



SI B41 01 19  
Body

April 2019  
Technical Service

## SERVICE ACTION: CHECK AND APPLY CAVITY PROTECTION ON DRIVER'S FRONT DOOR

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

### MODEL

G07 (X7)			
Produced 12/2018-1/2019			

### AFFECTED VEHICLES

This Service Action involves 64 G07s produced 12/2018-1/2019.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

### SITUATION

Insufficient cavity protection may have been applied to the driver front door.

### CAUSE

During production, insufficient cavity protection may have been applied.

### CORRECTION

Inspect the driver's side front door (left front door only) following the procedure below. Apply cavity protection. Inspect the driver's side front door (left front door only) following the procedure below. Apply cavity protection.

### PROCEDURE

1. Open the front left door to gain access to the rear upper corner of the driver's door as shown below:



2. The arrows below indicate the area that will require application of cavity preservation.

Apply cavity preservation spray along the door panel seam. Ensure the complete length of the seam is covered, as indicated by the yellow arrow.



3. Wipe off excess cavity preservation spray, so that only a small coating is left on the door seam as shown below:



4. Open and close the door multiple times. Remove any excess cavity protection spray that may transfer onto the rear door rubber seal as the door is closed.

### PARTS INFORMATION

Part Number	Description	Quantity
83 42 2 457 337	Cavity protection spray (400ML)	Sublet as needed
Or:		
83 42 0 428 190	Cavity protection spray (400ML)	Sublet as needed

### WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

<b>Defect Code:</b>	<b>0041910100</b>	<b>G07 Rework the front cavity preservation door</b>
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Completion "before" the first vehicle delivery to a customer or the vehicle is already in the workshop

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
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00 67 867	3 FRU	Rework the cavity preservation (Plus work)
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**The vehicle arrives at your center and this Service Action shows open (No other Main work will be performed/claimed during this workshop visit)**

Labor Operation:	Labor Allowance:	Description:
00 67 280	5 FRU	Rework the cavity preservation (Main work)

And, as needed:

#### Sublet - Bulk Materials

<b>Sublet Code 4</b>	Sublet Code 4 Up to \$10.00	Reimbursement for the repair-related bulk material (Do not use the BMW part number for claim submission)
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Sublet reimbursement calculation for claiming the applicable repair-related bulk material (BMW part number) is at the dealer net price amount for the quantity used price plus your centers handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

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