



18SP736 –GHG17 Heavy Duty Friction Style Belt Tensioner Kit Special Notice

KIT DESCRIPTION

This heavy duty friction style belt tensioner kit contains two M10 bolts to correctly pin the friction style belt tensioner. The M10x80mm bolt is used to pin the engine cooling fan drive arm. The M10x50mm bolt is used to pin the engine accessory drive arm. These bolts should be set aside and can be used as needed for future repairs.

KIT CONTENTS

Service kit P/N: A4722001570 contains all the necessary parts to replace and correctly pin the Heavy Duty Friction Style Belt Tensioner on the GHG17.

Part No.	Qty.	Description
A4722001370	1	Belt Tensioner
N910105010016	1	Bolt M10 x 80 mm
N910105010002	1	Bolt M10 x 50 mm



Figure 1: Cooling Fan Arm Pinned (M10x80 mm bolt)



Figure 2: Accessory Drive Arm Pinned (M10x50 mm bolt)

SPECIAL NOTICE:

The friction style belt tensioner should only be installed on engines that were originally equipped with the friction style tensioner due to fan hub and mounting hardware differences. Hydraulic style belt tensioners will continue to be used on engines that were originally equipped with the hydraulic style belt tensioner.

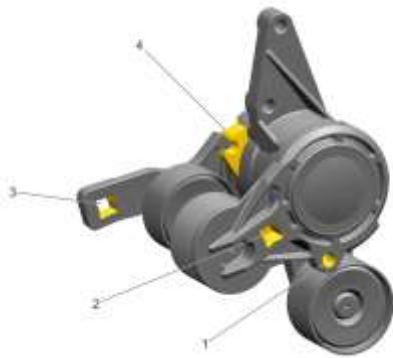


Figure 1: Friction Belt tensioner



Figure 2: Hydraulic Belt Tensioner

SPECIAL NOTICE:

Poly-v-belts should always be replaced when a new belt tensioner is being installed. We recommend the use of belts specified by DTNA. Always refer to PartsPro on DTNAConnect.com for the latest belt part number information to avoid using the incorrect belt on a particular unit. Refer to 18TS-4 for more information on the DD Heavy Duty Platform Accessory Drive Belt.



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18SP736 As technical advances continue, specifications will change. Printed in U.S.A.