TO: Mercedes-Benz Dealer Principals, General Managers, Sales Managers, Service Managers, Parts Managers	FROM: Gregory Gunther, Department Manager, Vehicle Compliance and Analysis, Engineering Services
RE: Service Campaign Launch Notification MY19 A-Class (177 platform) Correct Torque of Threaded Connection	date: May 10, 2019

IMPORTANT SERVICE CAMPAIGN LAUNCH INFORMATION

Mercedes-Benz USA, LLC

A Daimler Company





Campaign No. :	Campaign Desc. :	Correct Torque of Threaded Connection		
2019040022	19P3292010	Correct Torque of Threaded Connection		
This is to notify you of the Serv will be visible and flagged in VI		ertain Model Year ("MY") 2019 A-Class (177 platform) vehicles. The vehicles 9.		
	B	Background		
Issue	certain Model Yea connection of the production specifi	Daimler AG ("DAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2019 A-Class (177 platform) vehicles, the torque of the threaded connection of the torsion bar on the left and right rear axle does not correspond to current production specifications. As a result, the threaded connection may loosen, resulting in noise.		
What We're Doing		MBUSA will conduct a service campaign. An authorized Mercedes-Benz dealer will correct the torque of the threaded connection on the affected vehicles.		
Parts	Parts are not nece	Parts are not necessary as the remedy only involves a correction of the threaded connection.		
	Veh	icles Affected		
Vehicle Model Year(s)	lel Year(s) 2019			
Vehicle Model	A-Class	A-Class		
	Vehi	cle Populations		
Total Campaign Population	914	914		
	Nex	t Steps/Notes		
AOMS/SOMS	AOMs – This se	ervice campaign may generate questions from your dealers.		
While we regret any inconvenience this may cause, MBUSA is determined to maintain a high level of vehicle quality and customer satisfaction. Please refer all customer inquiries to the Customer Assistance Center at 1-800-FOR-MERCEDES.				



Campaign No. 2019040022, May 2019

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model A-Class (177 platform) vehicles Model Year 2019

Correct the torque of the threaded connection on the left and right rear axle torsion bar

Daimler AG ("DAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2019 A-Class (177 platform) vehicles, the torque of the threaded connection of the torsion bar on the left and right rear axle does not correspond to current production specifications. As a result, the threaded connection may loosen, resulting in noise. An authorized Mercedes-Benz dealer will correct the torque of the threaded connection on the affected vehicles.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 914 vehicles are affected.

Order No. P-SC-2019040022 This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Service Campaign Bulletin

Service Campaign Bulletin

Service Campaign Bulletin

Procedure

- Lift vehicle with vehicle lift.
 I For basic data, see AR00.60-P-1006A.
- Remove trim (A, figure 1) of tie rod on rear axle at left and right.
 Unclip and remove trim on tie rod.

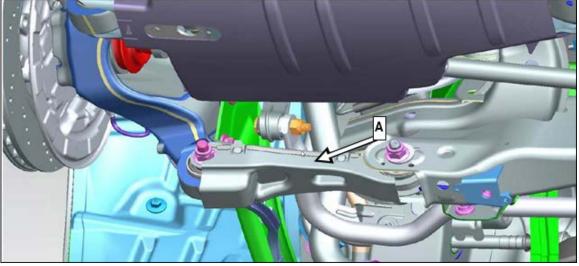


Figure 1

3. Correct torque of threaded connection of torsion bar linkage at left and right (figure 2).

i The threaded connection must <u>**not**</u> be unfastened.

- **i** To correct the torque, a torque wrench **(B)** and a counter wrench **(C)** must be used **(figure 2)**.
- 1 The torque of the threaded connection of the torsion bar linkage on the rear axle is Mm 80 +/-8.

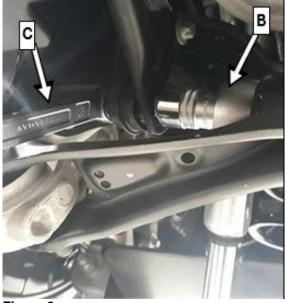


Figure 2

Warranty Information

Operation: Correct torque of threaded connection of torsion bar linkage on rear axle at left and right (02-2975)

Damage Code	Operation Number	Labor Time (hrs.)
32 920 10 8	02-2975	0.3

i Note

Operation Number labor times are subject to change.