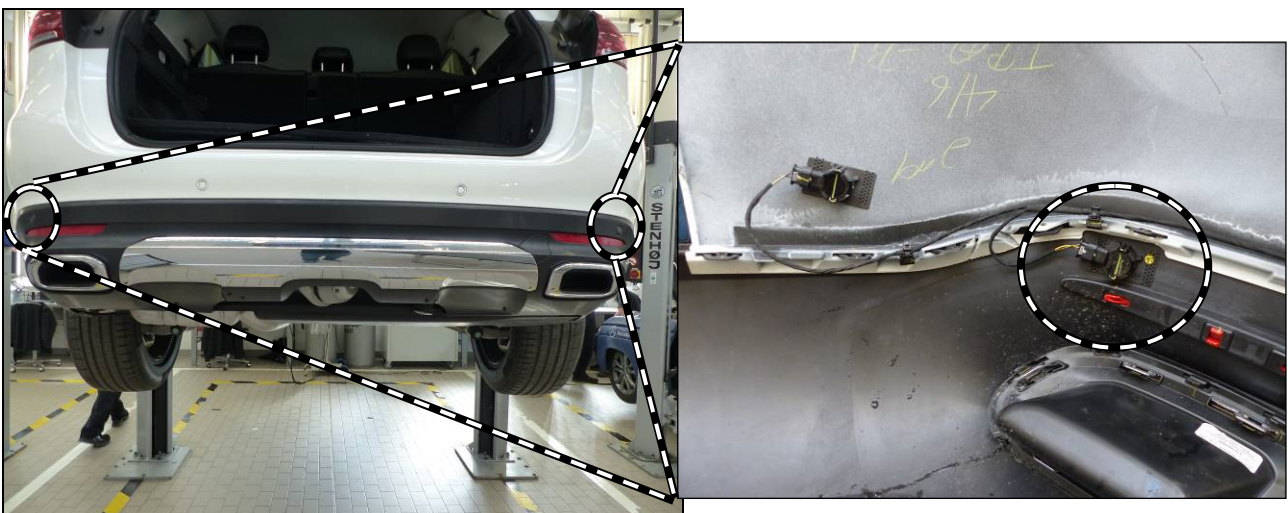


Figure 1

2.4. Remove holders with left and right tailpipe trim (figure 2).

i The holders with tailpipe trim are clipped!

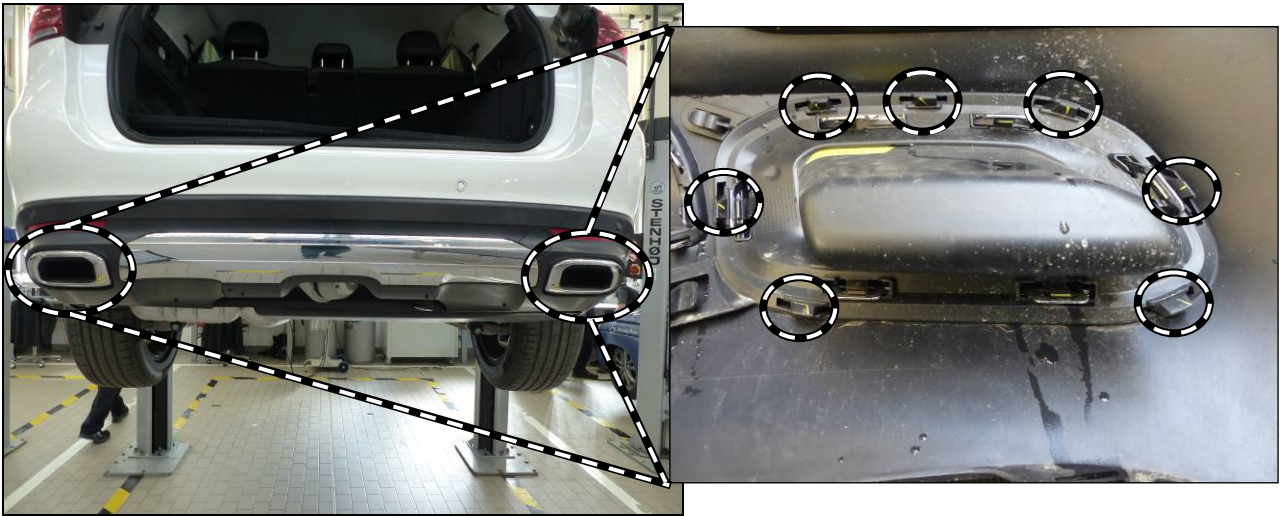


Figure 2

2.5. Remove left and right reflectors (figure 3).

i The reflectors are clipped and hooked!

