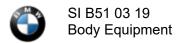
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March 2019 **Technical Service**

DELIVERY STOP: REPLACE WHEEL ARCH TRIM

New information provided by this revision is preceded by this symbol



Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

What's New:

- · Revised repair procedure
- Parts information added
- · Warranty information added

MODEL

G07 (X7 SAV)

AFFECTED VEHICLES

This Service Action involves 111 G07s produced from 11/20/2018 to 1/31/2019.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

SITUATION

Incorrect rear wheel arch trim was installed during production.

CORRECTION



Replace the wheel arch trim on both sides. Replacement wheel arch trim will need to be painted.

PROCEDURE



Replace the wheel arch trim on both rear wheels following repair instructions REP 51 71 478 "Removing and installing/replacing the rear left or right wheel arch trim".



Note: Replacement wheel arch trim will need to be painted before installation.

PARTS INFORMATION

Please review the Parts Matrix for parts ordering information.

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Part Number	Description	Quantity
51 77 9 478 315	Wheel arch trim, rear left, Lux line 22 inches	1
And:		
51 77 9 478 316	Wheel arch trim, rear right, Lux line 22 inches	1

WARRANTY INFORMATION

UPDATE!

Defect Code	0051490400	
Labor Operation:	Labor Allowance:	Description:
00 67 821	3 FRU	Replace the wheel arch trims (Plus work)

And:

Sublet - Paint Work

II I		Reimbursement for the paint work and materials (excluding the wheel arch
Code 3	\$250.00	trims and other related/required BMW part numbers)

Note: Aftersales Area Manager (AAM) "Field Authorization" (FAS) is not required.

Paint Work

Invoice the eligible paint work in sublet on the repair order at the actual cost charged with no handling or markup. The sublet amount must also include any discounts or allowances.

The appropriate charge for the "necessary repair-related paint work procedures" is determined by comparing the charged amount against the corresponding amount that is based on your warranty rates.

Prior to performing the repair, calculate your center's repair cost and then obtain outside repair estimate(s) for price comparison purposes.

It is your center's responsibility to review the repair cost estimate prior to the repair being performed. This will help ensure that the amount requested for the paint work is customary, fair and reasonable. Also, it must not exceed the scope of the repair work described in this bulletin.

Itemize the claimed sublet amount on the repair order and in claim comment section.

And, as applicable:

Alternative Mobility Solution (AMS) for Vehicle Owners

This repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

• Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to SI B01 29 16 for additional information.

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