TO: Mercedes-Benz Dealer Principals, General Managers, Sales Managers, Service Managers, Parts Managers	FROM: Gregory Gunther, Department Manager, Vehicle Compliance and Analysis, Engineering Services
RE: Service Campaign Launch Notification	
MY18-19 E, GLC-Class (213, 253 platform)	DATE: May 10, 2019
Retrofit Protective Grille	

IMPORTANT SERVICE CAMPAIGN LAUNCH INFORMATION





SERVICE CAMPAIGN LAUNCH NOTIFICATION

Campaign No. :	Campaign Desc. :	Dotactit Dantoctive Caille		
2019040010	18P8891101	Retrofit Protective Grille		
This is to notify you of the Service Campaign LAUNCH for certain Model Year ("MY") 2018-2019 E-Class and GLC-Class (213, 253 platform) vehicles. The vehicles will be visible and flagged in VMI as "OPEN" on May 10, 2019.				
	В	ackground		
Issue	certain Model Year installed stone chip result, this may allo	Daimler AG ("DAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2018-2019 E-Class and GLC-Class (213, 253 platform) vehicles, the installed stone chip guard does not correspond to current production specifications. As a result, this may allow stones to contact the radiator.		
What We're Doing		MBUSA will conduct a service campaign. An authorized Mercedes-Benz dealer will retrofit a protective grille on the affected vehicles.		
Parts	Parts are available	Parts are available and can be ordered as necessary.		
	Veh	icles Affected		
Vehicle Model Year(s)	2018-2019	2018-2019		
Vehicle Model	ehicle Model E-Class, GLC-Class			
	Vehic	cle Populations		
Total Campaign Population	3104	3104		
Next Steps/Notes				
AOMS/SOMS	AOMs – This se	ervice campaign may generate questions from your dealers.		
While we regret any income	anience this may cause MRUS	A is determined to maintain a high level of vehicle quality and customer		

While we regret any inconvenience this may cause, MBUSA is determined to maintain a high level of vehicle quality and customer satisfaction. Please refer all customer inquiries to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Service Campaign Bulletin

Service Campaign Bulletin

Service Campaign Bulletin



Campaign No. 2019040010, May 2019

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model E-Class and GLC-Class (213, 253 platform)

Model Year 2018-2019

Retrofit protective grille for additional cooler

Daimler AG ("DAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2018-2019 E-Class and GLC-Class (213, 253 platform) vehicles, the installed stone chip guard does not correspond to current production specifications. As a result, this may allow stones to contact the radiator. An authorized Mercedes-Benz dealer will retrofit a protective grille on the affected vehicles.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 3104 vehicles are affected.

Order No. P-SC-2019040010

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Procedure

- 1. Remove front section of engine compartment lining.
 - For basic data of model 213, see AR61.20-P-1105LWE
 - i For basic data of model 253, see AR61.20-P-1105LW
- 2. Unclip additional cooler with connected lines and detach downwards.
 - i Coolant *must not* be drained.
 - i Coolant lines *must not be* disconnected.
 - Li For basic data of model 213, see AR20.20-P-3867MNE
 - For basic data of model 253, see AR20.20-P-3867MNG
- 3. Insert protective grille from underneath (figure 1) and attach on left and right at corners (figure 2) of additional cooler.
 - i Protective grille is mounted flush with the cooler edge.



Figure 1

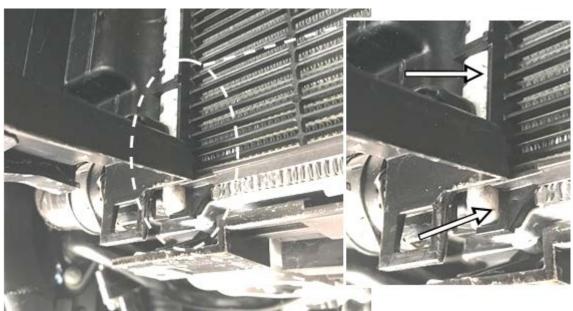


Figure 2

- 4. Press lugs of protective grille into slats of additional cooler (figure 3).
 - Protective grille is then flush with additional cooler.
 - There is no contact between the lugs on the protective grille and fluid pipes.

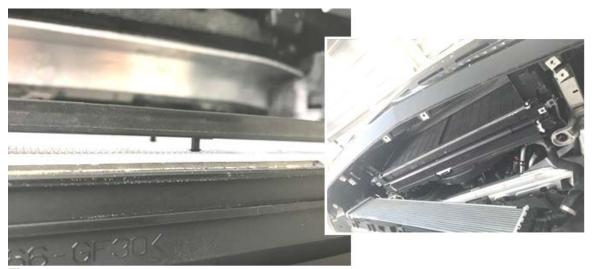


Figure 3

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement
			Rate
1	Protective grille	A 099 503 01 00	100%

Warranty Information

Operation: Retrofit protective grille for additional cooler (02-2788)

Damage Code	Operation Number	Labor Time (hrs.)
88 911 01 7	02-2788 (213)	0.6
	02-2788 (253)	0.5

i _{Note}

Operation Number labor times are subject to change.