

Subject: Information Update Adhesive for Accessory Body Styling/Appearance Components

Number: 001-04-19U

Replaces: 001-06-17U

Date: April 29, 2019



What's New in Accessories.

Since 2005, adhesives have not been included in Genuine Volkswagen Aerodynamic/Body Styling Components.

In order to keep you up to date about adhesive and what is appropriate for what vehicle. Please review the following updated information on the available adhesives for Genuine Volkswagen Accessory Aerodynamic/Appearance Components.

Since May 1st, 2011 you will have been able to order the following part numbers through your local PDC via Parts on Command. This will allow you offer a quality adhesive for most Genuine Volkswagen Aerodynamic and Body Styling. For your convenience, we've included a reference table on pages 3 and 4 with all the details.

Here are the part numbers

D 169 300 M2	Adhesive (Henkel 8599)	180 ML
D 181 200 A1	Primer	10ML
D 009 500 25	Primer Applicator	1 pc
443 853 955	Applicator nozzle (additional/spare)	1 pc
OR		
D 172 200 A2	Adhesive	310 ML
D 181 200 A1	Primer	25 ML



NOTE: It may take several hours for the Terostat 8599 to reach optimum installation temperature.



ATTENTION: Use caution when removing the Terostat 8599 from the heater box. It will be very warm and gloves will be necessary.

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NOTE: The following items can be purchased through your local tool vendor or shop supply facility. VW recommends purchasing these items through the VW tool program and at the VW Service supply store, accessible through the VWHub.

This premium Adhesive requires the following tools and products available in your shop to ensure a quality install:

<u>Tool</u>	<u>Product</u>	
1271651	Loctite Adhesive Heater	VW Tool/Loctite
VAG1628	Adhesive cartridge gun	VW Tool Program
See site for details	Low adhesion painters tape	VW Service Supply Store
See site for details	80 grit sand paper	VW Service Supply Store
See site for details	91% Isopropyl Alcohol	VW Service Supply Store
See site for details	Electronic Temperature Gun	VW Tool/Local supplier



ATTENTION: We recommend that certified personnel complete all installations according to the Volkswagen installation instructions to insure quality and to help keep your installation costs in line.



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Approved applications for the Henkel 8599/ D 169 300 M2 and D 172 200 A2

<u>Model</u>	<u>Body Parts</u>
Golf, Jetta Gen 5 (Sedan and Wagon)	Side sill Hatch Spoiler (Golf and Golf/Jetta Wagon) Trunk Spoiler (Jetta Sedan)
Golf, Jetta Gen 6 (Sedan and Wagon)	Front spoiler Side Sill Hatch spoiler (Golf and Golf/Jetta Wagon) Trunk spoiler (Jetta Sedan)
Eos, Eos FL	Rear apron Front spoiler Side sill Trunk spoiler
Passat Gen 6 (Sedan and Wagon)	Hatch spoiler (Wagon) Trunk spoiler (Sedan)
Passat NAR	Trunk spoiler (Sedan) Front spoiler Rear apron
CC	Side Sill Front spoiler Trunk spoiler

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<u>Model</u>	<u>Body Parts</u>
Touareg Gen 1, 2 & 3	Hatch Spoiler
Golf 7	Front spoiler Side Sill
GTI/Golf R 7	Hatch spoiler Rear Valance Oetinger® body kit parts including hatch spoiler
Tiguan/ Tiguan limited/ LWB	Hatch spoiler
Arteon	Trunk spoiler NOTE: Use D 172 200 A2
Jetta Gen 7	Trunk spoiler NOTE: Use D 172 200 A2

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NOTE: Please review the appropriate installation instructions for the vehicle applied before installing. Guidelines below are for general installs.

General guidelines when installing aerodynamic styling components:

All work steps (especially fixation and curing) must be performed at room temperature (above 18°C/65°F)

1. All surfaces must be dry and free of dirt and grease (recommend washing car before install).
2. Also place all staged parts on clean and safe working surfaces.
3. Read all the installation instructions of the adhesive.
4. Observe the pre-warming instructions of the adhesive
5. Mark final positions on body with non-permanent means.
6. Thoroughly roughen and/or primer a specified adhesion area on the aerodynamic styling components using sand paper (per instructions recommendations).
7. Be sure to remove any paint residue.
8. Clean all adhesion areas with 91% Isopropyl Alcohol.
9. Apply adhesive, press parts into final position and secure in place with light adhesive tape.
10. Firming or Curing Time will vary depending on adhesive used (see instructions).
11. Remove all excess adhesive as necessary using an adhesive remover recommended by the adhesive supplier that will not etch the paint on the vehicle.
12. Do not remove adhesive tape until the recommended time by the adhesive supplier, and do not run the car through a mechanical car wash for 48 hours.
13. Always clean the painted surfaces and remove any excess material such as metal chards with a vacuum prior to returning the vehicle to its owner.

Thank you for your enthusiasm and support of our Accessories program. We appreciate your continued feedback which helps shape future programs.

Your Volkswagen After sales and Accessories Team