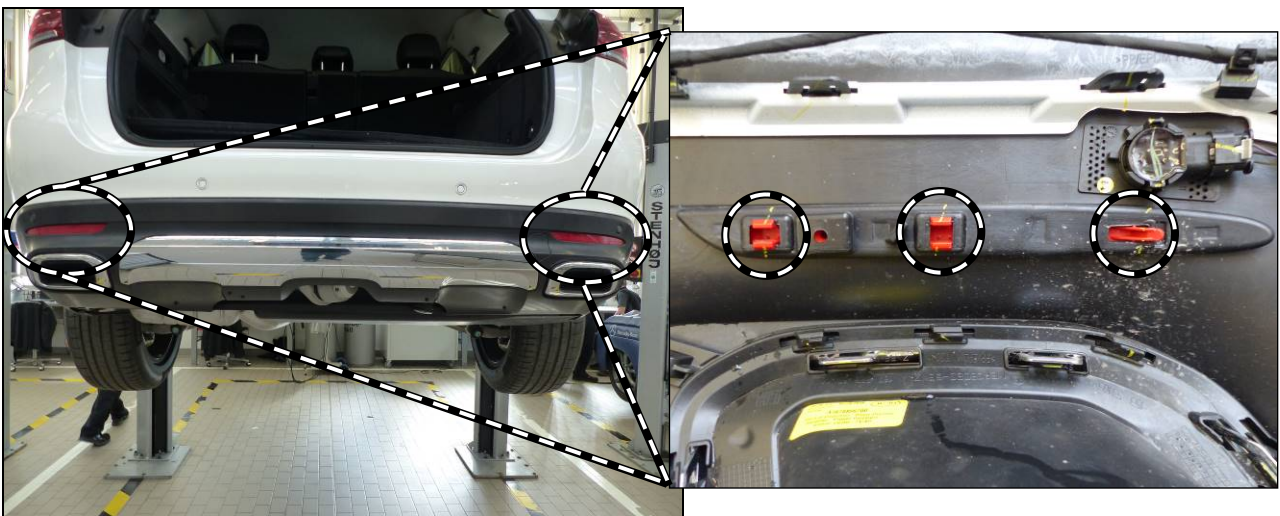


Figure 3

2.6. Remove trim piece (figure 4).

i The trim piece is clipped!

**Figure 4****2.7.** Remove cover for towing eye (figure 5).

i The cover for the towing eye is clipped!

i Pull out the retaining lug of the cover for the towing eye!

**Figure 5**

2.8. Separate lower part of the bumper from the upper part.

i The lower part of the bumper is firmly clipped to the upper part!

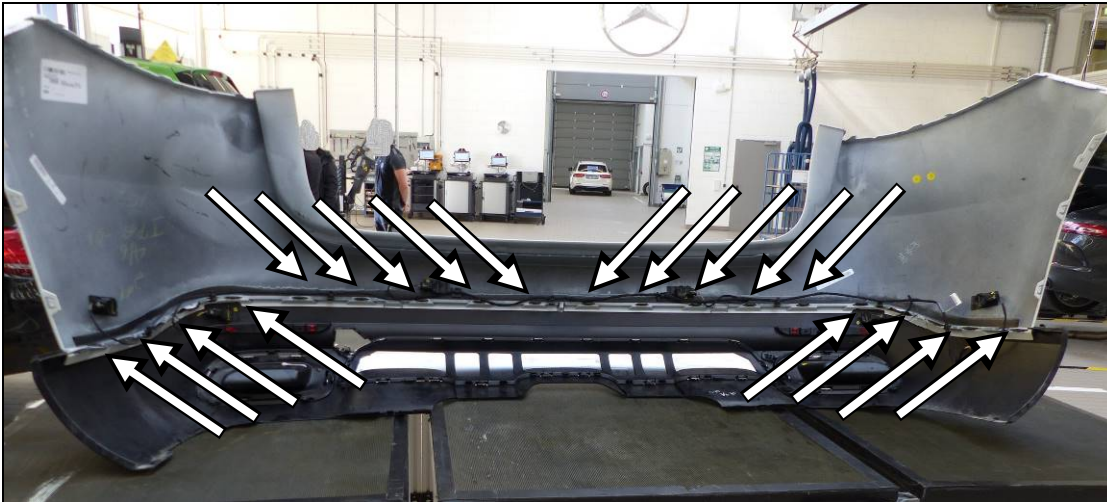


Figure 6

3. Replace lower part of the rear bumper and cover for the towing eye.

4. Assemble in reverse order.

Parts

Quantity	Designation	Part no.
As required (1)*	Cover for lower rear bumper	A 167 885 62 00
As required (1)*	Cover for lower rear bumper	A 167 885 63 00
As required (1)*	Cover for lower rear bumper	A 167 885 65 00
As required (1)*	Cover for eyelet of rear bumper	A 167 885 66 00

* The replacement parts must be determined according to the equipment variant for the vehicle identification number via the parts process in Xentry Portal.

i Small parts such as screws, lock nuts, sealing rings, cable ties, fluids, sealant, etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-2978	Replace rear apron Includes: Remove/install rear bumper; replace cover for eyelet; modify detachable parts; extra work for: remove/install rear bumper on vehicle with code 871; extra work for: disassemble/assemble rear bumper on vehicle with Park Assist and trunk lid opener/closer	1.3 h	88 911 02

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