



LTB01292NAS1

# TECHNICAL BULLETIN

29 APR 2019

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

## SECTION:

501-08

## SUBJECT/CONCERN:

Front Fender Lower Cladding Misaligned

## AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
New Range Rover Evoque (LZ)	2020	000269-006456	Halewood

## MARKETS:

NORTH AMERICA

## CONDITION SUMMARY:

### SITUATION:

The front fender lower cladding may not be flush with the front door lower cladding. There may also be a tapered gap between the top of the front fender, lower cladding, and the bottom of the front fender.

**CAUSE:**

This may be caused by insufficient clip retention.

**ACTION:**

If a customer should express this concern, follow the procedure(s) below.

**PARTS:**

PART NUMBER	DESCRIPTION	QUANTITY
RYC500010	Upper retaining clip(s) - Front fender lower cladding	4
LR035841	Lower retaining clip(s) - Front fender lower cladding	4

**TOOLS:**

Refer to Workshop Manual for any required special tools.

**WARRANTY:****NOTES:**

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Use TOPIx to obtain the latest repair time.
- The JLR claims submission system requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Front fender lower cladding - Tapered gap - Renew clips - Single	76.42.89.03	0.2	07	LR117317

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Front fender lower cladding - Tapered gap - Renew clips - Pair	76.42.89.04	0.2	07	LR117317
Front fender lower cladding flush - Adjust - Single	76.42.89.01	0.1	07	LR117317
Front fender lower cladding flush - Adjust - Pair	76.42.89.02	0.2	07	LR117317

 **NOTE:**

Normal Warranty procedures apply.

INSPECTION PROCEDURES

1

 **NOTE:**

The tapered gap concern is only visible on vehicles between the following Vehicle Identification Number (VIN) range: SALZA2AX4LH000268 - SALZA2AN5LH010175.



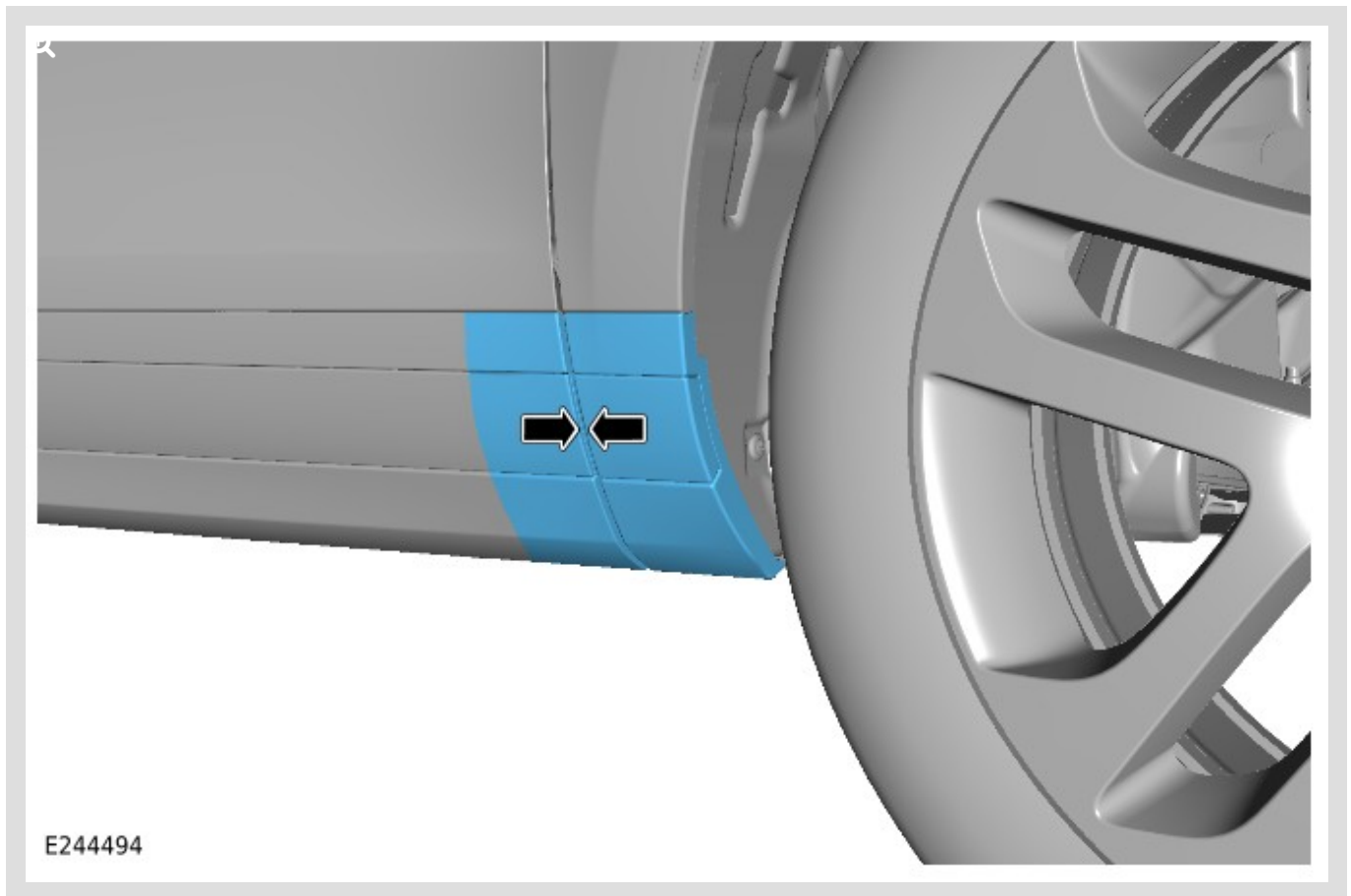
Inspect the alignment between the front fender lower cladding and the bottom of the fender.

