

Rear Vibration or Noise While Braking

Service Category Drivetrain

Section Axle/Differential

Market USA

Toyota Supports
ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2017 - 2019	Tacoma	

SUPERSESION NOTICE

The information contained in this bulletin supersedes Service Bulletin No. T-SB-0023-18.

- Applicability has been updated to include 2019 model year Tacoma vehicles.

Service Bulletin No. T-SB-0023-18 is obsolete and any printed versions should be discarded.

Introduction

Some 2017 – 2019 model year Tacoma vehicles with the BD20 differential (non-TRD) may exhibit a noise or vibration from the rear of the vehicle at low speeds or while braking. This condition may be caused by excessive clearance between the brake drum and axle drum flange. Follow the Repair Procedure in this bulletin to address this condition.

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Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	ENGINE	PRODUCTION CHANGE EFFECTIVE VIN
Tacoma	TMMTX	2WD	2TR	5TFRX5GN#KX145148
				5TFRX5GN#KX145149
			2GR	5TFRX5GN#KX145150
				5TFRX5GN#KX145151
		5TFRX5GN#KX145152		
		5TFRX5GN#KX145153		
		4WD	2TR	5TFRX5GN#KX145154
				5TFRX5GN#KX145155
	2GR		5TFRX5GN#KX145156	
			5TFRX5GN#KX145157	
			5TFRX5GN#KX145158	
			3TMAZ5CN#KM093103	
			3TMBZ5DN#KM019835	
			3TMEZ5CN#KM093149	
	TMMBC	2WD	2GR	3TMCZ5AN#KM229594
				3TMGZ5AN#KM229594
4WD		3TMDZ5BN#KM065229		

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
TC1801	R & R Rear Axle Shaft	2.6	42311-04082	91	50
Combo A*	Opposite Side	1.2			

*Combo A is ONLY applicable if both sides need to be replaced.

APPLICABLE WARRANTY

- This repair is covered under the Toyota Powertrain Warranty. This warranty is in effect for 60 months or 60,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Rear Vibration or Noise While Braking

Parts Information

PART NUMBER	PART NAME	QTY
42311-04082	Shaft, Rear Axle	1
90942-02081	Bolt Hub, Type B	6
90942-02049	Bolt Hub, Type A	6
42450-04010	Hub & Bearing Assy, Rear Axle (RH)	1
42460-04010	Hub & Bearing Assy, Rear Axle (LH)	1
42443-60010	Drum, Oil Deflector Gasket	1
90301-83002	Ring, O Rear, Axle Bearing Case	1
42444-35050	Brake Drum, Gasket	1
42423-60050	Rear Axle Bearing, Inner Retainer	1
90520-41019	Ring, Snap Rear Axle Shaft	1
90310-58003	Seal, Oil	1

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Seal Ring Tool*	09631-12090	1
Oil Seal Puller*	09308-00010	1
Rear Axle Shaft Puller*	09521-25011-01	1
Rear Axle Shaft Puller Adapter*	09521-25021-01 or 09521-60010-01	1
Hub Bolt Remover	09650-17011	1
Bearing Replacer Set 2*	09950-60020-01	1
Handle Set*	09950-70010-01	1

*Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

REQUIRED TOOLS & MATERIAL	QUANTITY
Measuring Caliper	1
Wire Brush	1

Rear Vibration or Noise While Braking

Repair Procedure

1. Confirm the condition exists.

Is a vibration or noise present from the rear of the vehicle at low speeds or while braking?

- **YES** — Continue to step 2.
- **NO** — This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

2. Inspect the rear drum and brake assembly for ANY signs of defects or wear.

NOTE

Refer to the applicable model year *Toyota Tacoma Warranty and Maintenance Guide* for additional information on warranty coverage.

Refer to TIS, applicable model and model year Repair Manual:

- [2017](#) / [2018](#) / [2019](#) Tacoma:
Brake – Brake (rear) – “Brake: Rear Brake: Inspection”

Does the rear drum or brake assembly exhibit ANY signs of defect or wear?

