



SI B34 02 19
Brakes

March 2019
Technical Service

SERVICE ACTION: REPLACE DYNAMIC STABILITY CONTROL (DSC) HYDRAULIC UNIT

New information provided by this revision is preceded by this symbol  .

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

This Service Information bulletin replaces SI B34 02 19 dated **February 2019**

What is New:

Entire SI B updated

MODEL

G01 (X3)

AFFECTED VEHICLES

This Service Action involves X3 Model produced from February 2, 2019 to February 6, 2019.

Vehicles which require this Service Action to be completed will show it as Open when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

SITUATION

Abnormal noise from the DSC hydraulic unit during a DSC regulation. Noise will not affect the DSC operation during regulation

CAUSE

Error in manufacturing process

CORRECTION

Replace DSC Hydraulic Unit

PROCEDURE

Replace DSC Hydraulic Unit, as per repair manual REP 34 51 601

PARTS INFORMATION

With SA 5AT or 5DF or 5DM or 5DN

Part Number	Description	Quantity
34 51 6 896 312	Hydraulic unit DSC	1

Or:

Without SA 5AT or 5DF or 5DM or 5DN

Part Number	Description	Quantity
334 51 6 896 310	Hydraulic unit DSC	1

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	0034420200	
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Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 67 817	Refer to AIR	Replacing the DSC hydraulic control unit with programming and encoding control units (includes connecting an approved battery charger/power supply and performing a vehicle test) (Plus work)
Or:		
00 67 818	Refer to AIR	Replacing the DSC hydraulic control only (Programming and encoding control units performed in conjunction with another campaign or repair during the same workshop visit) (Plus work)

During the same workshop visit, if a vehicle also requires another Technical Campaign or repair that also includes programming and encoding the control units, the programming procedure may only be invoiced one time.

Or:

The vehicle arrives at your center and this Service Action shows open (No other main work will be performed/claimed during this workshop visit)

Labor Operation:	Labor Allowance:	Description:
00 67 234	Refer to AIR	Replacing the DSC hydraulic control unit with programming and encoding control units (includes connecting an approved battery charger/power supply and performing a vehicle test) (Main work)

Refer to AIR for the corresponding flat rate unit (FRU) allowances.

And:

Sublet Bulk Materials

Sublet Code 4	Up to \$15.00	Reimbursement for the repair-related bulk materials (Do not use part numbers for claim submission)
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Sublet reimbursement calculation for claiming the applicable repair-related bulk materials (BMW part numbers) is at the dealer net price for the quantities used plus your center's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

Programming and Encoding - Vehicle Control Units

- A. The programming procedure automatically reprograms and encodes all vehicle control modules which do not have the latest software i-level. If one or more control module failures occur during this programming procedure:

Please claim this consequential control module-related repair work under the defect code listed in this bulletin with the applicable AIR labor operations.

- Please explain this additional work (The why and what) on the repair order and in the claim comments section.

- B. For control module failures that occurred prior to performing this programming procedure:

When covered under an applicable limited warranty, claim this control module-related repair work using the applicable defect code and labor operations (including diagnosis) in AIR.

And, as applicable:

Alternative Mobility Solution (AMS) for Vehicle Owners

This Service Action repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

- Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

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