



Service Bulletin

Bulletin No.: 19-NA-008


Date: May, 2019

TECHNICAL

Subject: Upper Inboard Corner of the Rear Body Structure Stop Lamp Has Sharp Edge

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
GMC	Acadia (VIN N)	2017	2019			All	All
	Terrain	2018	2019				

<p>Involved Region or Country</p>	<p>North America, N.A. Export Regions</p>
<p>Additional Options (RPOs)</p>	
<p>Condition</p>	<div data-bbox="683 233 1333 808" data-label="Image"> </div> <p data-bbox="1419 816 1481 835">5323308</p> <p data-bbox="540 852 1084 886">Acadia Rear Body Structure Stop Lamp</p> <div data-bbox="732 905 1276 1480" data-label="Image"> </div> <p data-bbox="1419 1488 1481 1507">5217579</p> <p data-bbox="540 1524 1084 1558">Terrain Rear Body Structure Stop Lamp</p> <p data-bbox="540 1570 1406 1625">Customer may comment on noticing, or feeling, a sharp edge on the upper, inboard corner of one, or both, of the rear body structure stop lamps.</p>
<p>Cause</p>	<p>The cause of the condition may be excess flashing created during the rear body structure stop lamp production process.</p>

<p>Correction</p>	<p>Important: DO NOT replace the lamp for this sharp edge condition. Raise the rear liftgate and inspect both stop lamps for excess material (flash) at the parting line on the existing lamp, at the location shown above.</p> <div style="text-align: center;">  </div> <p style="text-align: right; font-size: small;">5217582</p> <p>If sharp edge is verified, using 400–600 grit sandpaper, lightly sand the sharp edge to a smooth roundness.</p>
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Parts Information

No parts are required for this repair.

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
2081098*	Sand Sharp Edge on Both Rear Stop Lamps	0.2 hr
*This is a unique Labor Operation for Bulletin use only.		

Version	2
Modified	Released January 25, 2019 Revised April 24, 2019 – Added Acadia Model and Graphic.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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