- If a tapered gap is visible on either side of the vehicle, continue to step 1 of the Tapered Gap Repair Procedure.
- If a tapered gap is not visible on both sides of the vehicle, continue to step 2 of the Inspection Procedures.

2

 **NOTE:**

Inspect the flush condition across the entire length of the front fender lower cladding and the front door lower cladding.



Inspect the flush condition (**0 mm +/- 1.6 mm**) between the front fender lower cladding and the front door lower cladding on both sides of the vehicle.

- If the measurements are correct on both sides of the vehicle, do not continue with this bulletin.
- If the measurements are not correct on either side of the vehicle, continue to step 1 of the Flush Condition Repair Procedure.

## TAPERED GAP REPAIR PROCEDURE

1

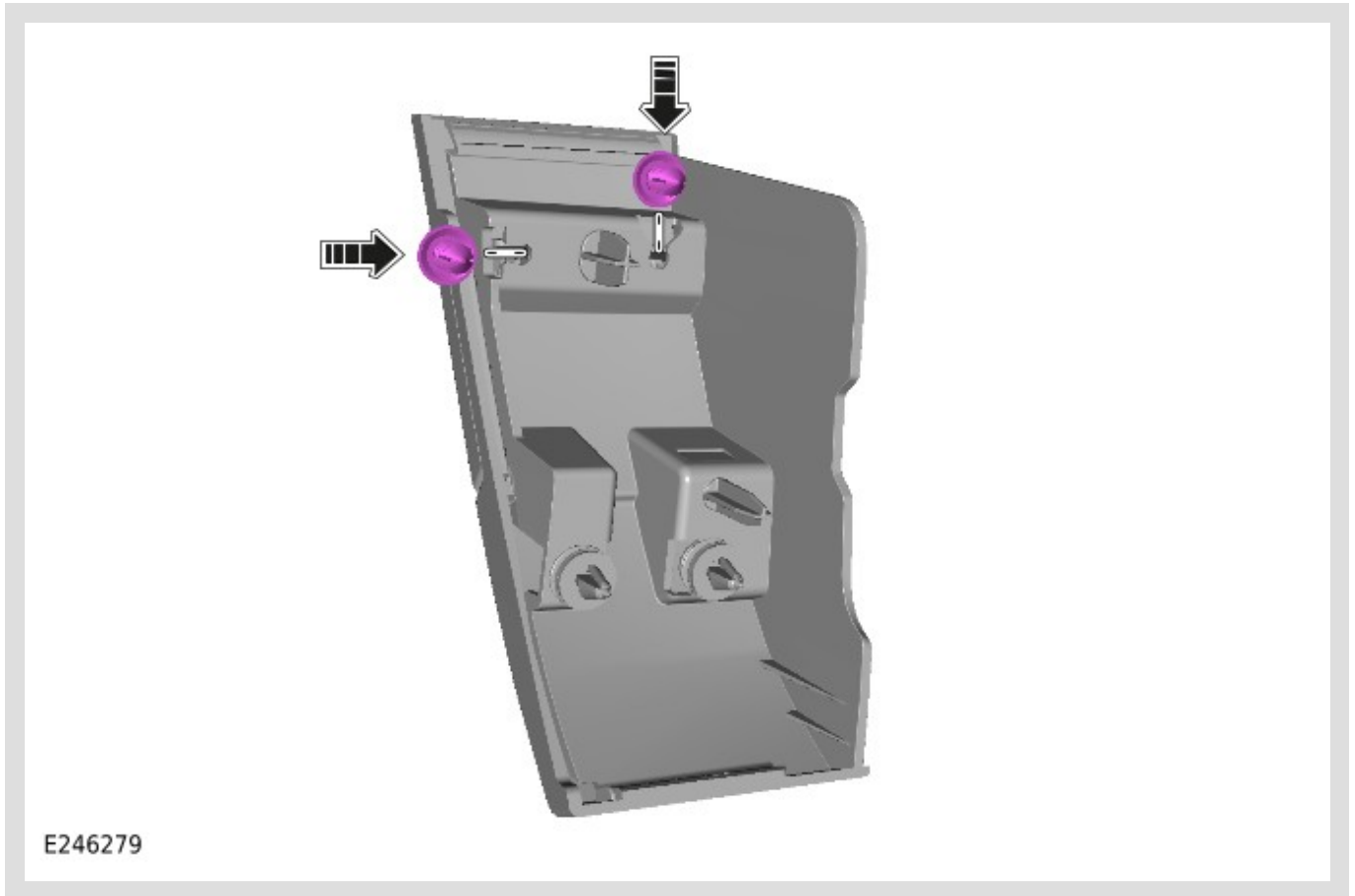
### NOTE:

Front fender lower cladding is also known as fender molding in TOPlx.

Remove the fender molding (see TOPlx Workshop Manual section 501-08: Exterior Trim and Ornamentation - Fender Molding).

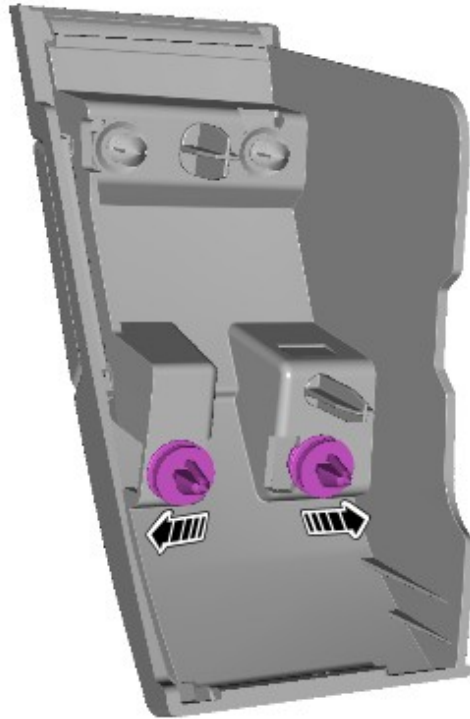
2 Discard the 4 retaining clips.

3



Install retaining clip(s), RYC500010, into the upper.

4



E246278

Install retaining clip(s), LR035841, into the lower.

5 Install the fender molding (see TOPIx workshop Manual section 501-08: Exterior Trim and Ornamentation - Fender Molding).

6 **Only if required:** Repeat steps 1 - 5 to the other side of the vehicle.

7 **CAUTION:**

The tapered gap condition must be rectified before the flush condition rectification can begin.

