

**FT4451 Paint peeling on all panels made of N64030-28 (PMMA cap)**

Technical writer name

Yuvaraj

Manual section

18

First Level Parts		
Material	Part Number	QTY
REAR-END CORNER 4" RH OFF WHITE	N93765-1	1
REAR-END CORNER 4" LH OFF WHITE	N93765-2	1
SUPPORT LICENSE METRO WHITE	N93754	1
LAMP SUPPT 7"/2PL RH OFF WHITE	N93766-1	1
LAMP SPPT 7"/2PL LH OFF WHITE	N93766-2	1
SKIRT PANEL FRT LH METRO WHITE	N92790-02	1
SKIRT PANEL MID LH RH MET WHITE	N92791-02	4
SKIRT PANEL MID LH METRO WHITE	N92792-02	1
SKIRT PANEL MID LH METRO WHITE	N92793-02	2
SKIRT PANEL FRT LH METRO WHITE	N92794-02	1
SKIRT PANEL RR RH METRO WHITE	N92795-02	1
SKIRT PANEL RR RH METRO WHITE	N92796-02	1
SKIRT PANEL FRT RH METRO WHITE	N92797-02	1
SKIRT PANEL RR LH METRO WHITE	N92799-02	1
SKIRT PANEL RR LH METRO WHITE	N92800-02	1
SKIRT PANEL RR LH METRO WHITE	N94009-02	1
SKIRT PNL BTRY DR FNT MET WHITE	N92802-02	1
SKIRT DOOR PANEL METRO WHITE	N93745-02	1
SKIRT PANEL MID RH METRO WHITE	N94001-02	1
SKIRT PANEL MID LH METRO WHITE	N94002-02	1
SKIRT PANEL MIDDLE RH OFF WHITE	N93746-02	1
PLATE RR DR NARROW METRO WHITE	N94003-02	1
SKIRT PANEL MID RH METRO WHITE	N93747-02	1
PLATE RR DR NARROW METRO WHITE	N93748-02	1
SKIRT PNL FRT RH W/SK MET WHITE	N93749-02	1
SKIRT PANEL METRO WHITE	N94004-02	1
SKIRT PANEL LH METRO WHITE	N94005-02	1
SKIRT PANEL RH METRO WHITE	N94006-02	3
CLIP PANEL PAINTED WHITE	N49354	69
DECAL RED HOUSTON	N65575	1
DECAL BLUE HOUSTON	N65580	1
DECAL RED HOUSTON	N65577	1
DECAL BLUE HOUSTON	N65582	1
FOAM TAPE	N60981	8 LF
FOAM TAPE	G5011237	8 LF
NEOPRENE TAPE	R085436	8 LF
SIKA 252	N24232-02	1 Sausage
FIR TREE MOUNT	N71762	4
Reflector	N71877	2
Reflector	N71878	2
<b>Shop Supply</b>		

Nb hours Level 1	10
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MQR	7621-1481
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Disposal of parts		
Removed parts are:		When the retained check box is check, the parts must be retained and returned in accordance with the usual warranty procedure to be reimbursed,
Discarded	Retained	
Yes	-	

Material	Part Number	QTY
SIKA 205	683096	100 ml
SIKA 215 (for pannel only)	683916	50 ml
SIKA 206 (for frame only)	681091	50 ml

**Note:**

**683096 - SIKA 205**  
1 ea = 250 ml  
100 ml/bus  
8 ea for 19 buses.

**683916 - SIKA 215 (for pannel only)**  
1 ea = 1000  
50 ml/bus  
1 ea for 19 buses.

**681091 - SIKA 206 (for frame only)**  
1 ea = 250 ml  
50 ml/bus  
4 ea for 19 buses.

Client	Order	Road numbers		VIN		QTY	Lang.	Customer	Target market	Plant	Config moteur	Model	NR	R1
Houston - Texas	L982	1581	1599	S92J5G9775514	S92J5G9775545	19	E	Us-Priv	US	PLB	TD	60	X	