



SI B54 05 19
Special Roofs

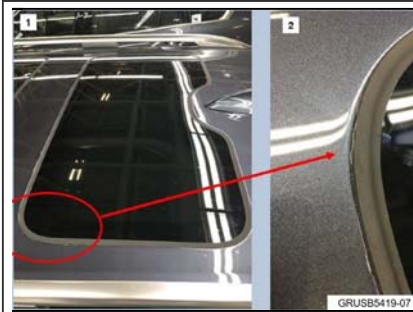
May 2019
Technical Service

BUTYL ON ROOF AROUND REAR SUNROOF GLASS

MODEL

G07 (X7 Sports Activity Vehicle)			
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SITUATION



Excess butyl sealant has leaked out from underneath the seal of the rear stationary sunroof glass.

CAUSE

Exposure to normal ambient heat can cause the factory-applied sunroof butyl to expand and leak out from around the rear sunroof glass.

PROCEDURE

Peel off the excess butyl from around the perimeter of the rear stationary sunroof glass.

Only remove the excess butyl that has emerged from the seal edges. Do not remove butyl that is still in place under the seal.

PARTS INFORMATION

No parts or other materials are required.

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	54 12 25 37 00	Seal, glass slide/tilt roof panel, panorama glass roof loose
Labor Operation:	Labor Allowance:	Description:
54 00 001	4 FRU	Work time to clean excess butyl from the roof (Main work)
Or:		
54 00 001	2 FRU	Work time to clean excess butyl from the roof (Plus work)

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