



## Technical Service Department Technical Service Operations

# TECHNICAL INFORMATION

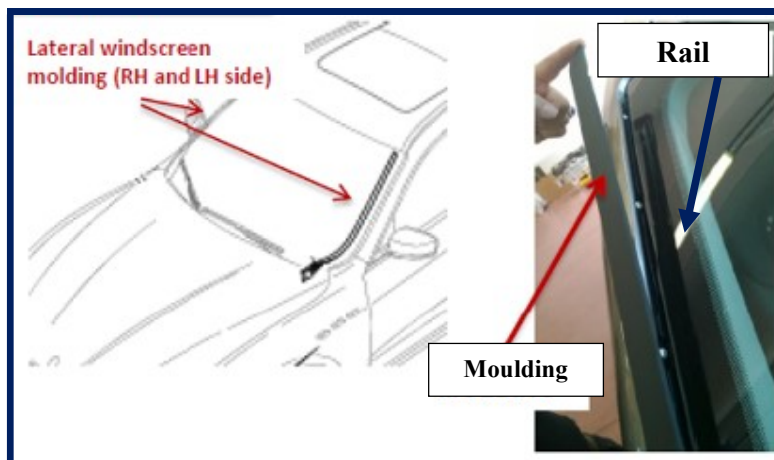
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**MODEL:** Maserati Levante

**SUBJECT:** Installation of new type of windscreen side trim moulding on chassis lower then 332748

### DESCRIPTION

We inform you that from chassis **332748** onwards a new type of windscreen side trim moulding is fitted. The new moulding has an improved fixing.



With this improvement shall prevent the loosening of the windscreen side trims.

The old moulding is no longer available and has been replaced by later version. See tables below.

The new version is not a direct replacement and therefore must be installed following the procedure below.



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OLD PARTS	DESCRIPTION	NOTE
PN 670065949	WINDSCREEN MOULDING RIGHT	No more available
PN 670065950	WINDSCREEN MOULDING LEFT	No more available

### New Components in Parts Catalogue

NEW PARTS	DESCRIPTION	NOTE
PN 670142159	WINDSCREEN MOULDING RIGHT	New PARTS
PN 670142160	WINDSCREEN MOULDING LEFT	New Parts

#### 1. Replacement windscreen moulding side trims gluing – with new PN

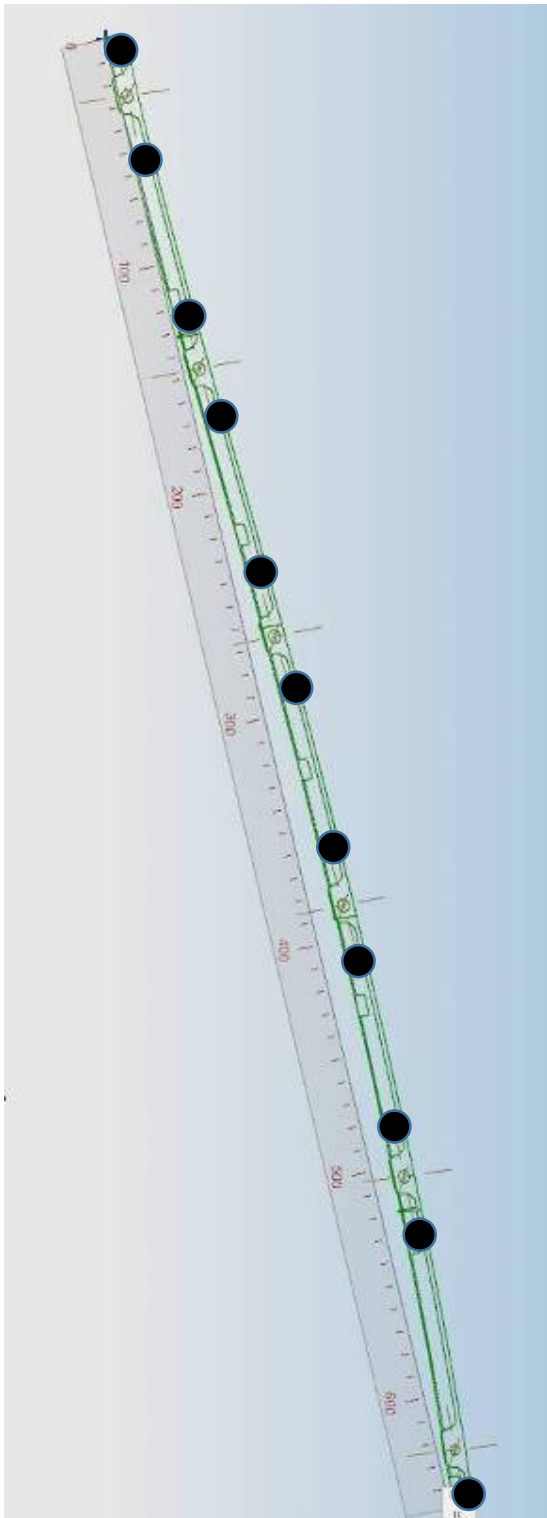
This procedure has to be used in order to install the new Windscreen Mouldings on vehicles with old rails (older than 332748). It is highly recommended to use **Bostik SIMSON ISR 70-03** adhesive.

1. Remove the two side trims. Check whether they are damaged/deformed.
2. Clean the surface under the side trims (Use Heptane if necessary).
3. Apply the glue following the scheme below. Use **Bostik SIMSON ISR 70-03**



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4. Apply the two side trims.
5. Fix the lower clip
6. To distribute an even pressure over the entire surface of the moulding whilst the glue cures, position an old version moulding or similar on top of the new moulding and use adhesive tape as shown below covering  $\frac{3}{4}$  of the length of the moulding to secure fitment.



**\*N.B.** For this operation could be necessary two persons;

7. Curing time can take up to six hours.
8. Remove tape and clean the area.
9. The procedure is complete.



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**PAY ATTENTION:** If you remove the new side trims after gluing they could break. In this case you need use new parts. You can repeat this procedure but you have to clean the surface before. Follow the procedure described at point 4.

### 2. If the new mouldings need to be removed at a subsequent repair - suggestions for cleaning glue.

1. Remove the trims. They could break. In this case you need use new parts.
2. You can use heptane as a glue solvent.





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3. Install protective tape on the windscreen and pillar, then carefully remove the glue from the rail.



4. To install the moulding follow the procedure described from point 3, in section 1.

### 3. Warranty Claim

If warranty repair, enter the claim following the instruction below:

- Component code 9.15.159
- Operation Code for the gluing of the two side trims 9.15.159.9 (0.4h)

We remind you that our ABMs are available for any questions or support, and we kindly ask your full cooperation in complying with the above mentioned indications.

Thank you for your attention.

Best regards

Technical Service Operations  
Gionathan Lunetta