

	GROUP Chassis	MODEL 2020MY Soul (SK3)
Ī	NUMBER	DATE
	PS609	May 2019

TECHNICAL OPERATIONS

SUBJECT:

SOUL (SK3) – ALIGNMENT SPECIFICATIONS

***** NOTICE

SERVICE MANAGERS AND TECHNICIANS:

Before any repair (including alignment) is performed, a Techline case should be opened prior to starting the repair on the vehicle per EARLY WARNING REPORTING (EWR) Warranty Bulletin (2019-06). Failure to follow the guideline may result in a chargeback.

This Pitstop provides information regarding alignment specifications for 2020MY Soul (SK3) vehicles. In the event a wheel alignment is needed, ensure your alignment equipment has the correct specifications programmed into the PC database. Any warranty claims submitted with the improper alignment specifications may be subject to chargeback. A "Before" and "After" print-out MUST be submitted with each warranty claim and MUST include the VIN, RO number, model, and model year. <u>Soul (SK3) alignment specifications are listed below and can be found on KGIS.</u>

Ensure your equipment has the latest 2020MY alignment specifications programmed.

Soul (SK3) Alignment Specifications				
Alignment	Nu 2.0 MPI Atkinson	Gamma 1.6 T-GDI		
	Front			
Individual Front Toe	$0.06^{\circ} \pm 0.1^{\circ}$			
Total Front Toe	0.12° ± 0.2°			
Camber	-0.5° ± 0.5°	-0.57° ± 0.5°		
Caster	4.34° ± 0.5°	4.29° ± 0.5°		
King-Pin Angle	13.84° ± 0.5°	13.97° ± 0.5°		
	Rear			
Individual Rear Toe	0.15° ± 0.15°			
Total Rear Toe	0.30° ± 0.30°			
Camber	-1.2° ± 0.5°			