



Technical Service Department Technical Service Operations

TECHNICAL INFORMATION

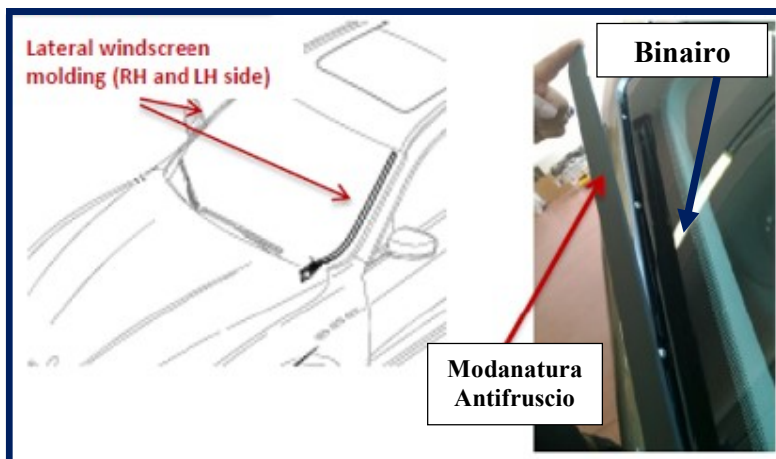
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MODEL: Maserati Levante

SUBJECT: Windscreen side trims gluing

DESCRIPTION

We inform you that from chassis **332748** a new type of windscreen side trim is installed on the vehicles. There new trims have an improved fixing.



With this improvement we can definitively fix the detachment phenomena of the windscreen side trims.

New design of the trim is coupled with a new design of the rail, directly riveted on the A-pillar. It is very important to know that the post modification components cannot be installed on cars older than chassis **332748**.

For chassis **older than 332748**, we have now a new procedure of gluing to fix detachment phenomena of the windscreen side trims.

If some customers complain this, follow the instruction of this document - paragraph 3.



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1. Part Number to be used for chassis after 332748

Chassis later332748	DESCRIPTION	OPT
PN 670142159	WINDSCREEN MOLDING RIGHT	4070:ALL ;4072:ALL
PN 670142160	WINDSCREEN MOLDING LEFT	4070:ALL ;4072:ALL



***PAY ATTENTION:** do not order these parts for chassis before 332748

2. Part Number to be used for chassis before 332748

Matricola Pre332748	DESCRIPTION	OPT
PN 670065949	WINDSCREEN MOLDING RIGHT	4070:ALL ;4072:ALL
PN 670065950	WINDSCREEN MOLDING LEFT	4070:ALL ;4072:ALL

If it is necessary to replace pre-modified components, it will be necessary to operate as described in point 3 of this bulletin in order to avoid a component detachment.

3. Windscreen side trims glueing

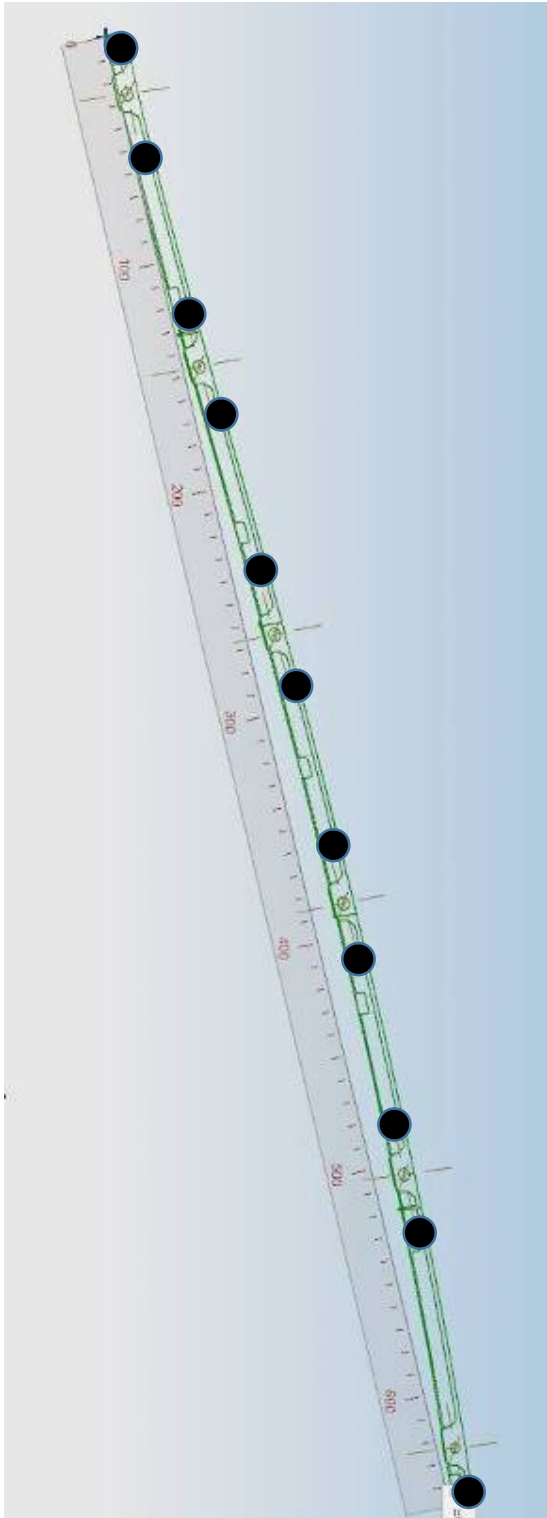
This procedure fixes the cases of detachment of windscreen moldings that, in certain circumstances, could occur on pre-modification vehicles. It is highly recommended to use **Bostik SIMSON ISR 70-03** adhesive.

1. Remove the two side trims. Check whether they are damaged/deformed.
Order a new component if necessary.
2. Clean the surface under the side trims (Use Heptane if necessary).
3. Apply the glue following the scheme below. Use **Bostik SIMSON ISR 70-03**



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PAY ATTENTION: It is highly recommended not to apply a single adhesive film. This recommendation is necessary both to avoid excess material then damaging the riveting area.

4. Apply the two side trims
5. Fix the lower clip
6. Use adhesive tape to keep the patches in place. Wait the glue to work. Use a lath under the tape (at least $\frac{3}{4}$ of the length of the part) to distribute the pressure over the entire surface and ensure gluing.



***N.B.** Per questa operazione potrebbero essere necessarie due persone.

7. Wait for six hours before removing the adhesive tape.
8. Remove Tape and Clean the area.
9. The procedure is complete.



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PAY ATTENTION: If you remove the side trims after gluing they could broke. In this case you need use new parts. You can repeat this procedure but you have to clean the surface before. Follow the procedure described at point 4.

4. Remove Trims After Gluing. Suggestions for cleaning

1. Remove the trims. They could broke. In this case you need use new parts.
2. You can use heptane as a glue solvent.





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- You can use carefully a cutter to remove residual of gluing from the rail. If necessary protect windscreen and pillar with a paper tape



- Repeat the procedure described at point 3.

5. Warranty Claim

Completare il reclamo di garanzia come segue:

- Component code 9.15.159
- Operation Code for the glueing of the two side trims 9.15.159.9 (0.4h)

We remind you that our ABMs are available for any questions or support, and we kindly ask your full cooperation in complying with the above mentioned indications.

Thank you for your attention.

Best regards

Technical Service Operations
Gionathan Lunetta