



Service Bulletin


Bulletin No.: 18-NA-127

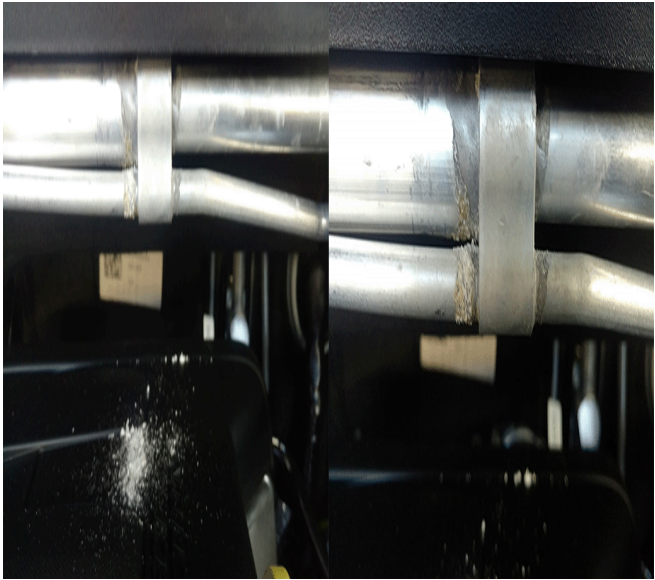
Date: May, 2019

INFORMATION

Subject: Corrosion and/or White Powder Build Up On the A/C Lines in the Engine Compartment

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Colorado (VIN S, VIN T)	2017	2019				
GMC	Canyon						

Involved Region or Country	North America and NA Export vehicles
Condition	 <p>5044650</p> <p>Some customers may comment on corrosion and/or white powder on the A/C lines in the engine compartment.</p>

<p>Cause</p>	 <p style="text-align: right;">5063802</p> <p>This condition may be caused by flux build up during the supplier brazing process of the A/C lines.</p>
<p>Correction</p>	<p>Check and verify that no leaks are found and clean the flux build up using a soft wire brush.</p> <p>Note: DO NOT replace the A/C lines for this condition.</p>

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
4481918*	Cleaning Off Flux Build Up On the A/C Lines Using a Soft Wire Brush	0.2 hr.
*This is a unique Labor Operation for Bulletin use only.		

Version	3
Modified	Released April 20, 2018 Revised May 10, 2018 – Added Warranty Information. Revised April 30, 2019 – Added 2019 Model Year

