



**S19AB**

**June 14, 2019**

**To:** Blue Bird Owner

**Subject:** S19AB, Separator Clamp Removal on Gasoline With Heat Shield

**Models Affected:** Model Year: Certain 2020  
Model: Vision School Bus and Vision Non-School Bus

**Bulletin Duration:** One (1) Year from Date of Issue

**Overview:**

Service Bulletin S19AB, Separator Clamp Removal on Gasoline with Heat Shield affects certain model year 2020 Visions with a Ford gasoline powertrain and heat shield. To correct this condition, the Dealer is to cut the zip ties and remove the swivel saddle, if the heat shield is installed.

**Affected Units:**

On certain 2020 model year Blue Bird Vision School Buses manufactured from October 31, 2018 through March 16, 2019 and certain model year Blue Bird Vision Non-School Buses manufactured from November 15, 2018 through February 7, 2019, the Dealer is to cut zip ties and remove the swivel saddle if heat shield is installed. A separate printout will be provided listing all buses in your territory that are affected by this service bulletin. Service Bulletin S19AB will be mailed to all owners on record. Be sure to review your list and advise of any incorrect owner names and/or addresses.

**Repair Parts:**

No repair parts are required.

**Time Allowance:**

Time allowed to complete the S19AB remedy to cut the zip ties and remove the swivel saddle in each bus is 0.1 hours.

**Completion Notification:**

If you perform this service bulletin yourself or have an outside repair facility perform this bulletin, please notify your Blue Bird Dealer, when the repair is completed. Send the body number, repair date, and odometer reading to your Blue Bird Dealer. If you request reimbursement for labor, also send a copy of the work order/invoice to your Blue Bird Dealer.



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If the modification directed by this notification **was performed** on your unit prior to the receipt of this notification, you may be eligible to receive reimbursement for the cost of obtaining a pre-notification remedy of the subject matter of the campaign. Please provide a copy of all receipts to [campaignparts@blue-bird.com](mailto:campaignparts@blue-bird.com).

**Bulletin Duration:**

This Service Bulletin ends one (1) year from date of issue.

**Repair Facility:**

We encourage you to contact your Blue Bird Dealer to arrange to have this Service Bulletin performed. However, you may elect and have the option to perform this Service Bulletin yourself or have a qualified repair facility convenient to you perform this work. A qualified technician must perform work required under this bulletin.

**Questions:**

Questions regarding this bulletin should be directed to your local Blue Bird Dealer or Blue Bird Field Service Engineer.



## Service Bulletin

## S19AB Separator Clamp Removal on Gasoline with Heat Shield

**Models Affected:** Certain Model Year 2020 Vision's with a Ford Gasoline Powertrain and Heat Shield

**Issue:**

1. Shifter cable secured to gasoline fuel line with swivel saddle and to the heat shield. **If no heat shield is installed then the swivel saddle MUST remain installed.**
2. PCV valve tubing secured to gasoline fuel line with zip tie.

**Corrective Action:** Cut zip ties and remove swivel saddle

**WARNING:** Always follow all Federal, State, Local and Shop safety standards. Use proper safety equipment, and thoroughly read & understand all instructions before performing these procedures. Park bus on level surface, apply parking brake, turn off ignition key, and chock wheels.

**Instructions:**

1. Determine if a heat shield is installed and if the shifter cable is attached to the heat shield using a button head zip tie, Part Number 00024076. (Photo 1)
2. If the shifter cable is secured to the heat shield with the button head zip tie, then locate the swivel saddle at the top left rear of engine and cut the zip ties to remove and discard swivel saddle, if installed between fuel line and shifter cable. (Photo 2)
3. Inspect the fuel line and shifter cable for chaffing/rubbing and replace, if necessary.
4. Check for securement of PCV valve tubing to fuel line and remove zip tie, if secured. (Photo 3)



Photo 1

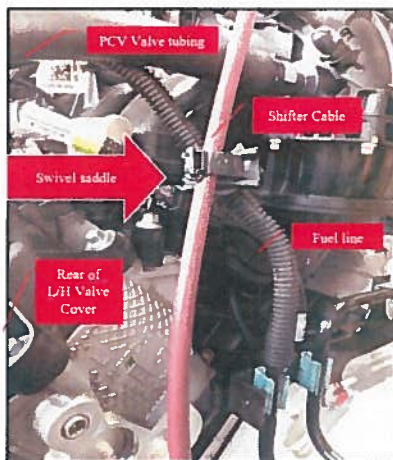


Photo 2

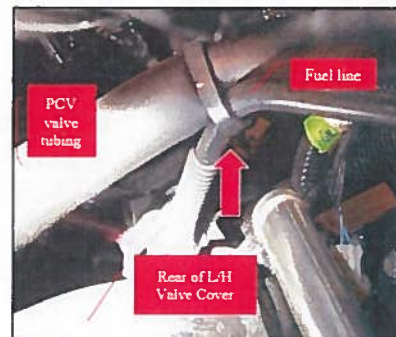


Photo 3