

INSPECT FLOOR SCREWS



- **INSPECT AND REMOVE ANY BROKEN FLOOR SCREWS.**
 - IN THE EVENT THERE ARE BROKEN SCREWS, AN EFFECTIVE TECHNIQUE TO REMOVE THE BROKEN STUD IS TO INSTALL TWO NUTS ON THE UNDERSIDE, TIGHTEN THEM TOGETHER, THEN LOOSEN THE STUD BY TURNING THE TOP NUT.
 - USE LUBRICANT (WD-40) TO HELP REMOVE BROKEN STUDS

INSTALL NEW SCREWS WITH NUTS ON THE BOTTOM SIDE

- SCREW: 42202226 SCW,SM REC PH TX GR8 SG ZN YLW CHROMATE TAPTITE .34-18X2.00
- NUT: NUT,LK NLN HH NC ZN .34-18 GR B POC).
- **TORQUE FASTENERS TO 20 FT-LB**



- **FOR AREAS WITH INADEQUATE CLEARANCE, INSTALL NEW SCREW DIRECTLY BESIDE BROKEN STUD**