







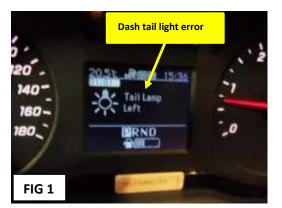
Tail Light Dash Error

Bulletin Type:	Technical Service Bulletin TSB	Publication Date:	May 2019
Bulletin #:	19-026	Make:	Jayco Motorized
Job Code(s):	9803434	Model:	Melbourne Melbourne Prestige
Flat Rate(s):	.5 Hour	Model Year:	2019-2020

PARTS KIT REQUIRED

Incident:	Turn signal error displays on instrument panel when no error is present.		
Affected Units:	2019 Melbourne K1 <u>YK</u> 0147, <u>YL</u> 0209-0217, YL0236 2019 Melbourne Prestige K1 <u>ZA</u> 0086, <u>ZK</u> 0107, <u>ZL</u> 0162-0163 2020 Melbourne Prestige L1 <u>ZA</u> 0001-0004, <u>ZL</u> 0001-0002, 0004-0007, 0009-0011, 0013-0014		
	Parts Kit #: 19-026JM		
Parts Kit:	Parts Kit Contents:1 - Resistor assembly1 - Nut ½-201 - Lock washer ½"1 - Flat washer ½"4 - Connector Bell cap2 - Wire ties 15" blk		
Misc. Tools & Supplies:	Ratchet with a ¾" socket Crimpers Wire cutters/strippers		
Parts Return Information:	Not Applicable		

REPAIR INSTRUCTIONS



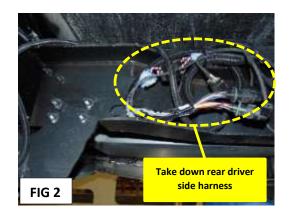
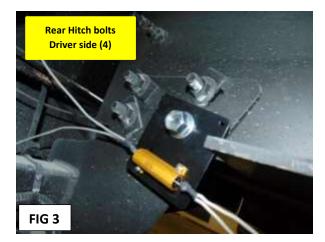


FIG 1:

• A tail light error may be displayed on the dash (may indicate right or left tail light) when an error is not present.

FIG 2:

- Under the rear of the vehicle, cut wire ties holding the tail light harness on the driver side attached to the frame rail.
- Two wire ties hold it in place.



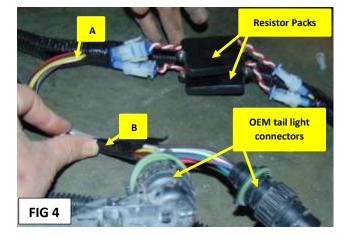
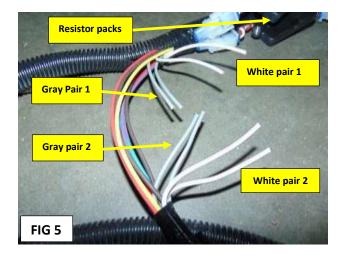


FIG 3:

- Attach the resistor plate supplied in the kit to the driver side bottom right bolt for the rear hitch.
- Use the nut, lock washer and flat washer supplied in the kit (attach to the existing bolt).
- DO NOT remove the existing nut from the hitch bolt.
- Use the ¾" socket and ratchet and tighten the nut on the existing bolt.

FIG 4:

- Spread the harness out as shown.
- Wire connections will be made at the part of the harness between points designated A & B in the photo.
- Pull this part of the harness out of the plastic loom so the wires are accessible.



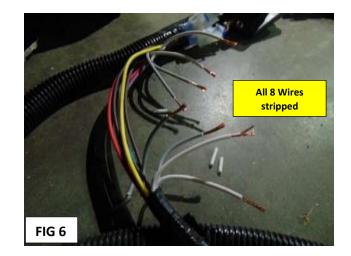
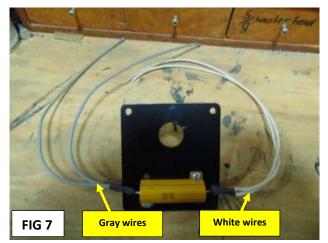


FIG 5:

- In the bundle of wires going between the resistor packs and the OEM tail light connectors, locate 2 gray wires and 2 white wires.
- Cut the 2 gray wires half way between points A & B (shown in Fig 4).
- Cut the 2 white wires half way between points A & B (shown in **Fig 4**).
- There will now be 2 pairs of gray wires (Gray pair 1 & 2) and 2 pairs of white wires (White pair 1 & 2).

FIG 6:

- Strip all 8 ends of the wires (4 gray, 4 white).
- Wires should be stripped back approximately 3/8"



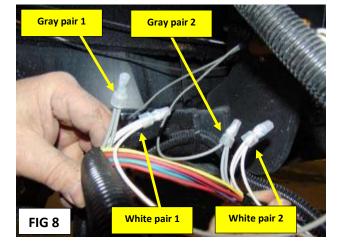


FIG 7:

- The resistor plate from the kit has a pair of gray wires on one end, and a pair of white wires on the other end.
- Strip the 2 gray and 2 white wires from the resistor approximately 3/8".
- These wires will be connected to the pairs of wires that were cut in Fig 5.

FIG 8:

- Twist one gray wire from the resistor with both wires of Gray pair 1. Crimp all 3 wires together with a Bell cap connector from the kit.
- Twist the other gray wire from the resistor with both wires of Gray pair 2. Crimp all 3 wires together with a Bell cap connector from kit.
- Twist one white wire from the resistor with both wires of White pair 1. Crimp all 3 wires together with a Bell cap connector from kit.
- Twist the other white wire from the resistor with both wires of White pair 2. Crimp all 3 wires together with a Bell cap connector from kit.

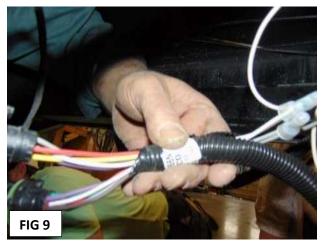




FIG 9:

• Put the wires back into the loom. The Bell cap connectors will of course not fit in the loom.

FIG 10:

- Put the harness back up on the driver side frame rail as before, and secure with 2 wire ties.
- Photo shows resistor plate attached to hitch bolt and bell cap connectors.

TEST THE EXTERIOR LIGHTS:

- Turn the ignition ON.
- Turn the headlight switch ON.
- All exterior lights (marker lights and tail lights) should illuminate.
- Turn signals should function normally without displaying any errors on the dash.
- Tap the brakes a few times and turn on the four way flashers for a few seconds no warnings should appear on the dash.

Turn the ignition and lights OFF.

NOTE: RESISTOR WILL GET HOT WHILE TAIL LIGHTS ARE ON. <u>NORMAL</u> OPERATING RANGE IS BETWEEN 160°-180°F (71°- 82°C).

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