



Service Bulletin

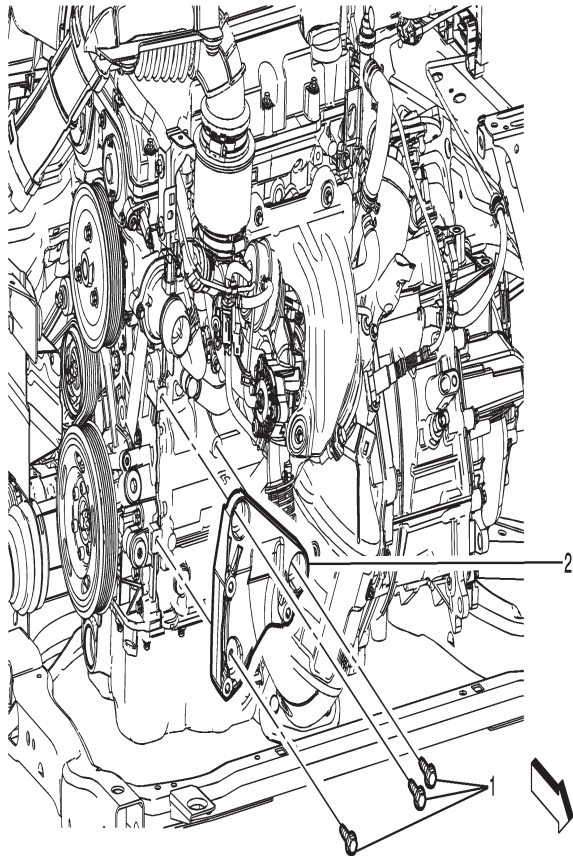
Bulletin No.: 18-NA-322

Date: February, 2019

TECHNICAL

Subject: Drone Type Noise Heard While Air Conditioning (A/C) is On

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Trax	2018	2019			1.4L (RPO LUV)	

Involved Region or Country	North America, South America
Condition	Some customers may comment that a drone type noise can be heard when the A/C is on.
Cause	This condition may be caused by the A/C compressor mounting bracket bolts bottoming out in the engine block.
Correction	 <p style="text-align: right;">2790949</p> <p>If the droning noise has been validated to be caused during A/C compressor operation, replace the bracket bolts (1).</p>

Service Procedure

Refer to *Air Conditioning Compressor Bracket Replacement* in SI.

Parts Information

Causal Part	Description	Part Number	Qty
N/A	BOLT, HFH, M8X1.25X30.7, 26 THD, 18 OD, 8.8, GMW3359, M-PT	11588724	3

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
4481978*	Air Conditioning Compressor Bracket Bolts Replacement	1.7 hrs
*This is a unique Labor Operation for Bulletin use only.		

Version	2
Modified	Released October 24, 2018 February 14, 2019 – Added the 2019 Model Year and South America to the Involved Region or Country.