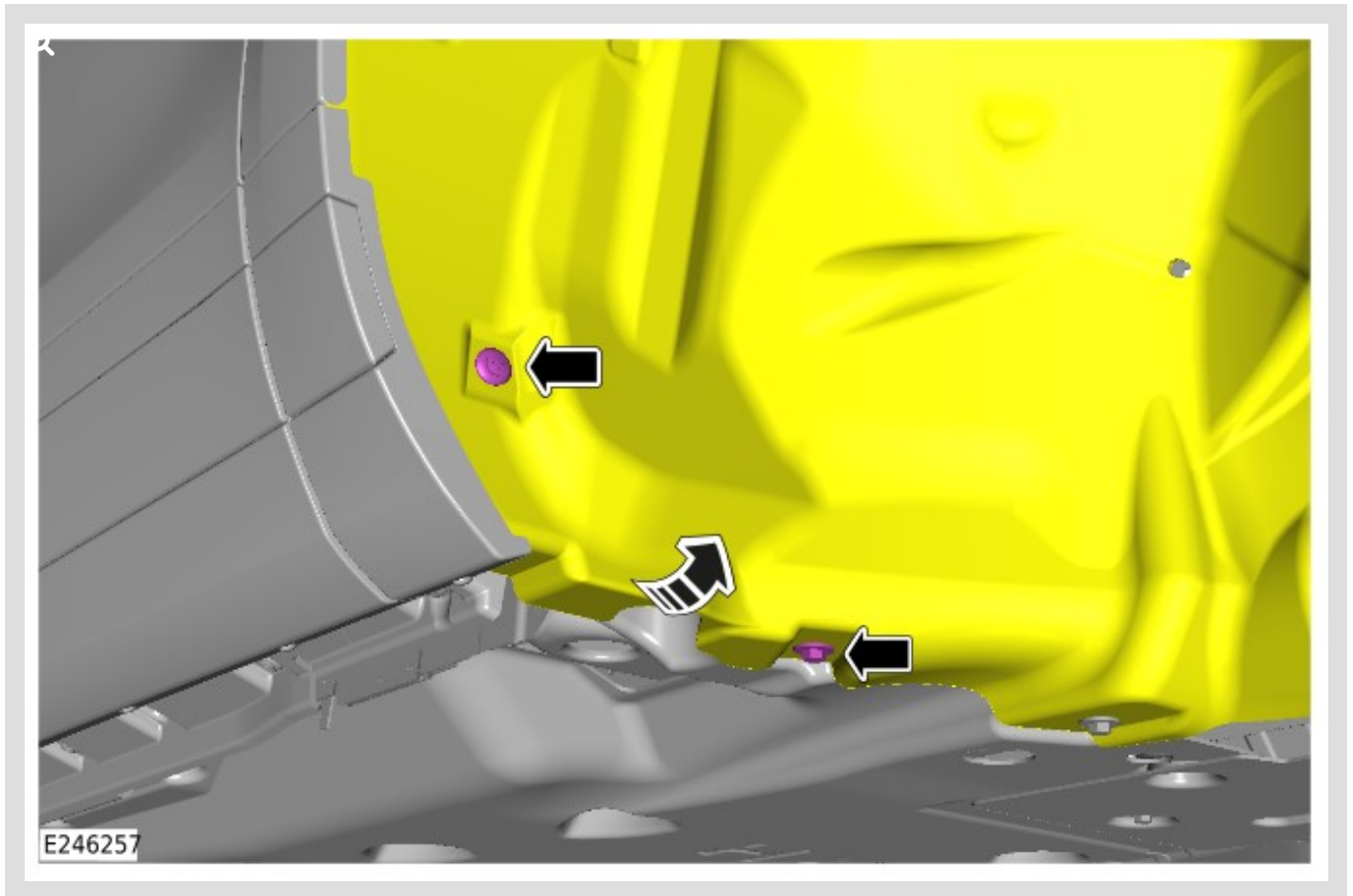
Complete step 2 of the Inspection Procedures.

FLUSH CONDITION REPAIR PROCEDURE

1

**ⓘ CAUTION:**

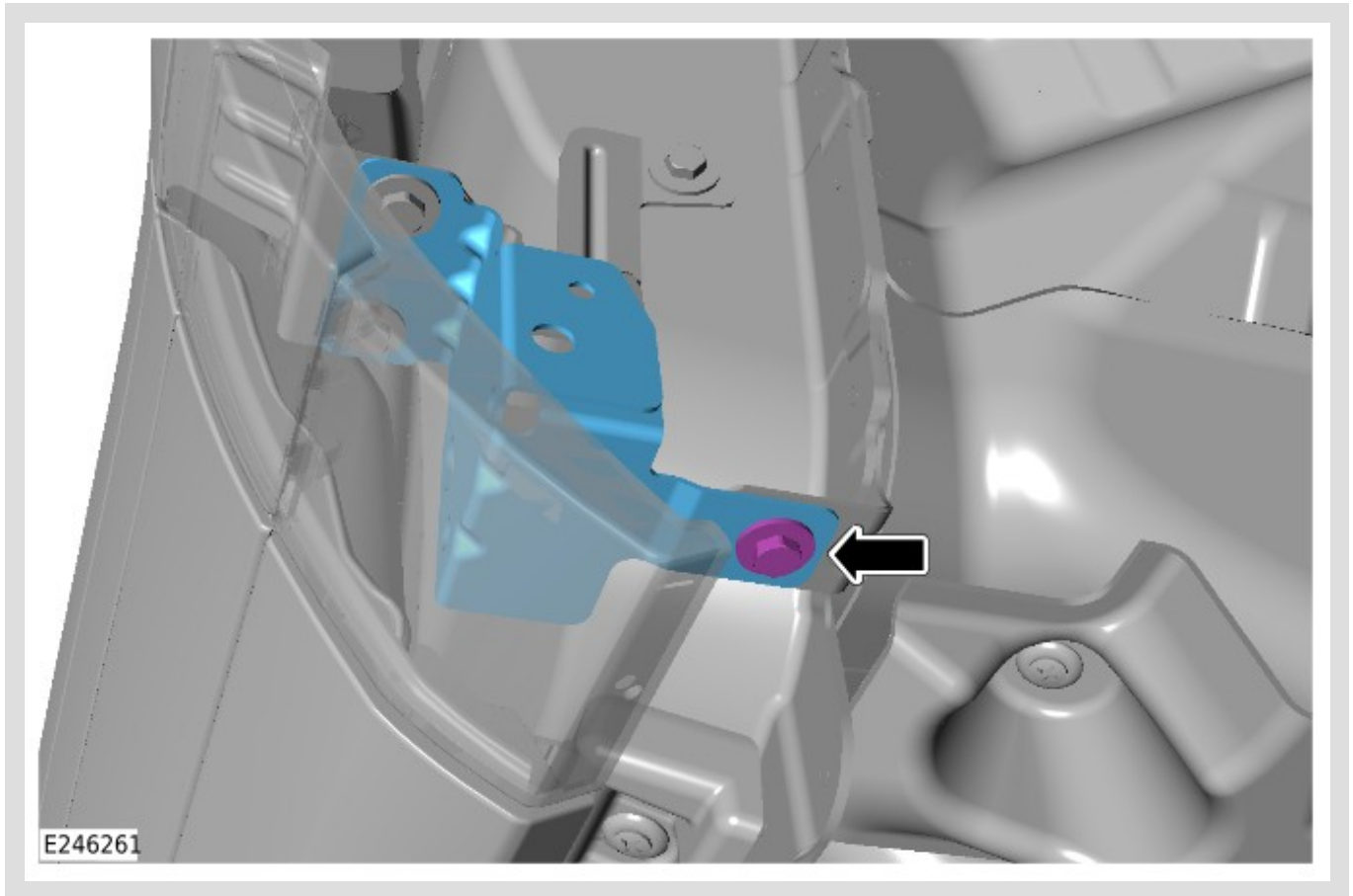
The tapered gap condition must be rectified before the flush condition rectification can begin.