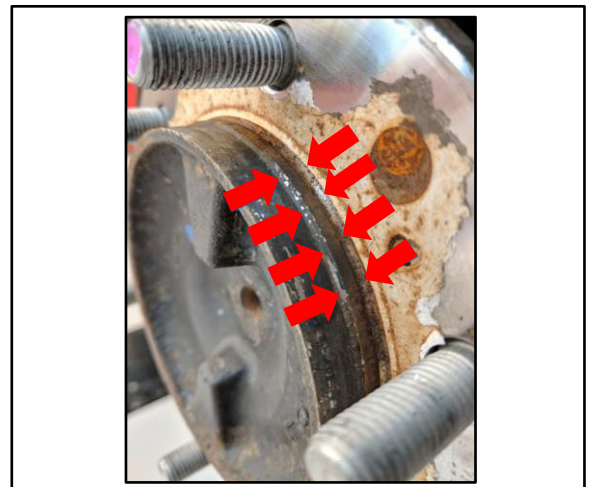
- **YES** — Remedy ANY noticeable defects or wear BEFORE proceeding and retest.
If the vibration or noise is still present from the rear of the vehicle at low speeds or while braking, continue to step 3.
- **NO** — Continue to step 3.

3. Visually inspect the rear axle flange for corrosion/rust buildup.

Does the vehicle exhibit ANY corrosion/rust buildup on the rear axle flange?

- **YES** — Using a wire brush, remove the corrosion/rust buildup, then continue to step 4.
- **NO** — Continue to step 4.

Figure 1. Inspection Location

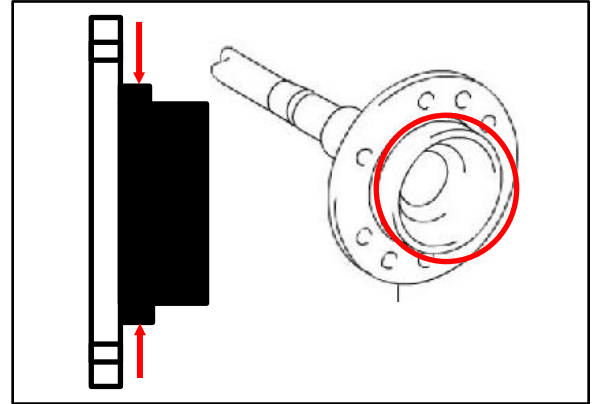


Rear Vibration or Noise While Braking

Repair Procedure (continued)

4. Measure the diameter of the axle flange (location shown).

Figure 2. Side View and Location of Axle Flange



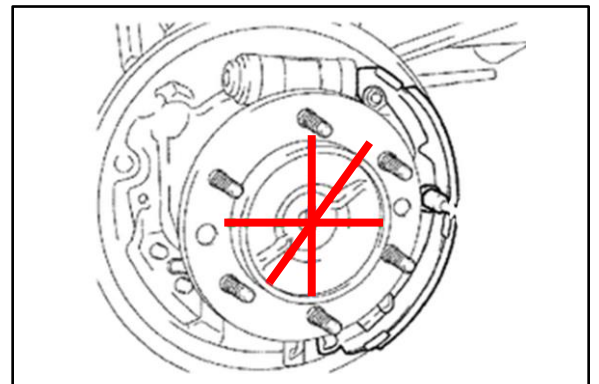
- A. Using a digital or dial caliper, measure the axle flange boss diameter as shown.

Figure 3.



- B. Take measurements in three locations (as shown) around the flange to verify the diameter.

Figure 4.



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Repair Procedure (continued)

5. Is the axle flange boss diameter out of specification?
Specification: 108.000 mm – 107.946 mm (4.252 in. – 4.250 in.)
 - **YES** — Continue to step 6.
 - **NO** — This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

6. Replace the axle.
Refer to TIS, applicable model and model year Repair Manual:

NOTE

During Repair Manual reassembly step 5A (Install rear axle shaft), use SST 09631-12090. Do NOT use SST 09521-25011.

- 2017 Tacoma:
Drivetrain – Axle/Differential – “Axle: Rear Axle Shaft: [Removal](#) / [Disassembly](#) / [Reassembly](#) / [Installation](#)”
 - 2018 Tacoma:
Drivetrain – Axle/Differential – “Axle: Rear Axle Shaft: [Removal](#) / [Disassembly](#) / [Reassembly](#) / [Installation](#)”
 - 2019 Tacoma:
Drivetrain – Axle/ Differential – “Axle: Rear Axle Shaft: [Removal](#) / [Disassembly](#) / [Reassembly](#) / [Installation](#)”
7. Test-drive the vehicle to confirm the noise or vibration is no longer present.