



Service Bulletin

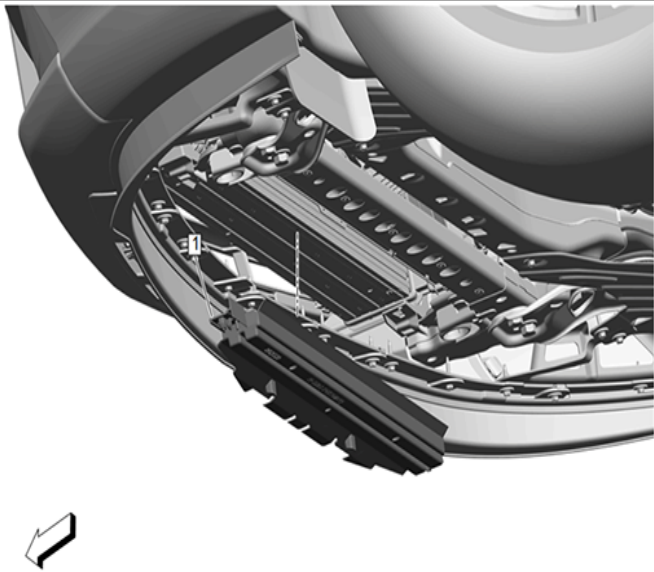
Bulletin No.: 18-NA-272

Date: March, 2019

TECHNICAL

Subject: Rattle Noise from Front Fascia

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Cadillac	XT4	2019	2019	SOP	Prior to September 4, 2018	All	All

Involved Region or Country	North America, N.A. Export Regions
Additional Options (RPOs)	
Condition	Customer may comment on hearing a rattle noise coming from the front fascia. The noise is most commonly heard when driving at least 50 mph (80 km/h).
Cause	The cause of the condition may be the airflow induced when driving 50 mph (80 km/h) causes a vibration up/down on the bottom baffle. This vibration causes the baffle to hit the panel below and the CRFM above, making a very noticeable noise.
Correction	<div style="text-align: center;">  </div> <p style="text-align: right;">5246803</p> <p>Note: A redesigned baffle service part has been released which includes bumpers to eliminate the Condition.</p> <p>Replace the radiator air lower baffle with the new designed part listed in the Part Table below. Refer to <i>Radiator Air Lower Baffle Replacement</i>, in SI.</p>

Parts Information

Causal Part	Description	Part Number	Qty
X	BAFFLE-RAD AIR LWR	84580181	1

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
4031090	Radiator Air Lower Baffle Replacement	0.4 hr*

* The April 1 update of the Labor Time Guide will contain this change.

Version	2
Modified	Released September 06, 2018 Revised February 26, 2019 – Updated Correction, Removed Service Procedure and Updated Parts and Warranty Information.