Remove the 2 fixings and position the front wheel arch liner to one side.



2

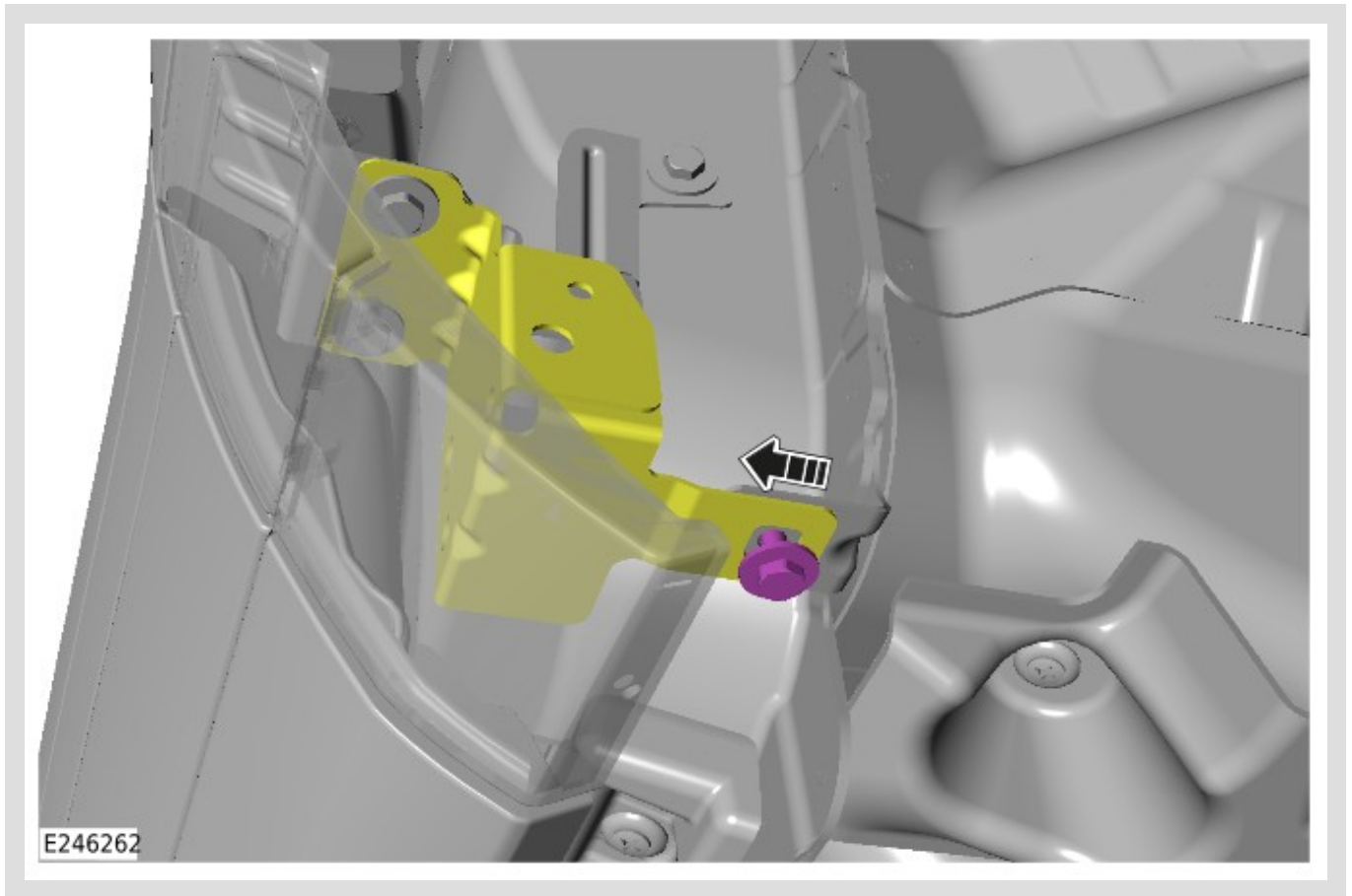


Loosen the lower fender bracket bolt(s) shown in the illustration.

