



Technical Tip

Topic	90-11-01TT – Instrument Cluster Production Mode
Market area	United States 444 Volkswagen of America, Inc. (6444)
Brand	Volkswagen
Date	February 15, 2019

Condition

ATTENTION:

**THIS IS A TECH TIP, NOT A TECHNICAL BULLETIN.
TECH TIPS ARE NOT ASSOCIATED WITH WARRANTY CLAIMING.**

Instrument Cluster Production Mode

Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
All (except Routan)	2006-2019	All	All	All	All

Technical Background

During PDI, or after installation of a replacement cluster -**J285**- / -**KX2**-, “Pro” may be displayed in place of the odometer. The high beam indicator may be flashing in the instrument cluster as well.

This indicates the cluster is in Production mode (Figure 1). Production mode is not the same as “Transport” mode.



Figure1



Service

To remove Production mode go into:

- VSD>Address 17 – Instrument Cluster>Adaptation.
- Select either channel 22 if available, or the listing for Production Mode.
- Toggle Production mode "OFF".
- Select save and accept and then back out of address 17.
- Cycle the key and check the cluster display.

Additional Information

Revision History		
Revision Number	Released Date	Reason For Update
2031021/6	2/15/19	Update to model year applicability.
2031021/5	8/24/17	Update to latest standard.
2031021/4	7/10/15	Update model year applicability.
2031021/1	10/7/11	Original publication.

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