



INSTRUCTION TO SERVICE

ITS: 58641

SECTION:	304 Paint & decals
WRITTEN BY:	Jeff Kosheluk
SUBJECT:	Install decal on fuse box

ITS58641

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PROCEDURE:

1. Turn the main battery disconnect switch to the “OFF” position.
2. Open up the battery disconnect door to access the fuse box.
3. Wipe surface clean with mineral spirits and let flash off for 2 minutes.
4. Install decal (**PN: 793956**) next to the existing 12/24V decal on the fuse box access door. Press firmly in place to ensure no air bubbles. Refer to Figure 1.



FIGURE 1: DECAL (PN: 793956)

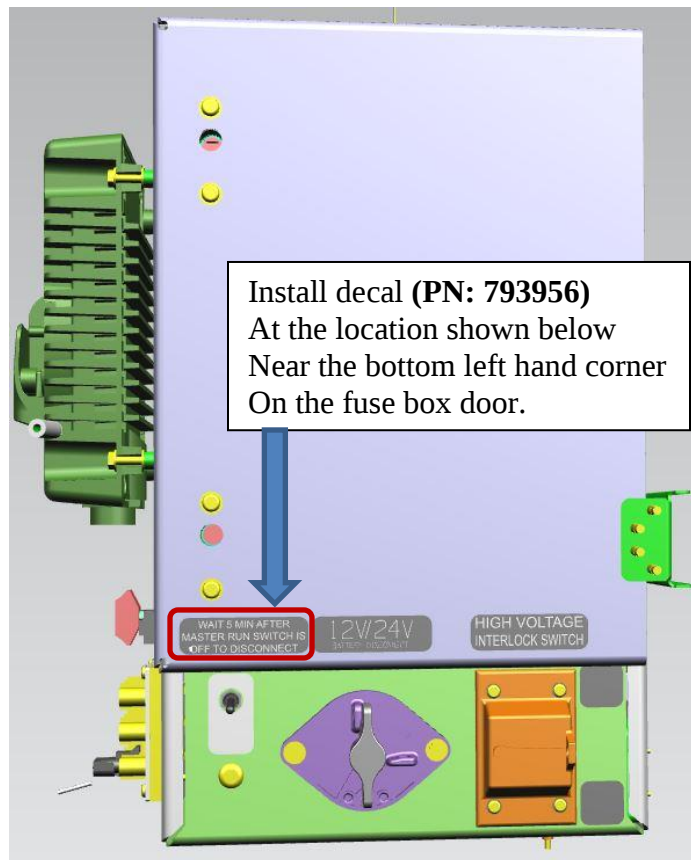


FIGURE 1A: DECAL INSTALLED ON FUSE BOX DOOR



5. Remove tools and debris, return bus to service condition.
6. Turn the main battery disconnect switch to the "ON" position.

LABOUR ESTIMATE

	Operation	Men	Hours	Labour Time M X HR
1	Install decal on fuse box door.	1	0.25	0.25

PARTS REQUIRED

Item	Part Number	Description	Qty. per Coach	Units	Notes
1	793956	Decal – Wait Before Disc SW	1	EA	