3

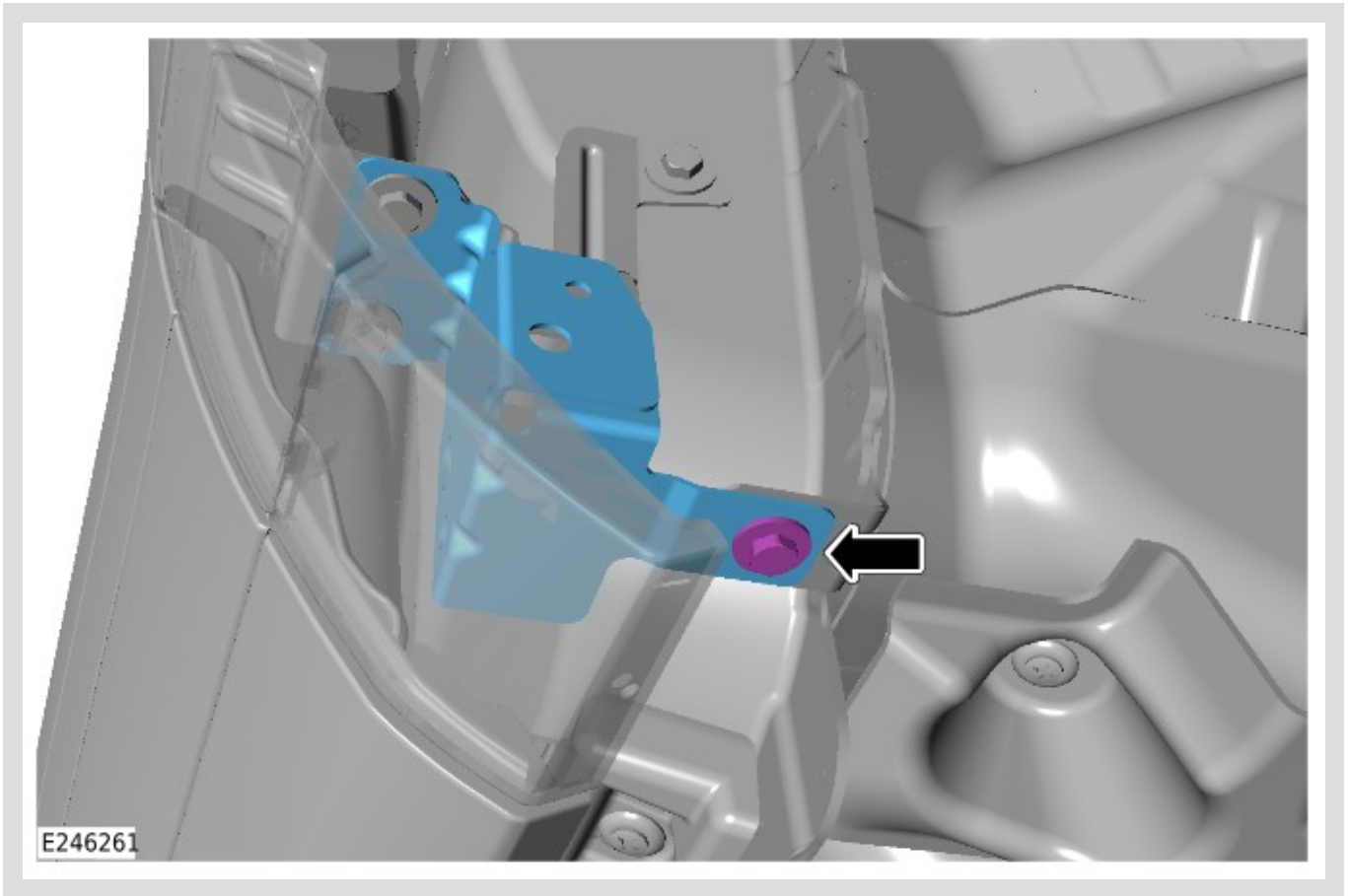
 **NOTE:**

The lower fender bracket may remain in place due to paint adhesion, if so, break the paint adhesion using a suitable tool to allow the lower fender bracket to move.



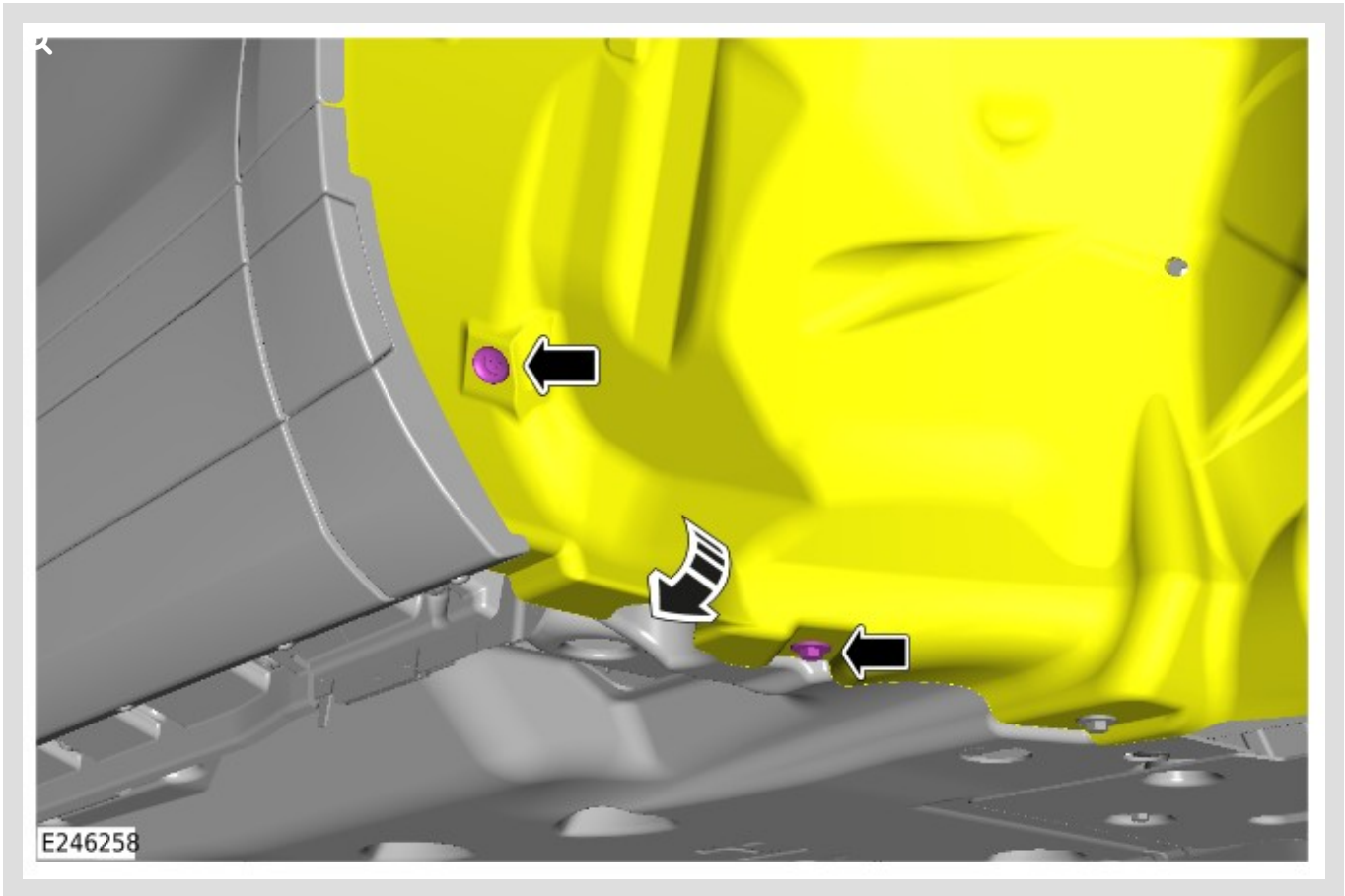
Adjust the position of the lower fender bracket to achieve the correct measurements as shown in step 2 of the Inspection Procedures.

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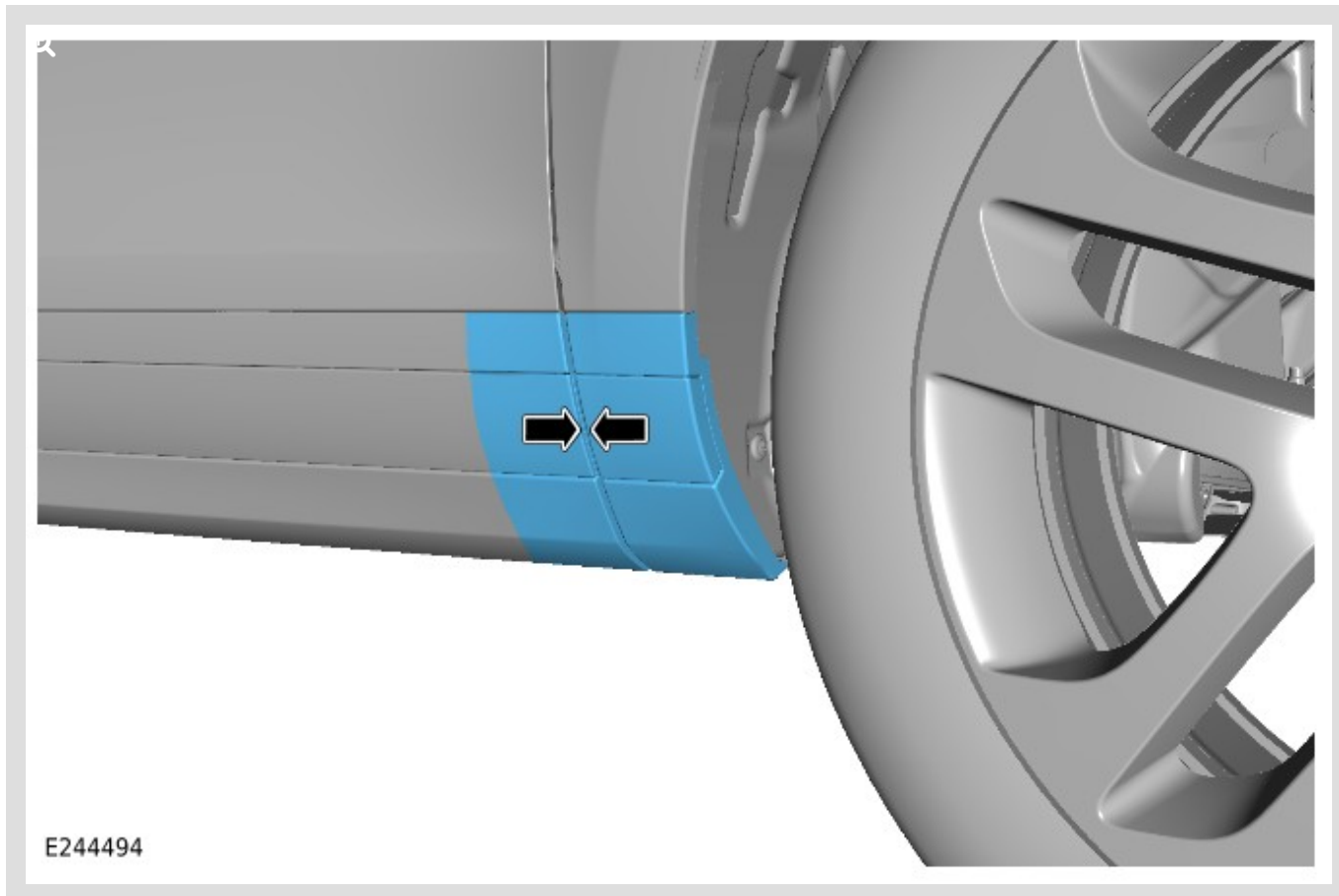
Tighten the lower fender bracket bolt(s).

- Torque: **10.5 Nm +/- 1.5 Nm**



Install the front wheel arch liner and install and tighten the 2 fixings.

6



Inspect the flush condition (**0.5 mm +/- 1.6 mm**) between the front fender lower cladding and the front door lower cladding.

- If the measurements are not correct, repeat steps 1 - 5.
- If the measurements are correct, continue to step 7.

7 Repeat steps 1 - 6 to the other side of the vehicle, if required.